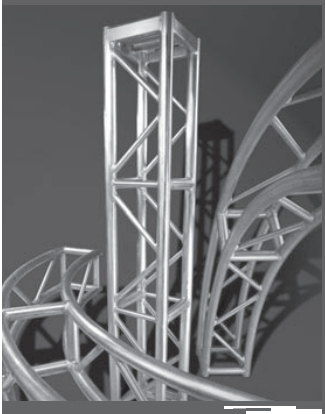




TRUSS • SUPPORT SYSTEMS • STAGING

General

HANDLING, ASSEMBLY, AND USE OF TRUSSES



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Load, unload, or move trusses with the necessary personnel to assure that the trusses are not dragged or dropped; this may damage the ends and the structure or result in other unseen damage.

When transporting truss

- Ensure that trusses are secured to prevent bouncing;
- Ensure that nothing rubs against the trusses that might cause wear or puncture;
- Ensure that nothing is loaded onto the top of the trusses.

Load data

- Are only valid for static loads and spans with two supporting points (one at each end);
- Are to be considered for indoor use only. If dynamic loads or more supporting points are applied contact a structural engineer or Arcofab;
- Are valid when the truss is used with the diagonals oriented vertically (see attached figures in page G-3);
- Are valid when the end plates are installed vertically for the bolted trusses (see figure in page G-3 – note 1);
- Are valid when the pins are installed horizontally for the spigoted trusses (see figure in page G-3 – note 2);
- Take into consideration the self-weight of the trusses and indicate how much additional weight may be safely added;
- Deflexions are theoretical (based on the rigidity of the truss when full loaded). Actual deflexion may be slightly higher because of possible movement between truss sections due to attachment tolerance;
- When corner blocks are used, loading capacity must be reduce by 50% when corners are loaded on two adjacent faces.



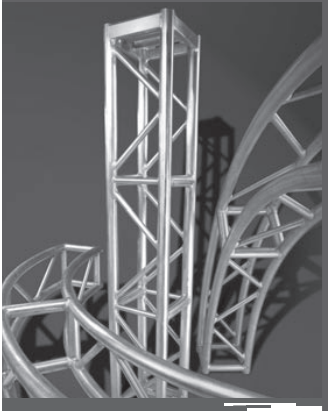
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TRUSS • SUPPORT SYSTEMS • STAGING

General

HANDLING, ASSEMBLY, AND USE OF TRUSSES



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Rigging, loading, and unloading

- Trusses should be assembled by competent personnel who are familiar with the use and assembly of aluminum trusses;
- Always use washers on both sides of plates for bolted trusses;
- Trusses must be hung using bottom and top chords in order to ensure an optimal stability. Spanset must be as close as possible to the extremities (see figure in page G-3 – notes 3 and 4);
- Trusses must be loaded symmetrically on each side; unbalanced loads could twist the trusses (see figure in page G-3 – note 5);
- All loads must be applied to, or as close as possible to, node points. A node point is the meeting of diagonal and/or vertical on the main chord (see figure in page G-3 – note 6);
- When raising or lowering trusses, hoists should run simultaneously in order to maintain the trusses leveled up;
- Always unload trusses before disassembling connections.

Inspection

Arcofab trusses are engineered and built to provide many years of reliable service provided that they are used within the recommended loading parameters and handled properly.

To prevent undesired consequences that could occur when the manufacturer recommendations are not respected, it is very important that all truss structures and connecting parts be inspected regularly and documented by qualified personnel in order to detect abnormal wear and abuse such as:

- Cracks in welds;
- Local permanent deformations in the structure;
- Dents or chew marks in the main chords or diagonals;
- Wear or bending in the attachment pin and spigot;
- Bending in the plates or distortion of bolt holes;
- Damage on zinc surface treatment or corrosion.

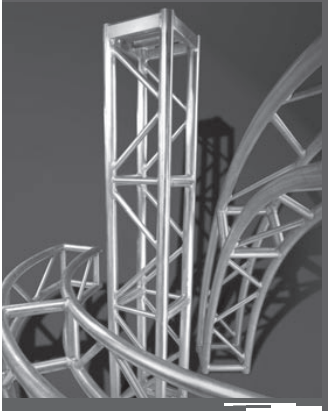
If any of the above failures is detected, do not use the piece.

Nuts, bolts, and washers should be replaced periodically as regular use degrades bolt threads. Never over-torque nuts and bolts beyond manufacturer specifications and always use Grade 8 nuts, bolts, and washers.

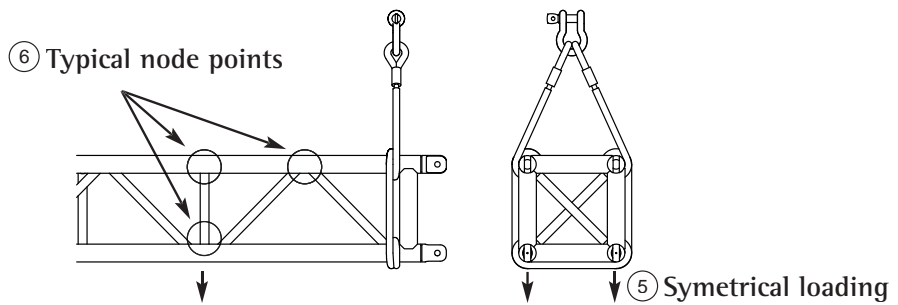
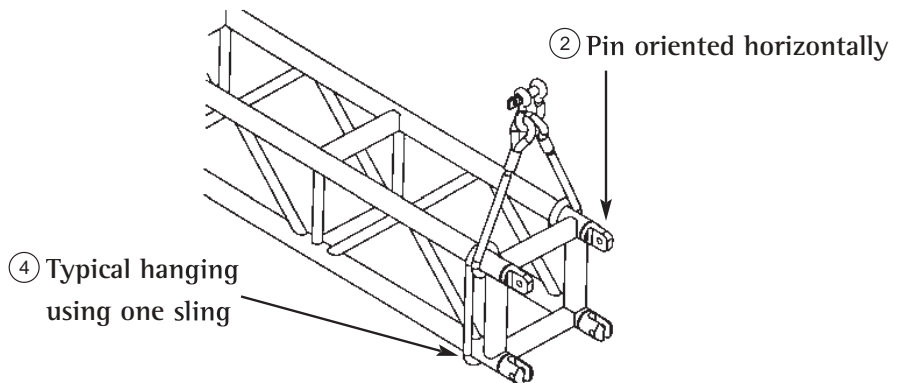
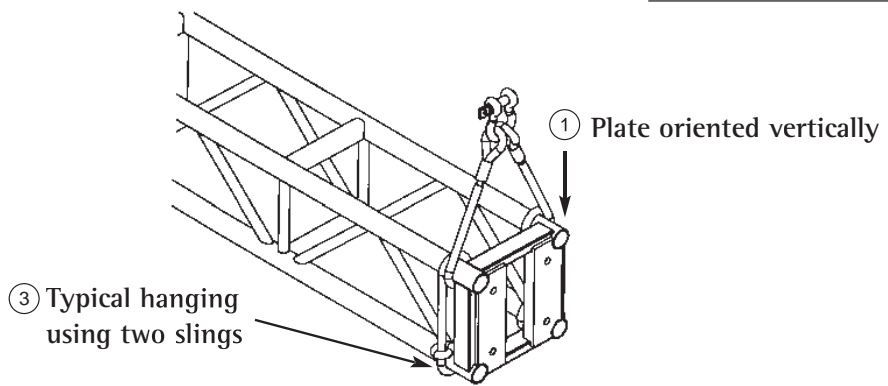


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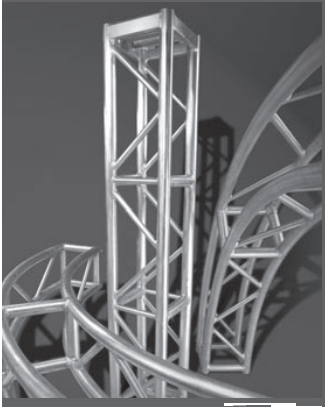
General FIGURES



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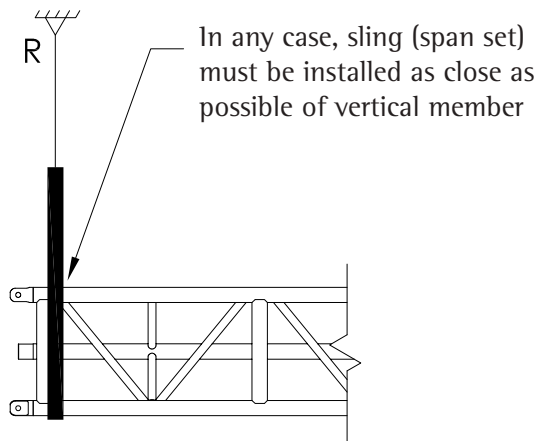
General INSTALLATION OF "CHANNEL" TYPE TRUSS



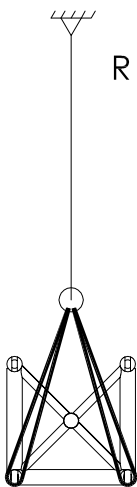
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For setup 1 and setup 2
The allowable load data chart applies without restriction

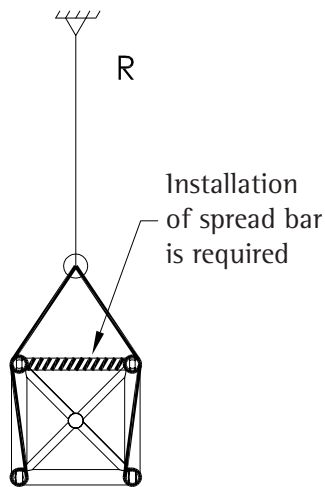
Setup 3
Some restrictions apply



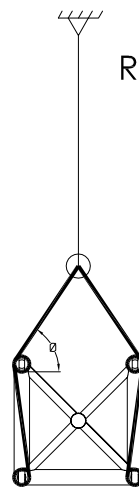
Setup 1



Setup 2



Setup 3

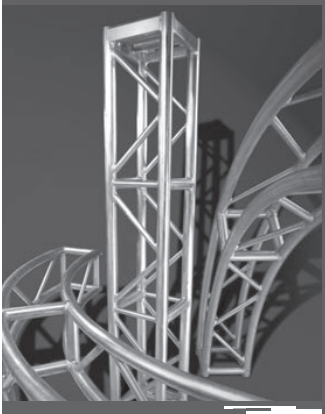


When no spreader bar is used,
R must be less than 2000 lbs
and θ be 60°



TRUSS • SUPPORT SYSTEMS • STAGING

General INSPECTION AND MAINTENANCE



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Inspection

A visual inspection of each section is required before every use. Furthermore, a complete inspection shall be performed at least once a year (or more often depending on the intensity and frequency of use). Every piece shall be carefully inspected by a competent person in order to guarantee the strength and safety. Documentation on inspection shall be registered and kept on file. Every inspected piece shall be clearly marked and easy to identify.

When truss sections show damage that might affect the safety aspect, it is mandatory to discard and mark them clearly so they won't be put back into service. Damaged sections can be submitted to Arcofab for evaluation and repair if possible. Should you have any doubt, please contact Arcofab technical department.

Discard criteria

Any truss showing significant visible damage or suspected of containing a damaged element (visible or not) shall be removed from service and marked accordingly.

General

All truss presenting the following damage must be removed from service:

- absence of any identification showing manufacturer, truss type and date of production.
- permanent (plastic) distortion by twisting, bending, torsion, or any other deformation different of the original form.
- Welds that show crack or discontinuity.
- Reduction of welded area due to wear or tear by more than 10%.
- Any holes other than those of the original design.
- Excessive corrosion of the material reducing the tube cross section area by more than 10%.

Tubes (Main chords and braces)

All trusses presenting the following damage must be removed from service:

- All broken, twisted, cracked or partially gone tubes.
- Welds that show crack or discontinuity.
- Tubes curved over 1% of length or out of center line by more than 0.20" (5mm). See figure 1.
- Any chord bending near the fixation systems leading to a fixing difficulty between sections.
- Dent or wear affecting tube area:
 - More than 10% of circumference when measuring up to 0.04" (1mm) deep. See Figure 2.
 - More than 5% of circumference when measuring up to 0.06" (1.5mm). See Figure 3.
 - When measuring more than 0.06" (1.5mm) deep.
- Scratches, cuts, bumps or wears on the tubes surface deeper than 0.04" (1mm) and longer than 0.40" (10mm) independently of the direction.
- All (plastic) permanent distortion of tubes by bumps or by an oval form of chords over 5% of diameter. See Figure 4.

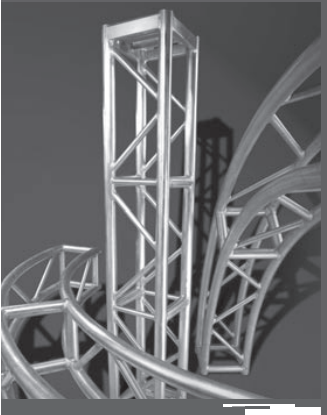


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General INSPECTION AND MAINTENANCE



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Connection systems

All connection systems presenting the following damage must be removed from service:

Spigot type

- Any piece of an oval form into metal pin holes enlarged by wear over 5%. See Figure 5.
- An oval-shaped wear (or stretch) coil spring pin hole over 10%. See Figure 6.
- Scratches, cuts or hammer blow or else deeper than 0.04" (1mm) and longer than 0.40" (10mm).
- Any deformation or distortion resulting in difficulties in joining adjacent truss section or installing the pins.

Bolted plate type

- Any permanent deformation or bend of the connection plates.
- Any oval-shaped wear (or stretch) bolt hole over 5%.
- Any welds showing cracks or discontinuity.
- Scratches, cuts or hammer blow or else deeper than 0.08" (2mm) and longer than 0.40" (10mm).

Steel pins and bolts

These items are "consumables" and subject to wear and get damaged by hammer and wrench. These parts have to be replaced on a regular basis. Also they give good indication of excessive loading by showing deformation, surface works and bending. It is recommended to inspect carefully the trusses connected with steel pins or bolts presenting any damage.

All steel pin and bolt presenting the following damage must be removed from service:

- surface damage: scratches, cuts, dents, corrosion.
- Shape damage: reduction in diameter, bending, shear mark, thread damage, any deformation by hammering (burrs, mushrooms, etc.)

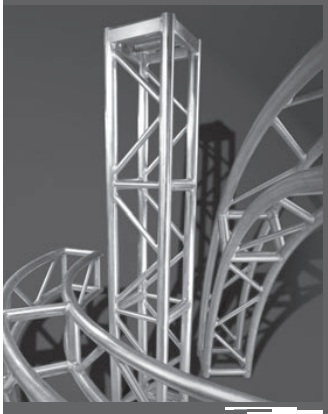
WARNING

Neglect of inspection and maintenance of the truss at regular intervals, might eventually lead to the use of unsafe equipment, resulting in risk of accident (material damage, injuries or even death).



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General INSPECTION AND MAINTENANCE



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Figure 1

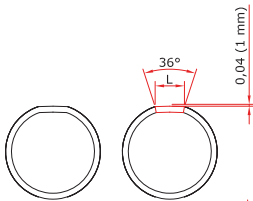
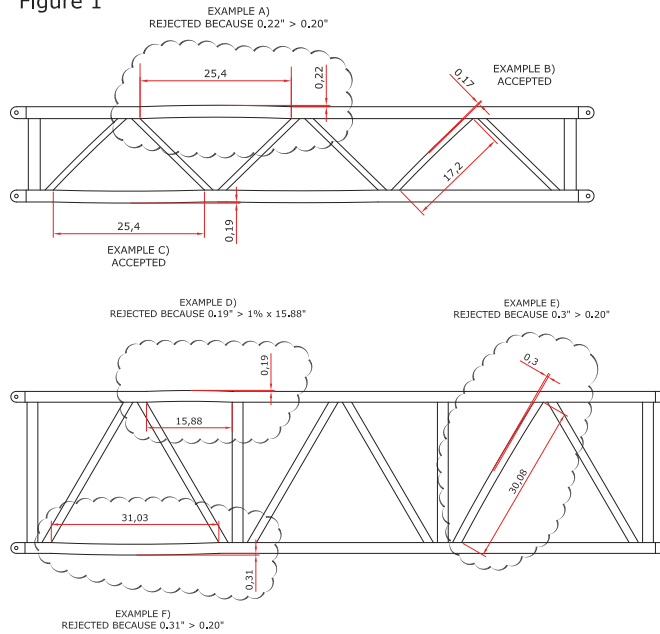


FIGURE 2

36° equals 10% of the circumference.
Can also be evaluated as the following:
L = $\frac{5}{8}$ " (16 mm) for 2" (51 mm) tube
L = $\frac{1}{2}$ " (12.5 mm) for 1.5" (38 mm) tube
L = $\frac{5}{16}$ " (8 mm) for 1" (25 mm) tube

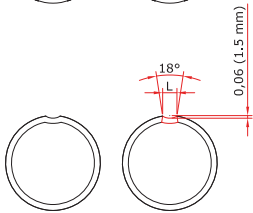


FIGURE 3

18° equals 5% of the circumference.
Can also be evaluated as the following:
L = $\frac{5}{16}$ " (8 mm) for 2" (51 mm) tube
L = $\frac{1}{4}$ " (6.5 mm) for 1.5" (38 mm) tube
L = $\frac{5}{32}$ " (4 mm) for 1" (25 mm) tube

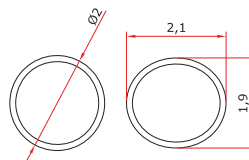


FIGURE 4

Illustration of oval-shaped maximum allowable on a typical tube of 2" (51 mm)



FIGURE 5

Illustration of oval-shaped maximum allowable spigot pin hole.
Ex: $\text{Ø} = 0.625$ "
 $\text{Ø} + 5\% = 0.656$ "



FIGURE 6

Illustration of oval-shaped maximum allowable coil spring pin hole in main chord.
Ex: $\text{Ø} = 0.375$ "
 $\text{Ø} + 10\% = 0.4125$ "

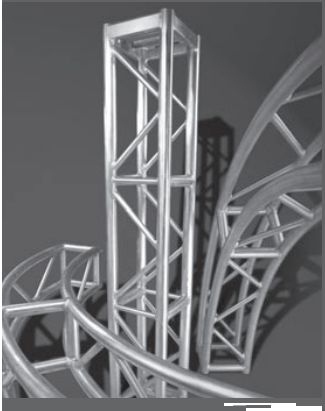


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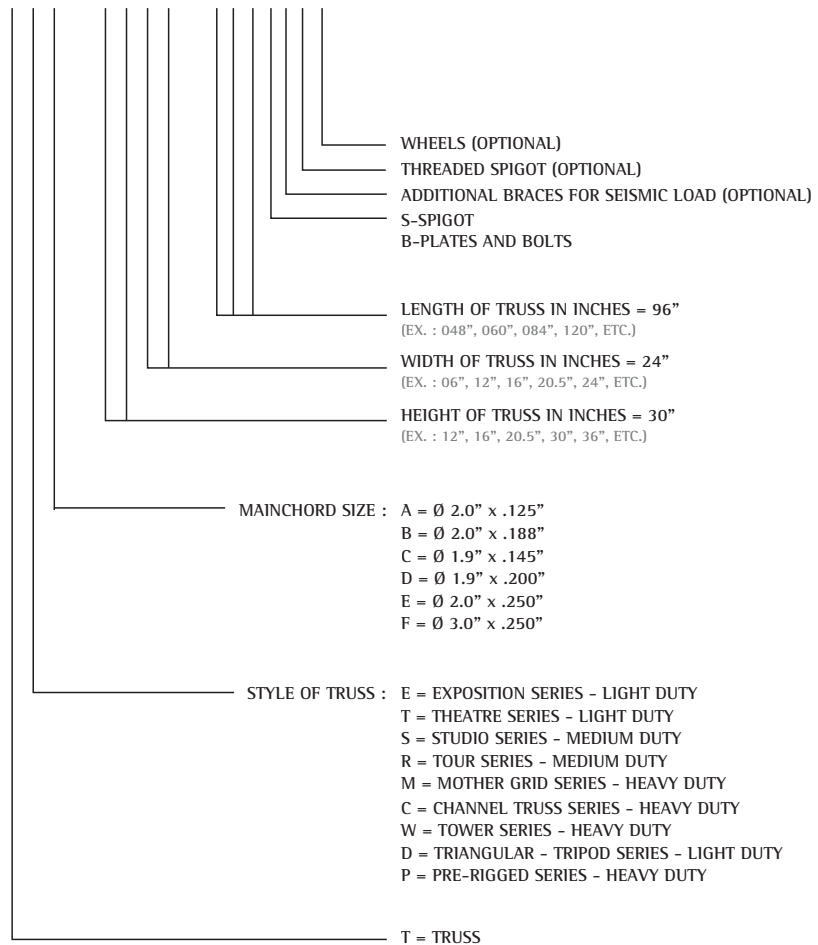
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General STANDARD TRUSS CODE



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TME - 3024 - 096SSTW

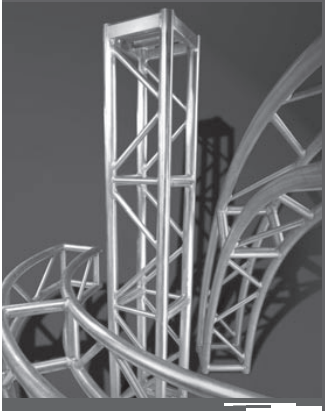


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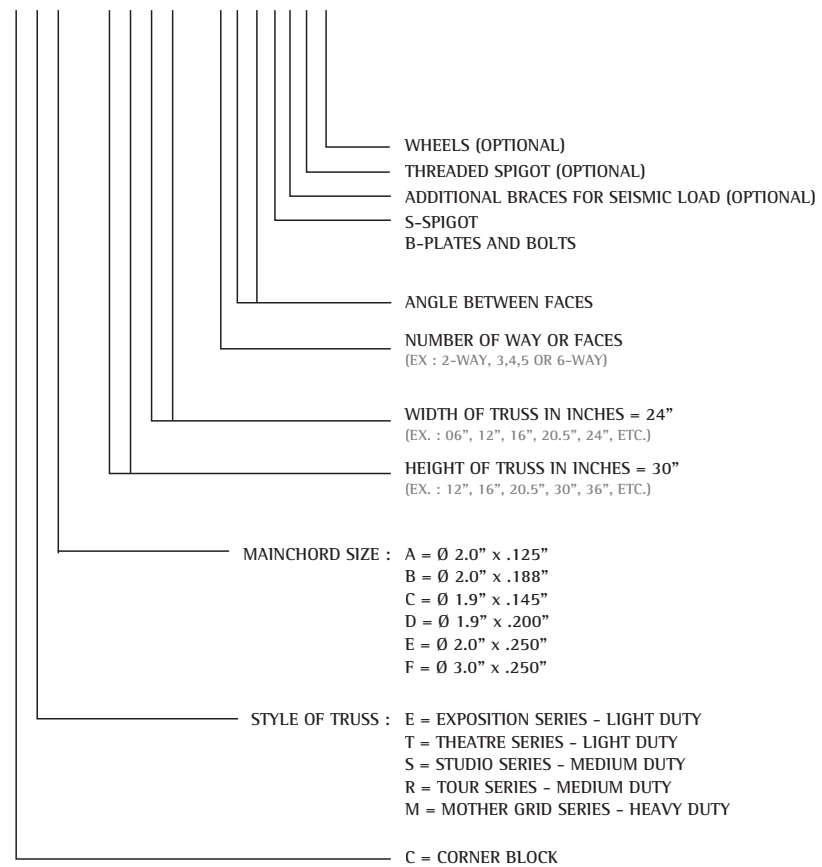
TRUSS • SUPPORT SYSTEMS • STAGING

General STANDARD CORNER BLOCK CODE



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CEC - 2020 - 690SSTW



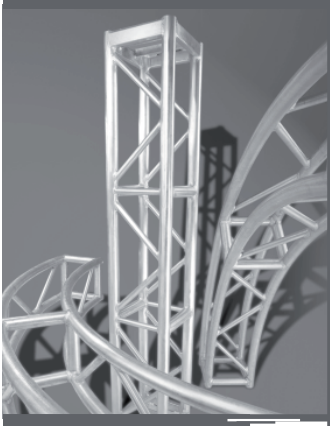
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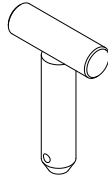
Accessories

PINS, BARS, CLAMPS, BOLT AND HOOKS

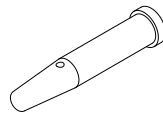


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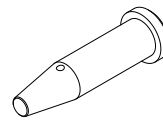
Pins



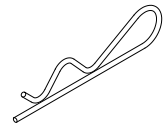
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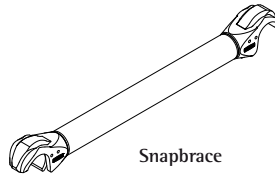


S0000155

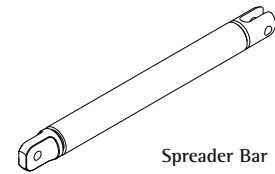


A0000080

Bars



Snapbrace

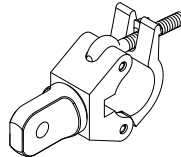
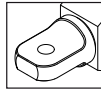


Spreader Bar

Several models of Bars are available, please contact us for more information

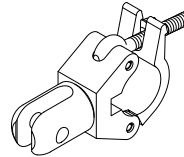
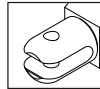
Claw Clamps

A5000016
(male)



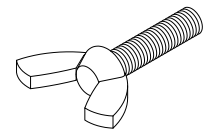
A5000003

A5000017
(female)



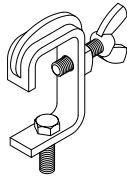
A5000004

Wing Bolt



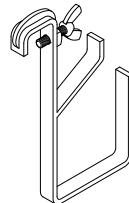
A5000051

Hook for Moving Head



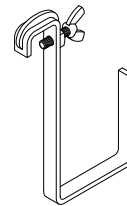
A5000005

Cable and Data Hook



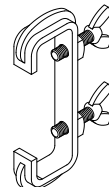
A5000007

Cable Hook



A5000008

Double Hook



A5000052



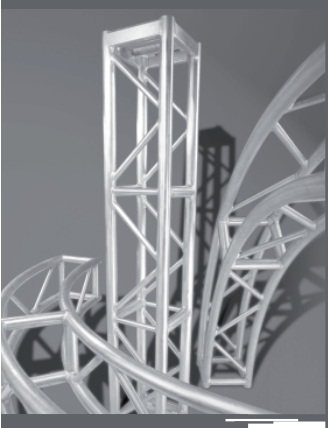
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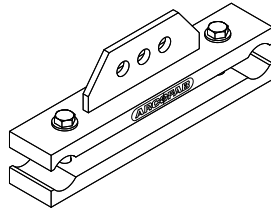
Accessories

TRUSS HANGERS, PLATES, OUT RIGGER AND HINGES



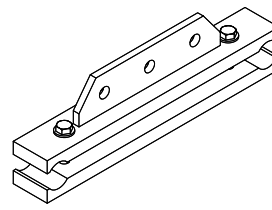
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Truss Hangers



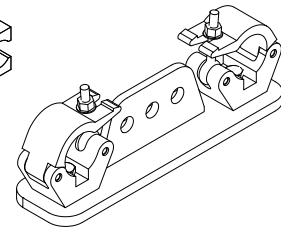
A5000113 (aluminum)
2000 lb (910 kg)

Available dimensions:
1212, 1616, 2020, 3020, 3022.



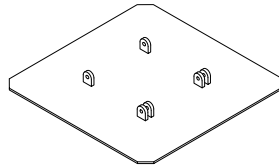
A5000124 (steel)
3000 lb (1365 kg)

Available for 2020.



A5000050 (steel)
2000 lb (910 kg)

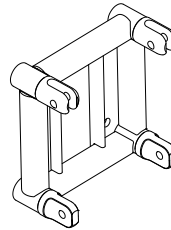
Base Plate



A5000058
(steel)

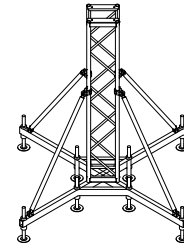
Available dimensions:
1212, 1616, 2020 spigot or bolted

Adaptor Plate



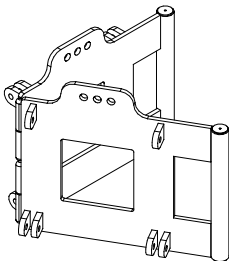
A5000059
(aluminum)

Out Rigger

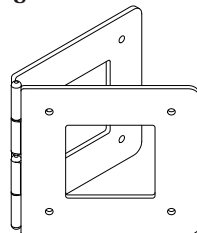


0490-A-12

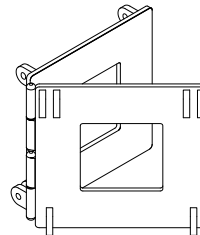
Hinges



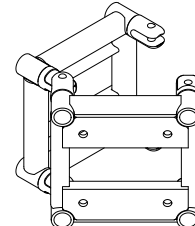
1289A01
(steel)



A5000006
(steel)



A5000009
(steel)



A5000064
(aluminum)



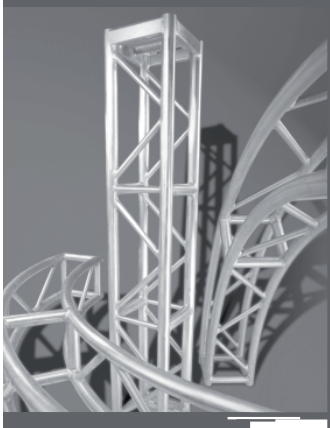
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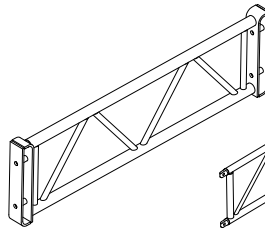
Accessories

LADDERS, CORNER AND ROLLER BLOCKS

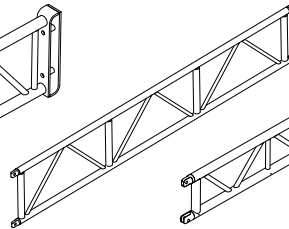


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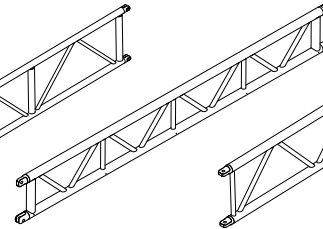
Ladders



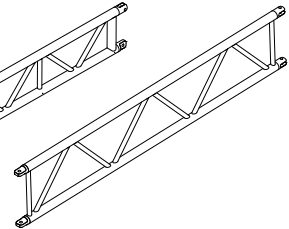
0195-A-01



TRA-LA20-S

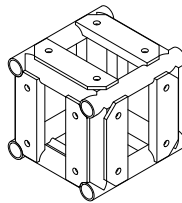


TTA-LA12-S

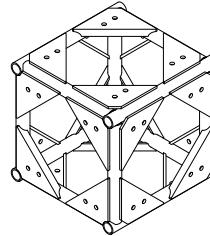


TEA-LA16-S

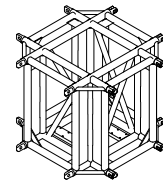
Corner Blocks



CEA-1212-B



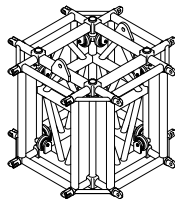
CEA-2020-B



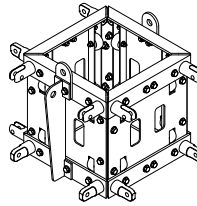
CMB-3020-S

Several models of Corner Blocks are available, please contact us for more information

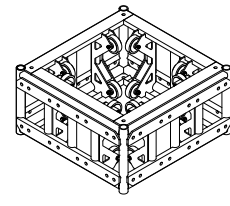
Roller Blocks



0538-A-01



0342-A-21



0079-A-01

Several models of Roller Blocks are available, please contact us for more information



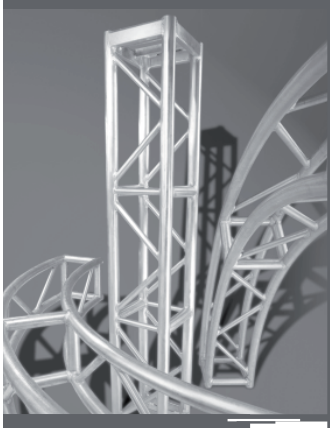
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TRUSS • SUPPORT SYSTEMS • STAGING

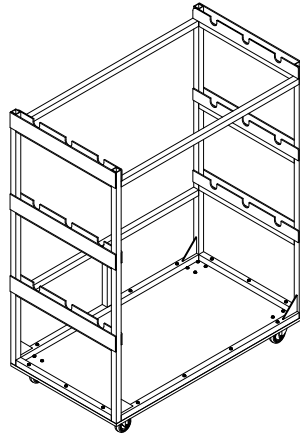
Accessories

RACKS, PROJECTOR BARS, TRUSS DOLLY AND SPOT CHAIR



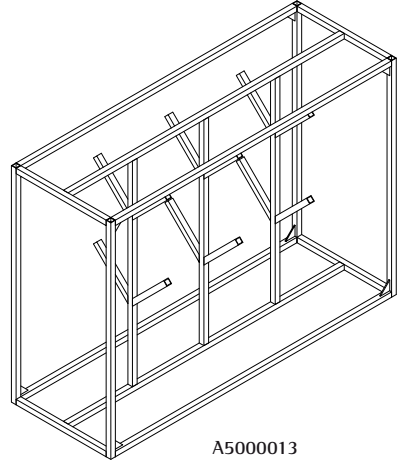
www.arcofab.com

Projector Rack



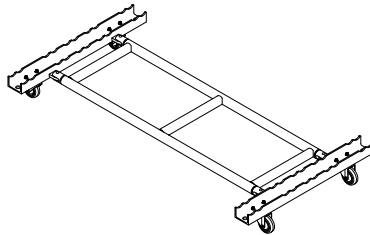
A5000010

Cable Rack



A5000013

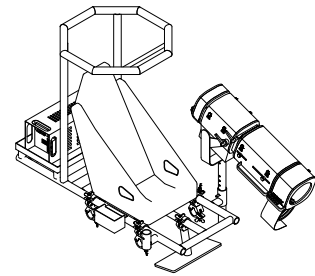
Truss Dolly



TRUSS DOLLY

Available dimensions: 1212, 1616 and 2020.

Spot Chair



A5000019



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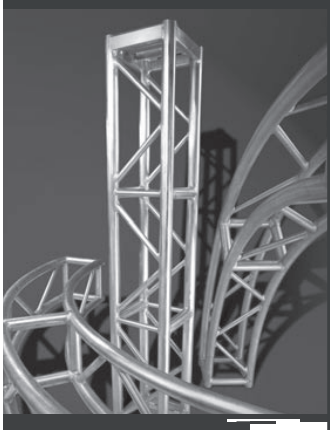
TRUSS • SUPPORT SYSTEMS • STAGING

Theatre Series

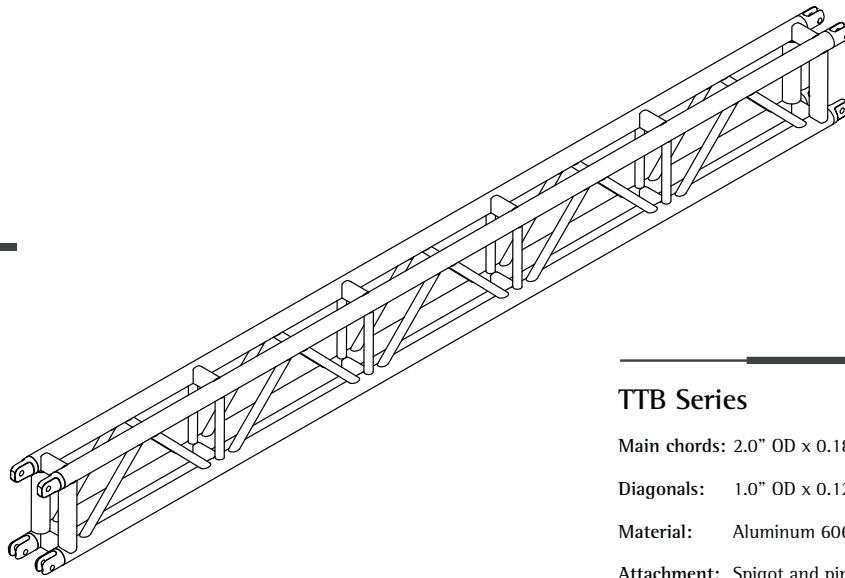
1206 MEDIUM DUTY TRUSS SPIGOTED

TTB-1206-S

TTD-1206-S



www.arcofab.com



TTB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TTD Series (option)

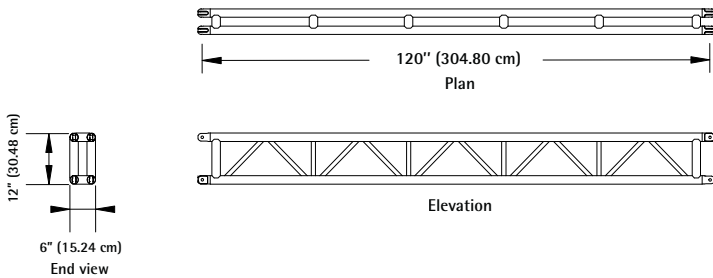
Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Theatre Series
1206 MEDIUM DUTY TRUSS SPIGOTED

TTB-1206-S
TTD-1206-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load	
	Load	Deflexion	Load	Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	lb (kg)	in (mm)
10 (3.05)	470.0 (699.1)	4700 (2132)	0.16 (4.1)	3080 (1397)	0.18 (4.6)
20 (6.10)	190.0 (282.6)	3800 (1723)	0.74 (18.8)	1900 (862)	0.62 (15.7)
30 (9.15)	82.7 (123.0)	2480 (1125)	1.60 (40.6)	1230 (558)	1.32 (33.5)
40 (12.20)	43.3 (64.3)	1730 (785)	2.76 (70.1)	860 (390)	2.31 (58.7)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- For span exceeding 20' (6m), loads are for laterally supported truss.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TTB-1206-B			TTD-1206-B (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TTB-1206-120S	80 (36.3)	10' - 12"x6"	TTD-1206-120S	80 (36.3)	
TTB-1206-096S	67 (30.4)	8' - 12"x6"	TTD-1206-096S	67 (30.4)	
TTB-1206-060S	49 (22.2)	5' - 12"x6"	TTD-1206-060S	49 (22.2)	
TTB-1206-048S	40 (18.1)	4' - 12"x6"	TTD-1206-048S	40 (18.1)	

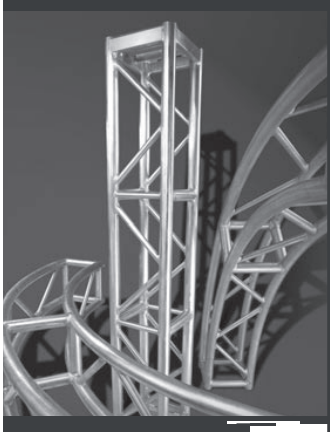
- Other lengths and accessories are available if requested.



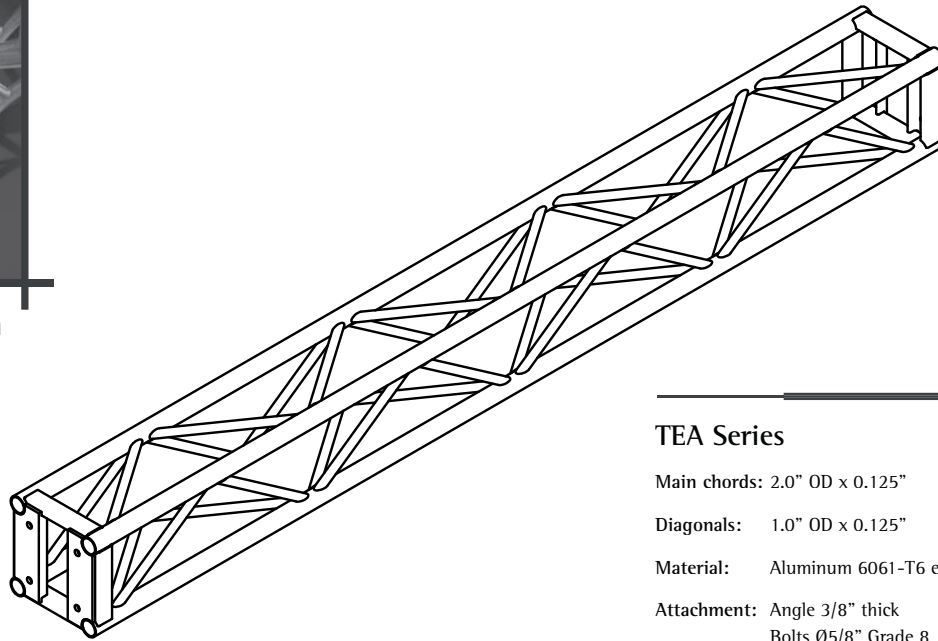
TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series 1212 LIGHT DUTY TRUSS PLATED

TEA-1212-B
TEC-1212-B



www.arcofab.com



TEA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TEC Series (option)

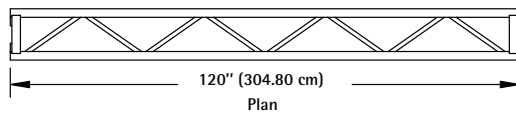
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

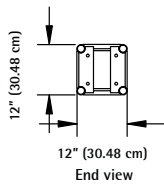
Fabrication: Fabricated by certified welders



120" (304.80 cm)
Plan



Elevation



12" (30.48 cm)
End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series
1212 LIGHT DUTY TRUSS PLATED

TEA-1212-B
TEC-1212-B

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	in (mm)	lb (kg)	in (mm)	in (mm)	
10 (3.05)	276.0 (410.6)	2760 (1252)	0.12 (3.0)		2400 (1088)	0.18 (4.6)		
20 (6.10)	115.5 (171.8)	2310 (1048)	0.64 (16.3)		1150 (522)	0.53 (13.5)		
30 (9.15)	47.7 (70.9)	1430 (649)	1.34 (34.0)		710 (322)	1.11 (28.2)		
40 (12.20)	24.0 (35.7)	960 (435)	2.30 (58.4)		480 (218)	1.93 (49.0)		

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TEA-1212-B			TEC-1212-B (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TEA-1212-120B	61 (27.7)	10' - 12" x 12"	TEC-1212-120B	64 (29.0)	
TEA-1212-096B	51 (23.1)	8' - 12" x 12"	TEC-1212-096B	54 (24.5)	
TEA-1212-060B	36 (16.3)	5' - 12" x 12"	TEC-1212-060B	38 (17.2)	
TEA-1212-048B	29 (13.2)	4' - 12" x 12"	TEC-1212-048B	31 (14.1)	
CEA-1212-690B	26 (11.8)	6-WAY CORNER*	CEC-1212-690B	27 (12.2)	

- Other lengths and accessories are available if requested.

* When corners are loaded on two adjacent faces, reduce the capacity of the trusses to 50%.



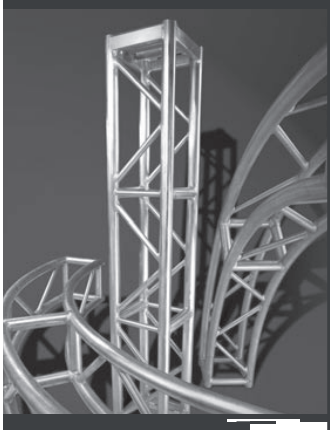
TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series

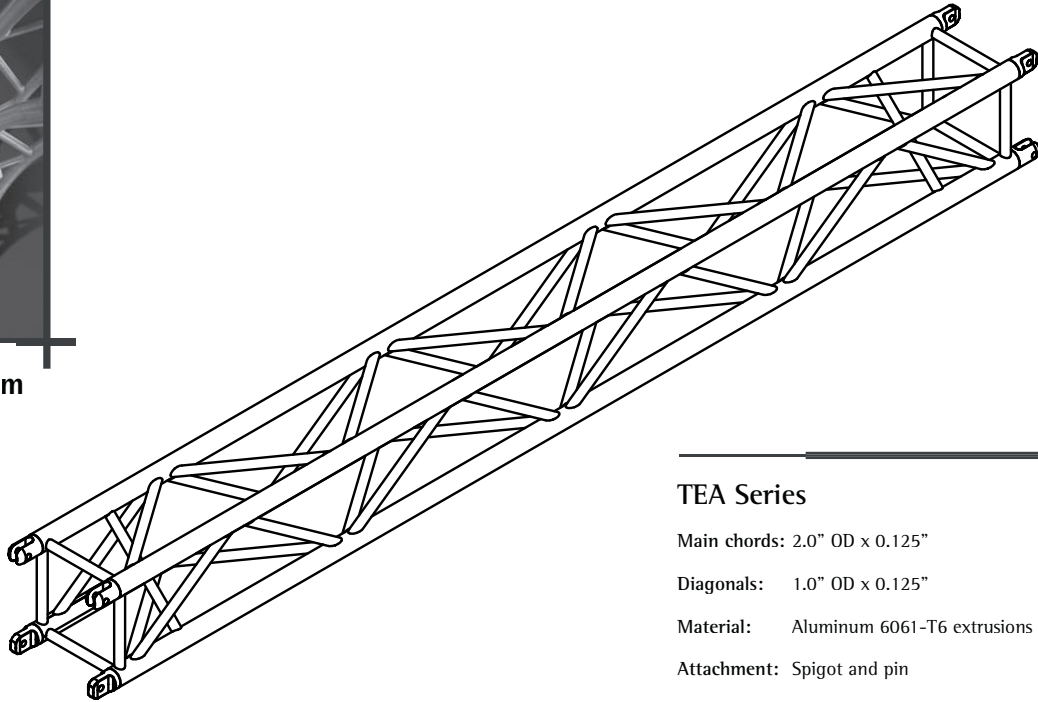
1212 LIGHT DUTY TRUSS SPIGOTED

TEA-1212-S

TEC-1212-S



www.arcofab.com



TEA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TEC Series (option)

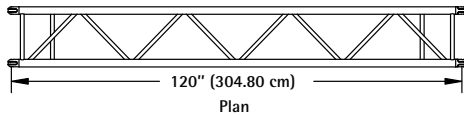
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

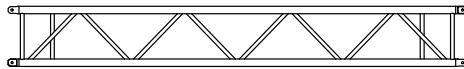
Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

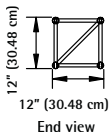
Fabrication: Fabricated by certified welders



Plan



Elevation



End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series
1212 LIGHT DUTY TRUSS SPIGOTED

TEA-1212-S
TEC-1212-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	in (mm)	lb (kg)	in (mm)	in (mm)	
10 (3.05)	350.0 (520.6)	3500 (1587)	0.14 (3.6)	0.14 (3.6)	2600 (1179)	0.14 (3.6)	0.14 (3.6)	
20 (6.10)	150.0 (223.1)	3000 (1361)	0.83 (21.1)	0.83 (21.1)	1500 (680)	0.62 (15.7)	0.62 (15.7)	
30 (9.15)	73.3 (109.1)	2200 (998)	2.01 (51.1)	2.01 (51.1)	1100 (499)	1.55 (39.4)	1.55 (39.4)	
40 (12.20)	37.5 (55.8)	1500 (680)	3.27 (83.1)	3.27 (83.1)	750 (340)	2.81 (71.4)	2.81 (71.4)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TEA-1212-S			TEC-1212-S (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TEA-1212-120S	59 (26.8)	10' - 12" x 12"	TEC-1212-120S	62 (28.1)	
TEA-1212-096S	48 (21.8)	8' - 12" x 12"	TEC-1212-096S	51 (23.1)	
TEA-1212-060S	34 (15.4)	5' - 12" x 12"	TEC-1212-060S	36 (16.3)	
TEA-1212-048S	27 (12.2)	4' - 12" x 12"	TEC-1212-048S	29 (13.2)	

- Other lengths and accessories are available if requested.



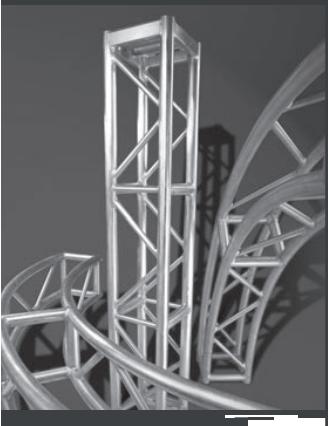
TRUSS • SUPPORT SYSTEMS • STAGING

Theatre Series

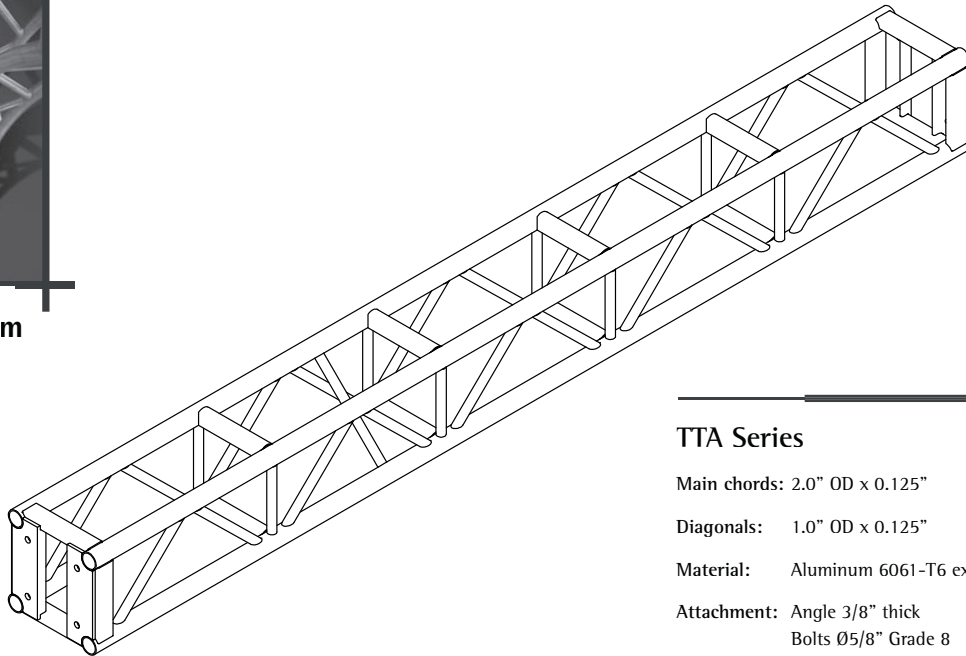
1212 LIGHT DUTY TRUSS PLATED

TTA-1212-B

TTC-1212-B



www.arcofab.com



TTA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TTC Series (option)

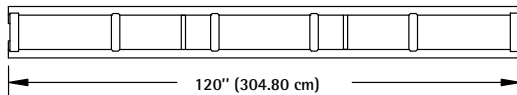
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

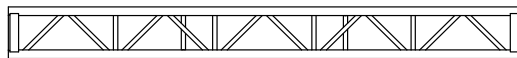
Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

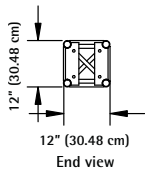
Fabrication: Fabricated by certified welders



120" (304.80 cm)
Plan



Elevation



12" (30.48 cm)
End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Theatre Series
1212 LIGHT DUTY TRUSS PLATED

TTA-1212-B
TTC-1212-B

ALLOWABLE
LOAD DATA

Span	Uniformly distributed load			Concentrated load	
	Load	Deflexion	Load	Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	lb (kg)	in (mm)
10 (3.05)	412.0 (612.9)	4120 (1868)	0.18 (4.6)	2320 (1052)	0.18 (4.6)
20 (6.10)	115.5 (171.8)	2310 (1048)	0.65 (16.5)	1150 (522)	0.54 (13.7)
30 (9.15)	47.7 (70.9)	1430 (649)	1.36 (34.5)	710 (322)	1.13 (28.7)
40 (12.20)	24.0 (35.7)	960 (435)	2.29 (58.2)	480 (218)	1.94 (49.3)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TTA-1212-B			TTC-1212-B (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	Description	Item	Weight lb (kg)	
TTA-1212-120B	61 (27.7)	10' - 12" x 12"	TTC-1212-120B	65 (29.5)	
TTA-1212-096B	51 (23.1)	8' - 12" x 12"	TTC-1212-096B	54 (24.5)	
TTA-1212-060B	36 (16.3)	5' - 12" x 12"	TTC-1212-060B	38 (17.2)	
TTA-1212-048B	31 (14.1)	4' - 12" x 12"	TTC-1212-048B	33 (15.0)	
CEA-1212-690B	26 (11.8)	6-WAY CORNER*	CEC-1212-690B	27 (12.2)	

- Other lengths and accessories are available if requested.
- * When corners are loaded on two adjacent faces, reduce the capacity of the trusses to 50%.



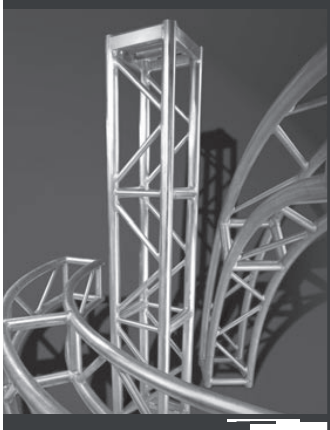
TRUSS • SUPPORT SYSTEMS • STAGING

Theatre Series

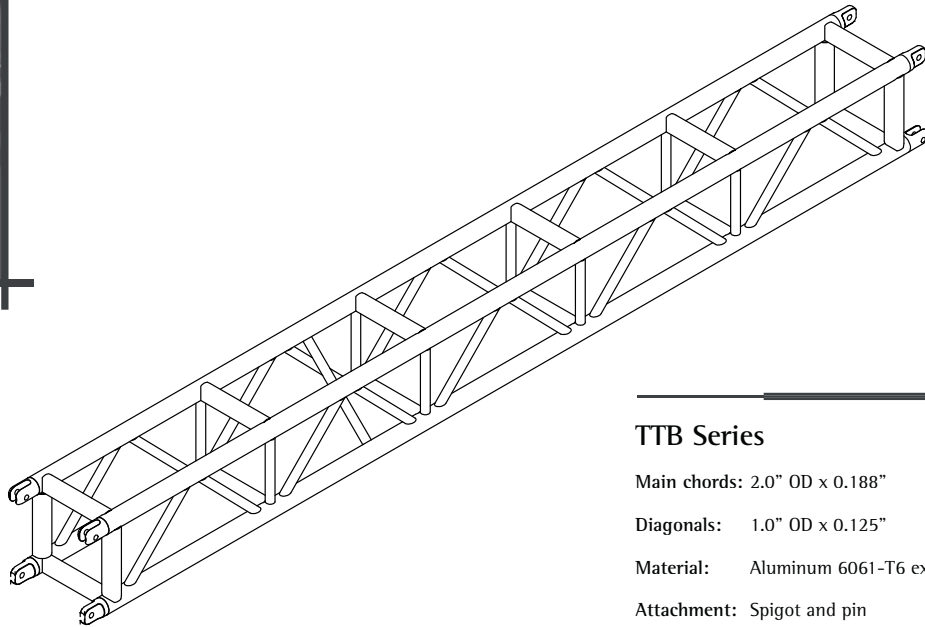
1212 MEDIUM DUTY TRUSS SPIGOTED

TTB-1212-S

TTD-1212-S



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TTB Series

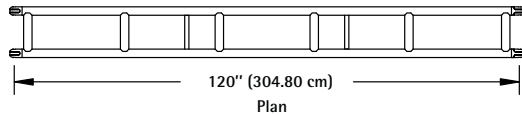
Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

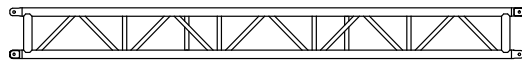
Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

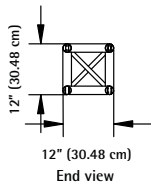


120" (304.80 cm)

Plan



Elevation



12" (30.48 cm)

12" (30.48 cm)
End view

TTD Series (option)

Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Theatre Series
1212 MEDIUM DUTY TRUSS SPIGOTED

TTB-1212-S
TTD-1212-S

ALLOWABLE
LOAD DATA

Span	Uniformly distributed load			Concentrated load	
	lb/ft (kg/m)	lb (kg)	in (mm)	lb (kg)	in (mm)
10 (3.05)	700.0 (1041.3)	7000 (3175)	0.19 (4.8)	4300 (1950)	0.18 (4.6)
20 (6.10)	207.5 (308.7)	4150 (1882)	0.78 (19.8)	2070 (939)	0.61 (15.5)
30 (9.15)	86.7 (128.9)	2600 (1179)	1.73 (43.9)	1300 (590)	1.35 (34.3)
40 (12.20)	45.0 (66.9)	1800 (816)	2.95 (74.9)	900 (408)	2.38 (60.5)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TTB-1212-S			TTD-1212-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TTB-1212-120S	88 (39.9)	10' - 12" x 12"	TTD-1212-120S	88 (39.9)	
TTB-1212-096S	73 (33.1)	8' - 12" x 12"	TTD-1212-096S	73 (33.1)	
TTB-1212-060S	53 (24.0)	5' - 12" x 12"	TTD-1212-060S	53 (24.0)	
TTB-1212-048S	43 (19.5)	4' - 12" x 12"	TTD-1212-048S	43 (19.5)	

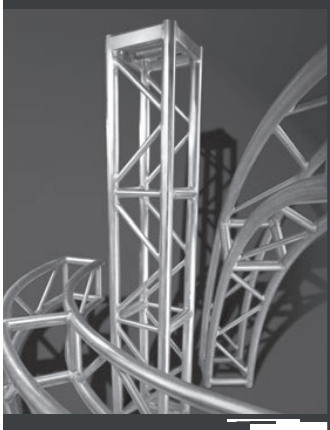
- Other lengths and accessories are available if requested.



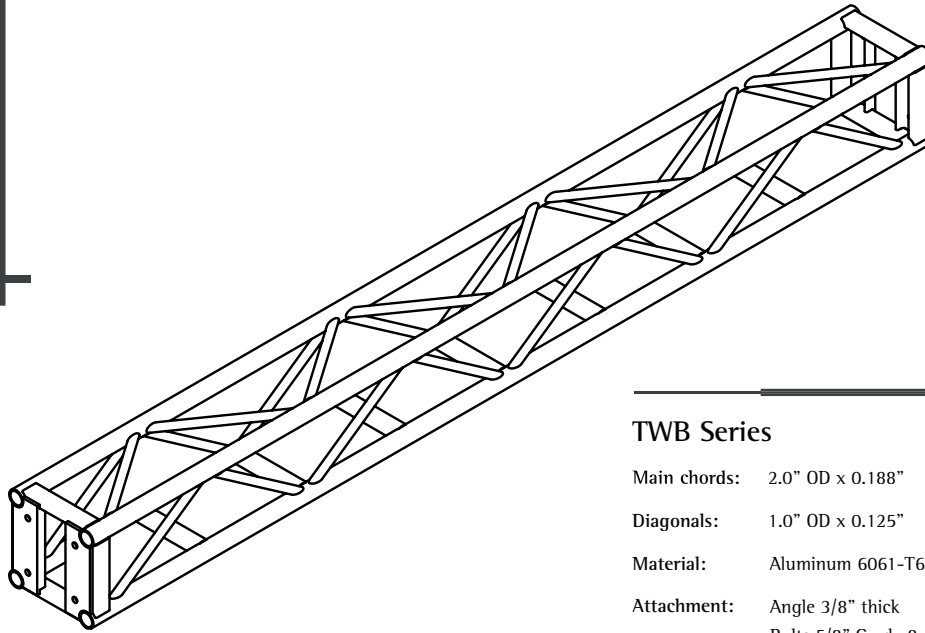
TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series 1212 LIGHT DUTY TRUSS PLATED

TWB-1212-B
TWD-1212-B



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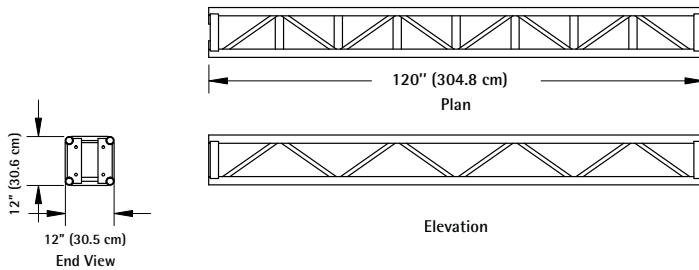


TWB Series

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Angle 3/8" thick
Bolts 5/8" Grade 8
- Fabrication: Fabricated by certified welders

TWD Series (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Angle 3/8" thick
Bolts 5/8" Grade 8
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series

1212 LIGHT DUTY TRUSS PLATED

TWB-1212-B

TWD-1212-B

ALLOWABLE LOAD DATA

Span	Uniformly distributed load			Concentrated load		
	Load	Deflexion	Load	Deflexion		
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	330 (491)	3300 (1497)	0.09 (2)	2900 (1315)	0.14 (4)	
20 (6.10)	125 (186)	2500 (1134)	0.48 (12)	1250 (567)	0.40 (10)	
30 (9.15)	50 (74)	1500 (680)	1.00 (25)	750 (340)	0.83 (21)	
40 (12.20)	25 (37)	1000 (454)	1.73 (44)	500 (227)	1.45 (37)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TWB-1212-B			TWD-1212-B (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TWB-1212-120B	79 (35.8)	10' - 12" x 12"	TWD-1212-120B	80 (36.3)	
TWB-1212-096B	66 (29.9)	8' - 12" x 12"	TWD-1212-096B	66 (29.9)	
TWB-1212-060B	46 (20.9)	5' - 12" x 12"	TWD-1212-060B	46 (20.9)	
TWB-1212-048B	40 (18.1)	4' - 12" x 12"	TWD-1212-048B	40 (18.1)	

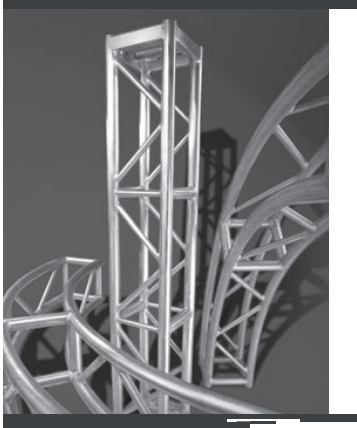
- Other lengths and accessories are available if requested.



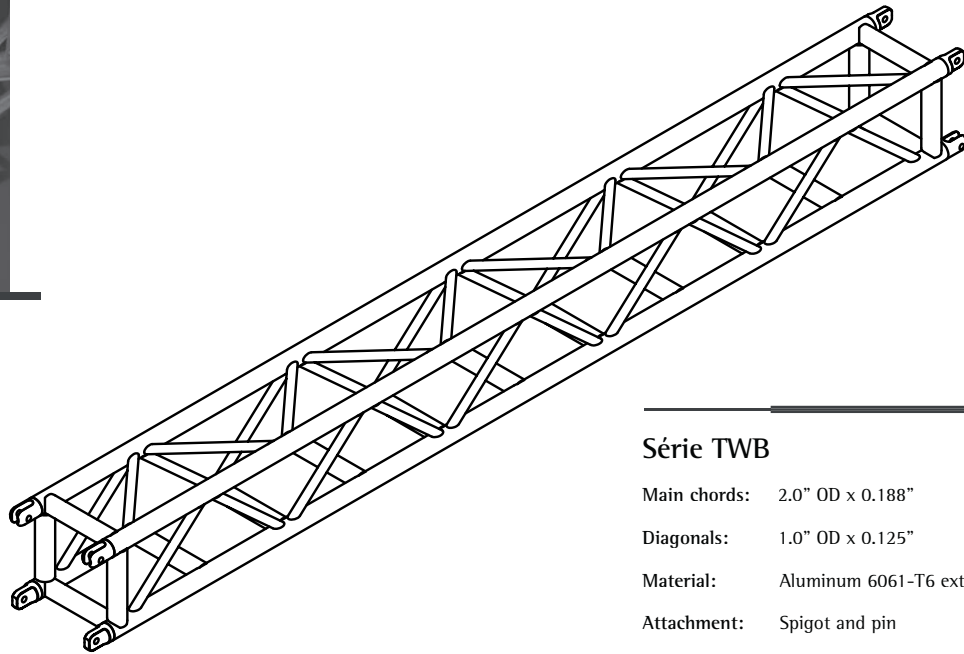
TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series 1212 MEDIUM DUTY TRUSS SPIGOTED

TWB-1212-S
TWD-1212-S



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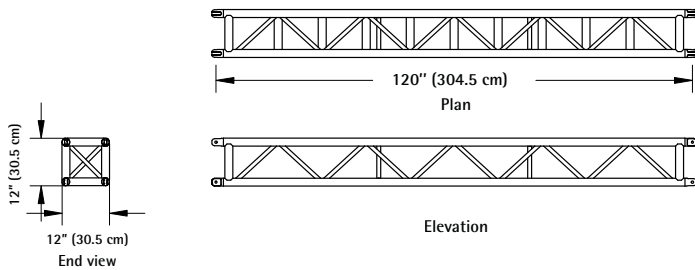


Série TWB

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders

Série TWD (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series
1212 MEDIUM DUTY TRUSS SPIGOTED

TWB-1212-S
TWD-1212-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	lb (kg)	po (mm)	
8 (2.44)	800 (1190)	6400 (2902)	0.11 (3)	5500 (2494)	0.12 (3)			
16 (4.88)	325 (483)	5200 (2358)	0.52 (13)	2600 (1179)	0.42 (11)			
24 (7.32)	142 (211)	3400 (1542)	1.02 (26)	1700 (771)	0.84 (21)			
32 (9.76)	75 (112)	2400 (1088)	1.76 (45)	1200 (544)	1.47 (37)			
40 (12.20)	45 (67)	1800 (816)	2.76 (70)	900 (408)	2.29 (58)			

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TWB-1212-S			TWD-1212-S (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TWB-1212-120S	83 (37.6)	10' - 12" x 12"	TWD-1212-120S	84 (38.1)	
TWB-1212-096S	69 (31.3)	8' - 12" x 12"	TWD-1212-096S	70 (31.8)	
TWB-1212-060S	48 (21.8)	5' - 12" x 12"	TWD-1212-060S	47 (21.3)	
TWB-1212-048S	42 (19.1)	4' - 12" x 12"	TWD-1212-048S	42 (19.1)	

- Other lengths and accessories are available if requested.



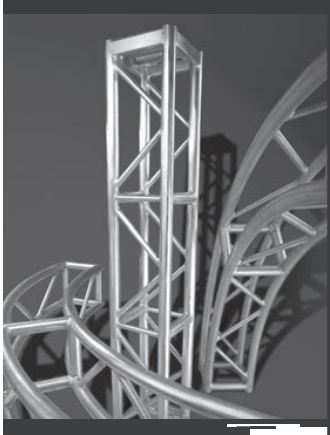
TRUSS • SUPPORT SYSTEMS • STAGING

Tripod Series

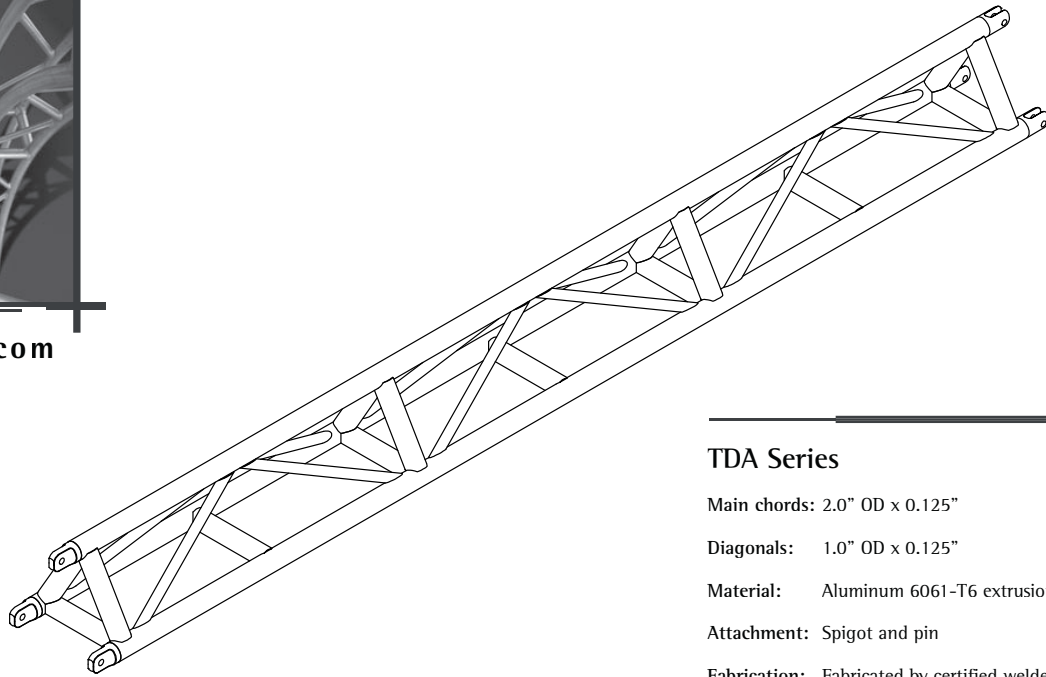
12 FIXED TRIANGLE LIGHT DUTY TRUSS SPIGOTED

TDA-12FX-S

TDC-12FX-S



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TDA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TDC Series (option)

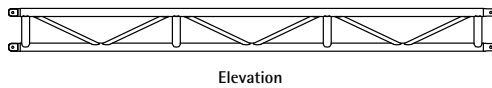
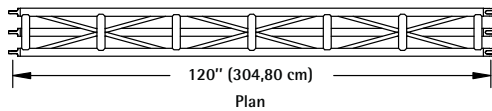
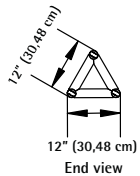
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tripod Series

12 FIXED TRIANGLE LIGHT DUTY TRUSS SPIGOTED

TDA-12FX-S

TDC-12FX-S

ALLOWABLE
LOAD DATA

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	lb (kg)	in (mm)	lb (kg)	in (mm)	
10 (3.05)	290.0 (431.4)	2900 (1315)	0.21 (5.3)	1740 (789)	0.19 (4.8)			
20 (6.10)	76.0 (113.1)	1520 (689)	0.75 (19.1)	700 (317)	0.59 (15.0)			
30 (9.15)	29.0 (43.1)	870 (395)	1.57 (39.9)	460 (209)	1.37 (34.8)			
40 (12.20)	14.5 (21.6)	580 (263)	2.78 (70.6)	290 (132)	2.40 (61.0)			

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TDA-12FX-S			TDC-12FX-S (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TDA-12FX-120S	49 (22.2)	10' - 12"	TDC-12FX-120S	52 (23.6)	
TDA-12FX-096S	42 (19.1)	8' - 12"	TDC-12FX-096S	45 (20.4)	
TDA-12FX-060S	30 (13.6)	5' - 12"	TDC-12FX-060S	32 (14.5)	
TDA-12FX-048S	27 (12.2)	4' - 12"	TDC-12FX-048S	29 (13.2)	

- Other lengths and accessories are available if requested.



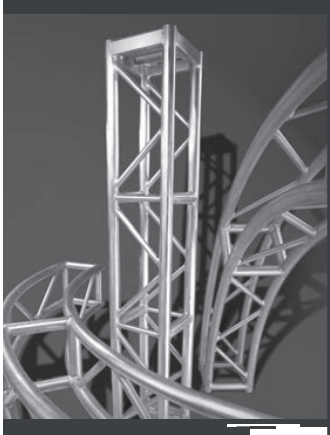
TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series

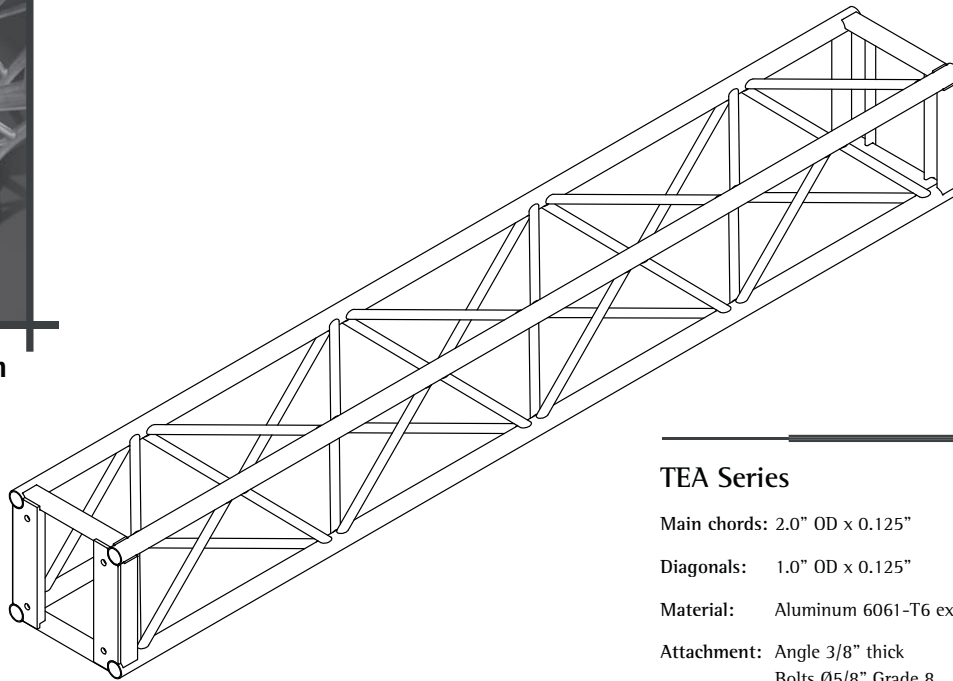
1616 MEDIUM DUTY TRUSS PLATED

TEA-1616-B

TEC-1616-B



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TEA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TEC Series (option)

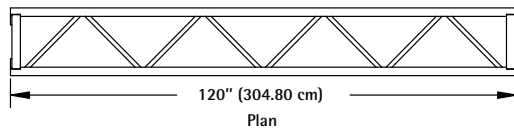
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

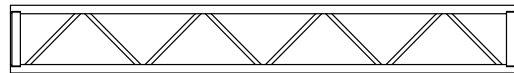
Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

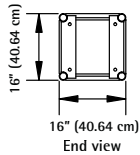
Fabrication: Fabricated by certified welders



120" (304.80 cm)
Plan



Elevation



16" (40.64 cm)
16" (40.64 cm)
End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series
1616 MEDIUM DUTY TRUSS PLATED

TEA-1616-B
TEC-1616-B

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load					
	lb/ft	(kg/m)	lb	(kg)	in	(mm)	lb	(kg)	in	(mm)
10 (3.05)	310.0	(461.1)	3100	(1406)	0.09	(2.3)	3100	(1406)	0.15	(3.8)
20 (6.10)	155.0	(230.6)	3100	(1406)	0.47	(11.9)	1780	(807)	0.44	(11.2)
30 (9.15)	80.0	(119.0)	2400	(1088)	1.16	(29.5)	1210	(549)	0.98	(24.9)
40 (12.20)	41.8	(62.1)	1670	(757)	1.96	(49.8)	850	(385)	1.69	(42.9)
50 (15.24)	24.0	(35.7)	1200	(544)	2.95	(74.9)	620	(281)	2.56	(65.0)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TEA-1616-B			TEC-1616-B (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TEA-1616-120B	68 (30.8)	10' - 16" x 16"	TEC-1616-120B	71 (32.2)	
TEA-1616-096B	57 (25.9)	8' - 16" x 16"	TEC-1616-096B	60 (27.2)	
TEA-1616-060B	42 (19.1)	5' - 16" x 16"	TEC-1616-060B	44 (20.0)	
TEA-1616-048B	34 (15.4)	4' - 16" x 16"	TEC-1616-048B	36 (16.3)	
CEA-1616-690B	37 (16.8)	6-WAY CORNER*	CEC-1616-690B	38 (17.2)	

- Other lengths and accessories are available if requested.
- * When corners are loaded on two adjacent faces, reduce the capacity of the trusses to 50%.



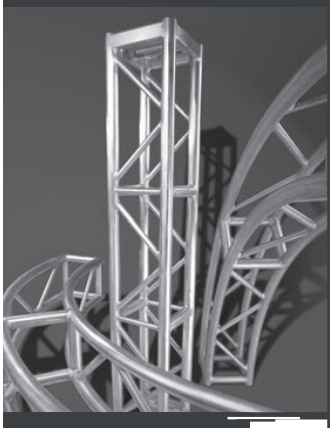
TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series

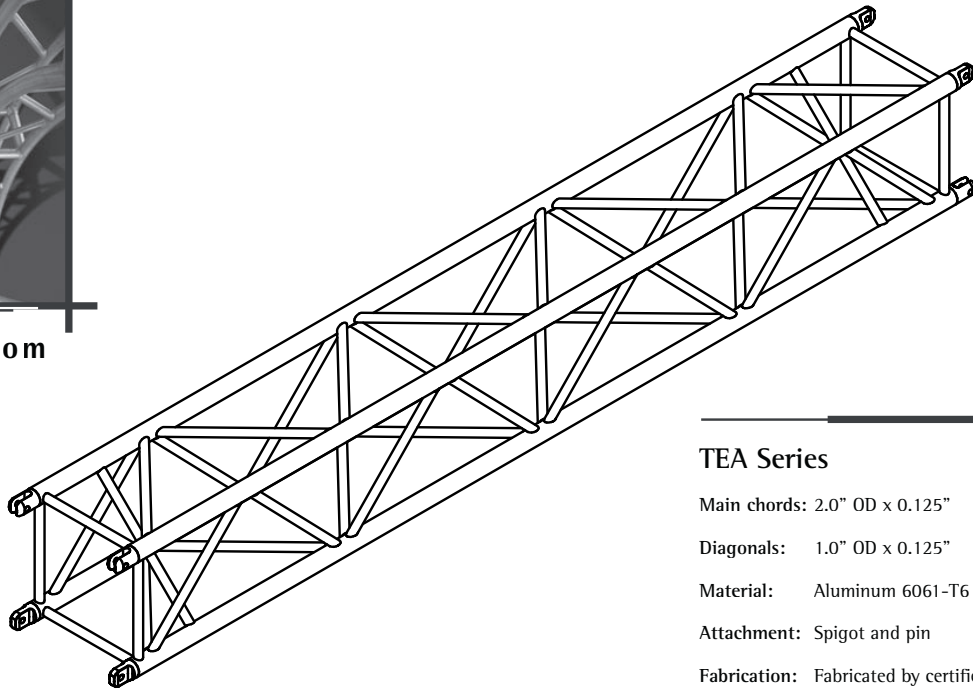
1616 MEDIUM DUTY TRUSS SPIGOTED

TEA-1616-S

TEC-1616-S



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TEA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TEC Series (option)

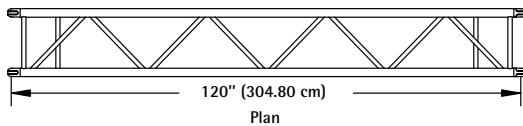
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

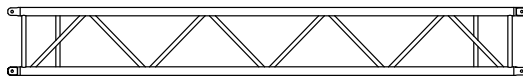
Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

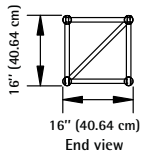
Fabrication: Fabricated by certified welders



Plan



Elevation



End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Exposition Series

1616 MEDIUM DUTY TRUSS SPIGOTED

TEA-1616-S
TEC-1616-S

ALLOWABLE LOAD DATA

Span	Uniformly distributed load				Concentrated load	
	Load		Deflexion		Load	Deflexion
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	lb (kg)	in (mm)	
10 (3.05)	500.0 (743.8)	5000 (2268)	0.12 (3.0)	3800 (1723)	0.13 (3.3)	
20 (6.10)	230.0 (342.1)	4600 (2086)	0.66 (16.8)	2300 (1043)	0.51 (13.0)	
30 (9.15)	106.7 (158.7)	3200 (1451)	1.51 (38.4)	1600 (726)	1.17 (29.7)	
40 (12.20)	55.0 (81.8)	2200 (998)	2.57 (65.3)	1100 (499)	1.96 (49.8)	
50 (15.24)	32.0 (47.6)	1600 (726)	3.82 (97.0)	800 (363)	3.05 (77.5)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TEA-1616-S			TEC-1616-S (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TEA-1616-120S	64 (29.0)	10' - 16" x 16"	TEC-1616-120S	67 (30.4)	
TEA-1616-096S	52 (23.6)	8' - 16" x 16"	TEC-1616-096S	55 (24.9)	
TEA-1616-060S	37 (16.8)	5' - 16" x 16"	TEC-1616-060S	39 (17.7)	
TEA-1616-048S	30 (13.6)	4' - 16" x 16"	TEC-1616-048S	32 (14.5)	

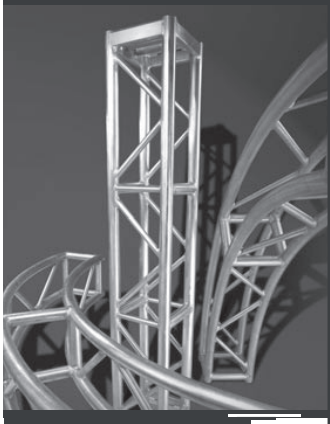
- Other lengths and accessories are available if requested.



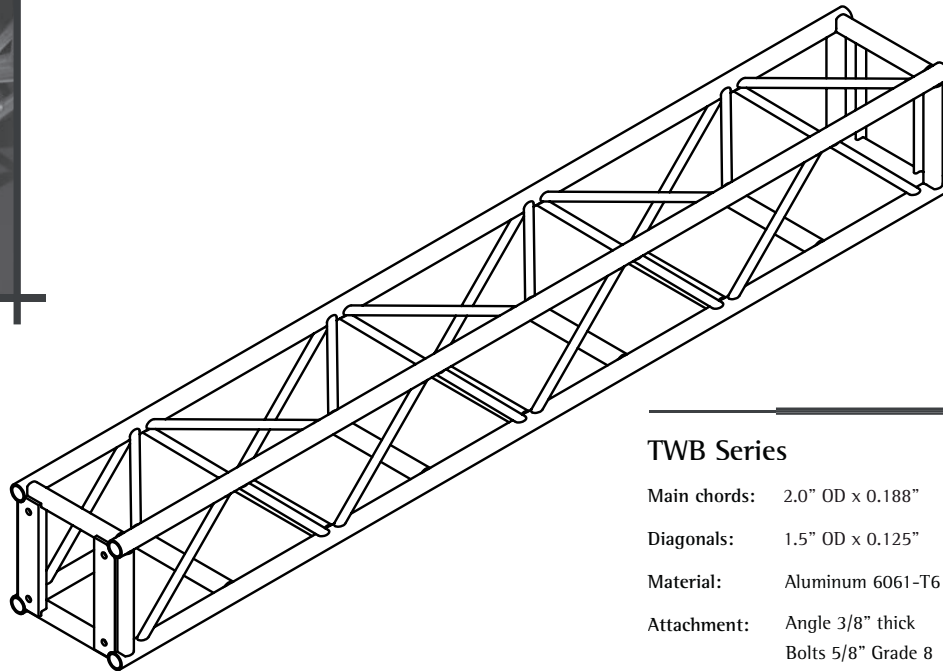
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Tower Series 1616 MEDIUM DUTY TRUSS PLATED

TWB-1616-B
TWD-1616-B



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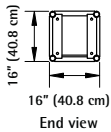
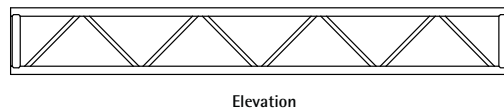
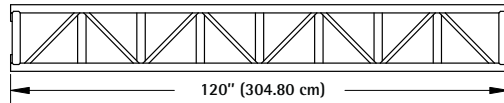


TWB Series

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.5" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Angle 3/8" thick
Bolts 5/8" Grade 8
- Fabrication: Fabricated by certified welders

TWD Series (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.5" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Angle 3/8" thick
Bolts 5/8" Grade 8
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series

1616 MEDIUM DUTY TRUSS PLATED

TWB-1616-B

TWD-1616-B

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	500 (744)	5000 (2268)	0.09 (2)	4200 (1905)	0.12 (3)			
20 (6.10)	205 (305)	4100 (1859)	0.42 (11)	2040 (925)	0.35 (9)			
30 (9.15)	87 (129)	2600 (1179)	0.86 (22)	1300 (590)	0.72 (18)			
40 (12.20)	45 (67)	1800 (816)	1.47 (37)	900 (408)	1.25 (32)			
50 (15.24)	26 (39)	1300 (590)	2.19 (56)	650 (295)	1.58 (40)			

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TWB-1616-B			TWD-1616-B (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TWB-1616-120B	90 (40.8)	10' - 16" x 16"	TWB-1616-120B	91 (41.3)	
TWB-1616-096B	76 (34.5)	8' - 16" x 16"	TWB-1616-096B	76 (34.5)	
TWB-1616-060B	55 (24.9)	5' - 16" x 16"	TWB-1616-060B	55 (24.9)	
TWB-1616-048B	49 (22.2)	4' - 16" x 16"	TWB-1616-048B	49 (22.2)	

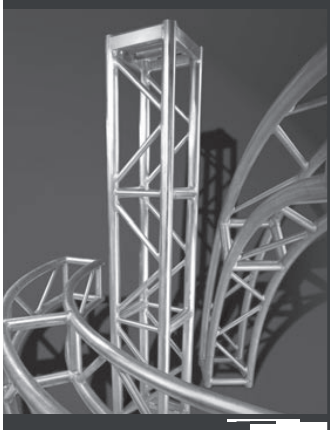
- Other lengths and accessories are available if requested.



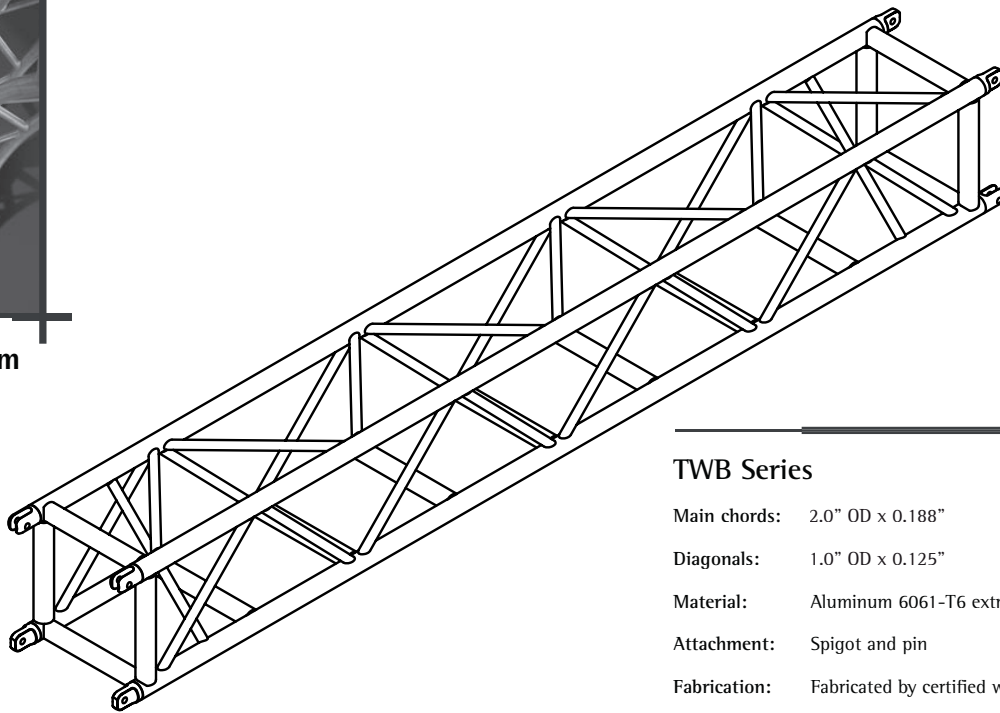
TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series 1616 MEDIUM DUTY TRUSS SPIGOTED

TWB-1616-S
TWD-1616-S



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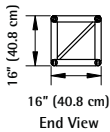
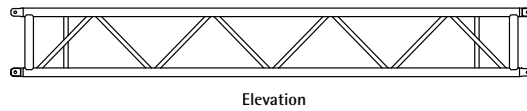
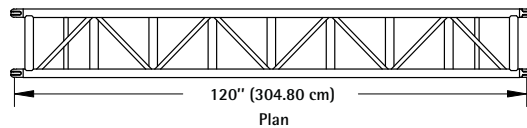


TWB Series

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders

TWD Series (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series

1616 MEDIUM DUTY TRUSS SPIGOTED

TWB-1616-S

TWD-1616-S

**ALLOWABLE
LOAD DATA**

Span pi (m)	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	lb (kg)	po (mm)	
8 (2.44)	800 (1190)	6400 (2902)	0.07 (2)	5500 (2494)	0.10 (3)			
16 (4.88)	375 (558)	6000 (2721)	0.34 (9)	3600 (1633)	0.32 (8)			
24 (7.32)	200 (298)	4800 (2177)	0.78 (20)	2400 (1088)	0.65 (17)			
32 (9.76)	113 (167)	3600 (1633)	1.37 (35)	1800 (816)	1.15 (29)			
40 (12.20)	68 (100)	2700 (1224)	2.10 (53)	1350 (612)	1.74 (44)			
48 (14.63)	44 (65)	2100 (952)	2.95 (75)	1050 (476)	2.48 (63)			
56 (17.07)	29 (43)	1600 (726)	3.85 (98)	800 (363)	3.28 (83)			

Notes

- All dimensions are in inches unless otherwise specified.
- All weights are in pounds unless otherwise specified.
- All loads are in pounds per foot unless otherwise specified.
- All deflections are in inches unless otherwise specified.
- All dimensions are in inches unless otherwise specified.
- All weights are in pounds unless otherwise specified.
- All loads are in pounds per foot unless otherwise specified.
- All deflections are in inches unless otherwise specified.

TWB-1616-S			TWD-1616-S (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	Description	Item	Weight lb (kg)	
TWB-1616-120S	89 (40.4)	10' - 16" x 16"	TWD-1616-120S	88 (39.9)	
TWB-1616-096S	74 (33.6)	8' - 16" x 16"	TWD-1616-096S	73 (33.1)	
TWB-1616-060S	53 (24.0)	5' - 16" x 16"	TWD-1616-060S	52 (23.6)	
TWB-1616-048S	47 (21.3)	4' - 16" x 16"	TWD-1616-048S	46 (20.9)	

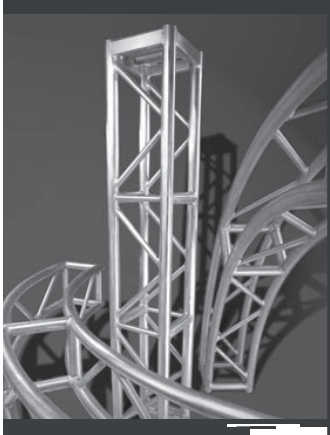
- Other lengths and accessories are available if requested.



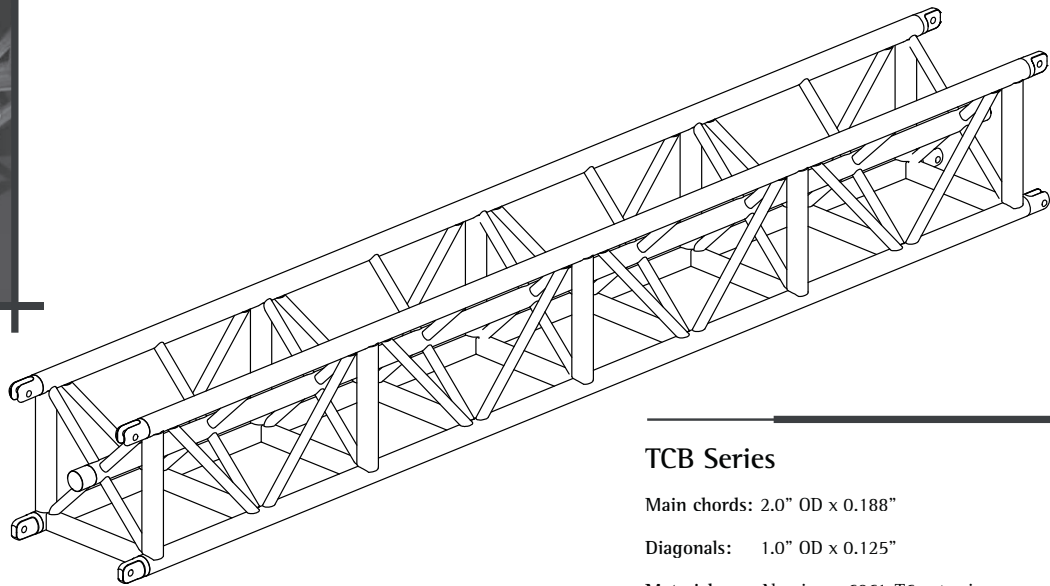
TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series 1616 MEDIUM DUTY TRUSS SPIGOTED

TCB-1616-S
TCD-1616-S



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TCB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TCD Series (option)

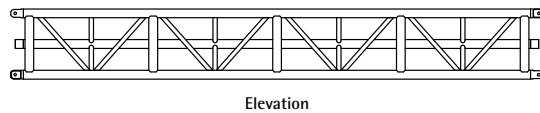
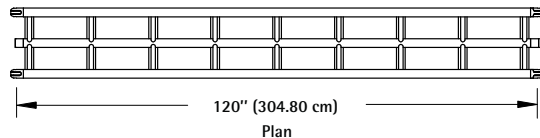
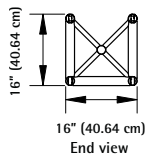
Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



For installation of "Channel" type truss please refer to page G4.



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TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series
1616 MEDIUM DUTY TRUSS SPIGOTED

TCB-1616-S
TCD-1616-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load	
	lb/ft (kg/m)	lb (kg)	Deflexion in (mm)	lb (kg)	Deflexion in (mm)
10 (3.05)	750.0 (1115.6)	7500 (3401)	0.15 (3.8)	6000 (2721)	0.17 (4.3)
20 (6.10)	292.5 (435.1)	5850 (2653)	0.65 (16.5)	2900 (1315)	0.48 (12.2)
30 (9.15)	123.3 (183.5)	3700 (1678)	1.29 (32.8)	1850 (839)	1.00 (25.4)
40 (12.20)	65.0 (96.7)	2600 (1179)	2.18 (55.4)	1300 (590)	1.74 (44.2)
50 (15.24)	37.0 (55.0)	1850 (839)	3.31 (84.1)	920 (417)	2.66 (67.6)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Installation of spreader bars is required at hang points.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TCB-1616-S			TCD-1616-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TCB-1616-120S	112 (50.8)	10' - 16"x16"	TCD-1616-120S	112 (50.8)	
TCB-1616-096S	100 (45.4)	8' - 16"x16"	TCD-1616-096S	100 (45.4)	
TCB-1616-060S	77 (34.9)	5' - 16"x16"	TCD-1616-060S	77 (34.9)	
TCB-1616-048S	72 (32.7)	4' - 16"x16"	TCD-1616-048S	72 (32.7)	

- Other lengths and accessories are available if requested.



TRUSS • SUPPORT SYSTEMS • STAGING

Tour Series

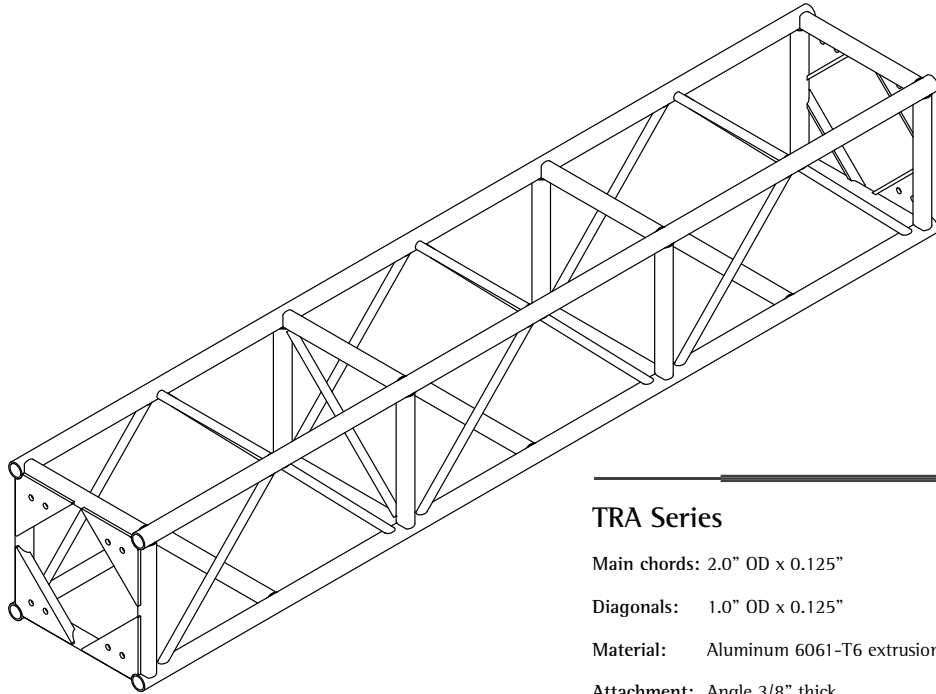
2020 HEAVY DUTY TRUSS PLATED

TRA-2020-B

TRC-2020-B



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TRA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TRC Series (option)

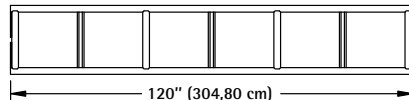
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

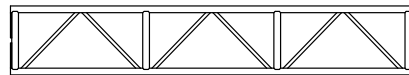
Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

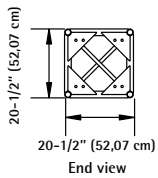
Fabrication: Fabricated by certified welders



Plan



Elevation



End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Tour Series
2020 HEAVY DUTY TRUSS PLATED

TRA-2020-B
TRC-2020-B

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	in (mm)	lb (kg)	in (mm)	in (mm)	
10 (3.05)	760.0 (1130.5)	7600 (3447)	0.15 (3.8)	0.15 (3.8)	5200 (2358)	0.15 (3.8)	0.15 (3.8)	
20 (6.10)	255.0 (379.3)	5100 (2313)	0.52 (13.2)	0.52 (13.2)	2550 (1156)	0.43 (10.9)	0.43 (10.9)	
30 (9.15)	107.7 (160.2)	3230 (1465)	0.94 (23.9)	0.94 (23.9)	1610 (730)	0.80 (20.3)	0.80 (20.3)	
40 (12.20)	56.3 (83.7)	2250 (1020)	1.43 (36.3)	1.43 (36.3)	1120 (508)	1.16 (29.5)	1.16 (29.5)	
50 (15.24)	32.4 (48.2)	1620 (735)	2.00 (50.8)	2.00 (50.8)	810 (367)	1.63 (41.4)	1.63 (41.4)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TRA-2020-B			TRC-2020-B (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TRA-2020-120B	100 (45.4)	10' - 20.5"x20.5"	TRC-2020-120B	103 (46.7)	
TRA-2020-096B	86 (39.0)	8' - 20.5"x20.5"	TRC-2020-096B	89 (40.4)	
TRA-2020-060B	60 (27.2)	5' - 20.5"x20.5"	TRC-2020-060B	62 (28.1)	
TRA-2020-048B	54 (24.5)	4' - 20.5"x20.5"	TRC-2020-048B	56 (25.4)	
CEA-2020-690B	50 (22.7)	6-WAY CORNER*	CEC-2020-690B	52 (23.6)	

• Other lengths and accessories are available if requested.

* When corners are loaded on two adjacent faces, reduce the capacity of the trusses to 50%.



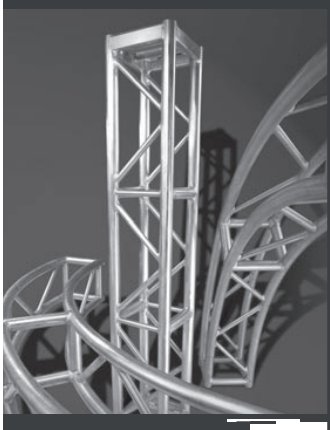
TRUSS • SUPPORT SYSTEMS • STAGING

Tour Series

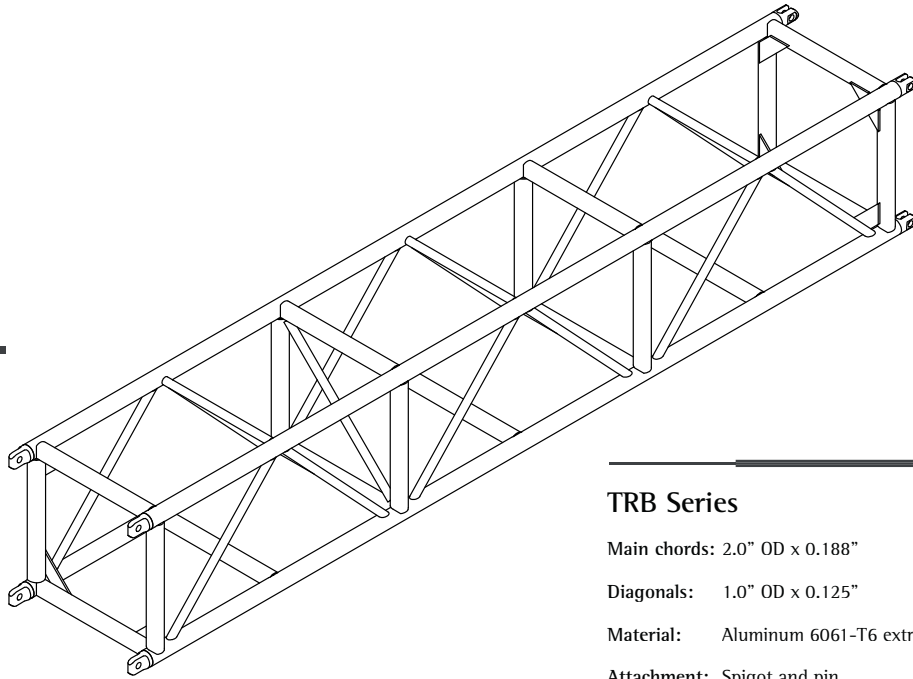
2020 HEAVY DUTY TRUSS SPIGOTED

TRB-2020-S

TRD-2020-S



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TRB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TRD Series (option)

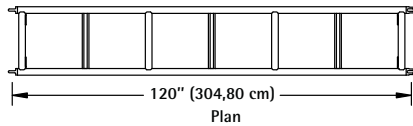
Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

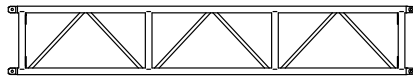
Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

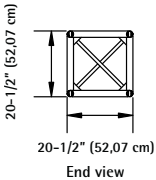
Fabrication: Fabricated by certified welders



Plan



Elevation



End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Tour Series
2020 HEAVY DUTY TRUSS SPIGOTED

TRB-2020-S
TRD-2020-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load		
	lb/ft (kg/m)	lb (kg)	Deflexion in (mm)	lb (kg)	Deflexion in (mm)	
10 (3.05)	800.0 (1190.0)	8000 (3628)	0.12 (3.0)	7360 (3338)	0.16 (4.1)	
20 (6.10)	390.0 (580.1)	7800 (3537)	0.51 (13.0)	4600 (2086)	0.47 (11.9)	
30 (9.15)	212.3 (315.9)	6370 (2889)	1.25 (31.8)	3300 (1497)	1.05 (26.7)	
40 (12.20)	121.0 (180.0)	4840 (2195)	2.26 (57.4)	2450 (1111)	1.75 (44.5)	
50 (15.24)	75.0 (111.6)	3750 (1701)	3.31 (84.1)	1850 (839)	2.75 (69.9)	
60 (18.29)	48.7 (72.4)	2920 (1324)	4.82 (122.4)	1460 (662)	4.03 (102.4)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TRB-2020-S			TRD-2020-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TRB-2020-120S	120 (54.4)	10' - 20.5"x20.5"	TRD-2020-120S	120 (54.4)	
TRB-2020-096S	105 (47.6)	8' - 20.5"x20.5"	TRD-2020-096S	105 (47.6)	
TRB-2020-060S	69 (31.3)	5' - 20.5"x20.5"	TRD-2020-060S	69 (31.3)	
TRB-2020-048S	61 (27.7)	4' - 20.5"x20.5"	TRD-2020-048S	61 (27.7)	

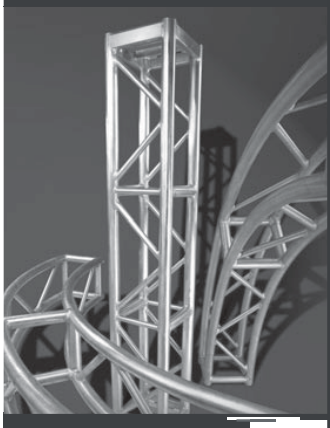
- Other lengths and accessories are available if requested.



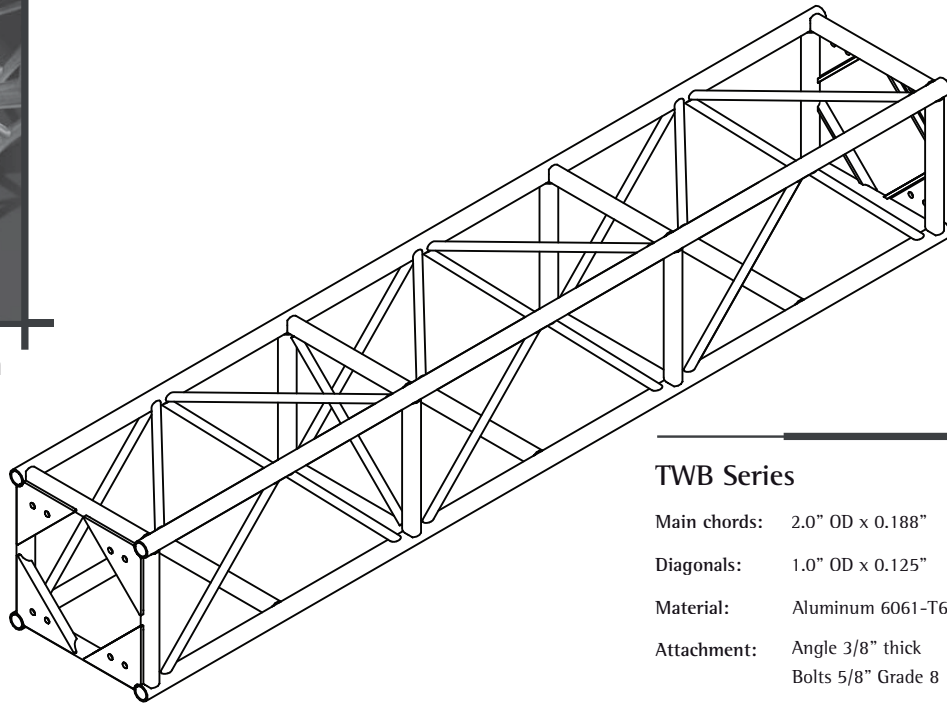
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Tower Series 2020 HEAVY DUTY TRUSS PLATED

TWB-2020-B
TWD-2020-B



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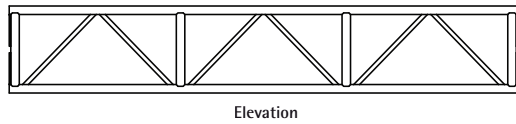
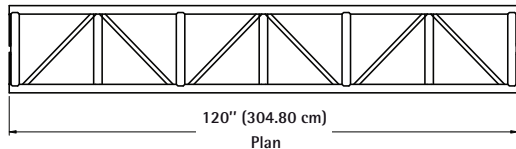


TWB Series

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Angle 3/8" thick
Bolts 5/8" Grade 8
- Fabrication: Fabricated by certified welders

TWD Series (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Angle 3/8" thick
Bolts 5/8" Grade 8
- Fabrication: Fabricated by certified welders



20.5" (52.23 cm)



20.5" (52.23 cm)
End View



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TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series

2020 HEAVY DUTY TRUSS PLATED

TWB-2020-B

TWD-2020-B

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	760 (1131)	7600 (3447)	0.15 (4)	5200 (2358)	0.15 (4)			
20 (6.10)	253 (376)	5050 (2290)	0.52 (13)	2520 (1143)	0.43 (11)			
30 (9.15)	105 (156)	3150 (1429)	0.94 (24)	1570 (712)	0.80 (20)			
40 (12.20)	54 (80)	2150 (975)	1.43 (36)	1070 (485)	1.16 (29)			
50 (15.24)	30 (45)	1500 (680)	2.00 (51)	750 (340)	1.63 (41)			

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TWB-2020-B			TWD-2020-B (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TWB-2020-120B	104 (47.2)	10' - 20.5" x 20.5"	TWB-2020-120B	109 (49.4)	
TWB-2020-096B	93 (42.2)	8' - 20.5" x 20.5"	TWB-2020-096B	98 (44.5)	
TWB-2020-060B	67 (30.4)	5' - 20.5" x 20.5"	TWB-2020-060B	70 (31.8)	
TWB-2020-048B	61 (27.7)	4' - 20.5" x 20.5"	TWB-2020-048B	64 (29.0)	

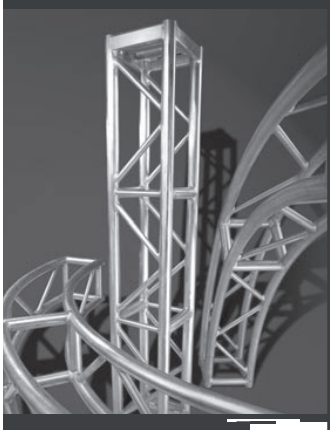
- Other lengths and accessories are available if requested.



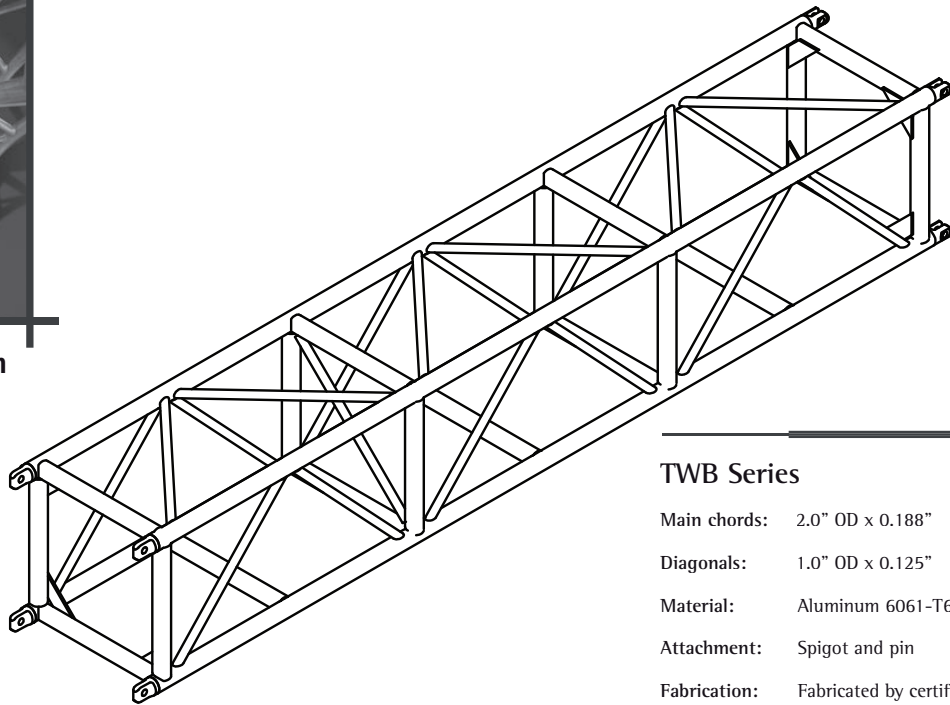
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Tower Series 2020 HEAVY DUTY TRUSS SPIGOTED

TWB-2020-S
TWD-2020-S



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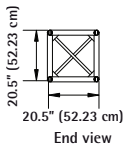
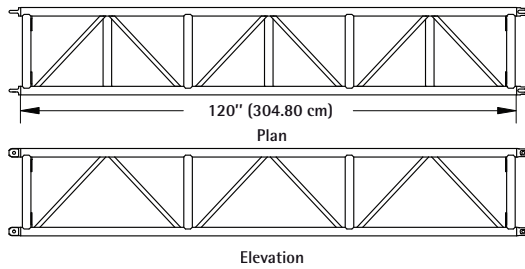


TWB Series

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders

TWD Series (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.0" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tower Series

2020 HEAVY DUTY TRUSS SPIGOTED

TWB-2020-S

TWD-2020-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	710 (1056)	7100 (3220)	0.11 (3)	6600 (2993)	0.14 (4)			
20 (6.10)	340 (506)	6800 (3084)	0.44 (11)	4000 (1814)	0.41 (10)			
30 (9.15)	187 (278)	5600 (2540)	1.06 (27)	2800 (1270)	0.90 (23)			
40 (12.20)	100 (149)	4000 (1814)	1.93 (49)	2000 (907)	1.50 (38)			
50 (15.24)	62 (92)	3100 (1406)	2.88 (73)	1550 (703)	2.42 (61)			
60 (18.29)	40 (60)	2400 (1088)	4.17 (106)	1200 (544)	3.52 (89)			

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TWB-2020-S			TWD-2020-S (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TWB-2020-120S	112 (50,8)	10' - 20.5" x 20.5"	TWB-2020-120S	113 (51.3)	
TWB-2020-096S	101 (45,8)	8' - 20.5" x 20.5"	TWB-2020-096S	102 (46.3)	
TWB-2020-060S	75 (34,0)	5' - 20.5" x 20.5"	TWB-2020-060S	76 (34.5)	
TWB-2020-048S	64 (29,0)	4' - 20.5" x 20.5"	TWB-2020-048S	65 (29.5)	

- Other lengths and accessories are available if requested.



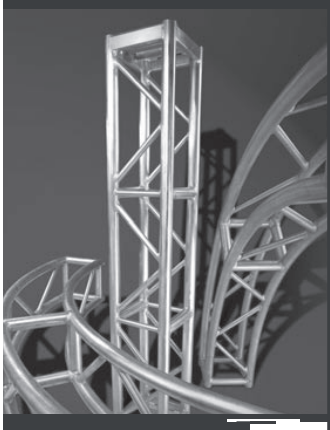
TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series

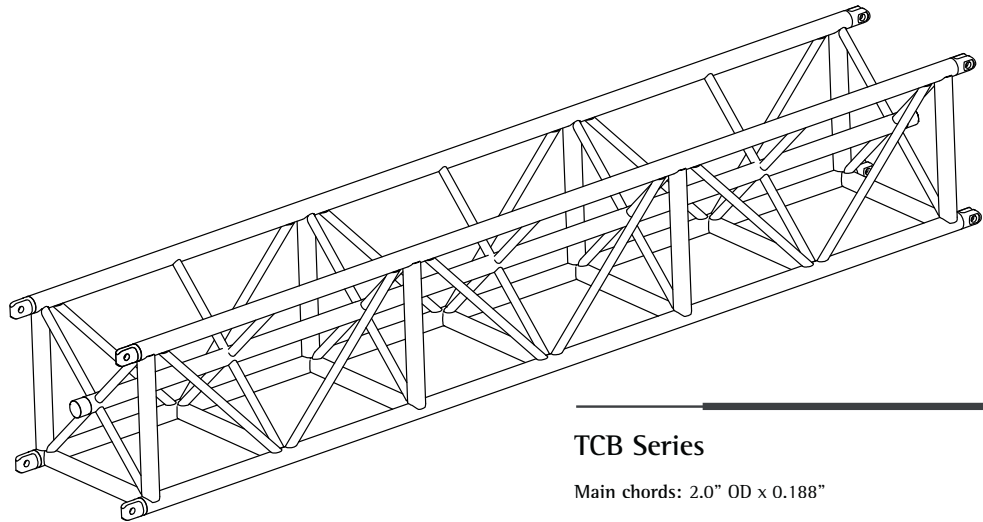
2020 HEAVY DUTY TRUSS SPIGOTED

TCB-2020-S

TCD-2020-S



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TCB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TCD Series (option)

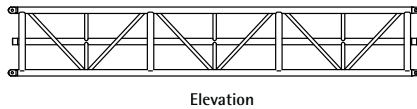
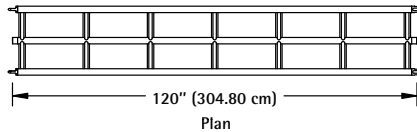
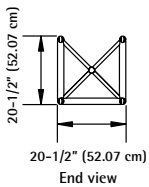
Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



For installation of "Channel" type truss please refer to page G4.



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TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series
2020 HEAVY DUTY TRUSS SPIGOTED

TCB-2020-S
TCD-2020-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load		
	lb/ft (kg/m)	lb (kg)	Deflection in (mm)	lb (kg)	Deflection in (mm)	
10 (3.05)	800.0 (1190.0)	8000 (3628)	0.12 (3.0)	7400 (3356)	0.16 (4.1)	
20 (6.10)	390.0 (580.1)	7800 (3537)	0.52 (13.2)	4540 (2059)	0.47 (11.9)	
30 (9.15)	205.7 (305.9)	6170 (2798)	1.22 (31.0)	3190 (1447)	1.00 (25.4)	
40 (12.20)	117.5 (174.8)	4700 (2132)	2.30 (58.4)	2330 (1057)	1.74 (44.2)	
50 (15.24)	71.4 (106.2)	3570 (1619)	3.45 (87.6)	1800 (816)	2.74 (69.6)	
60 (18.29)	45.7 (67.9)	2740 (1243)	4.87 (123.7)	1390 (630)	4.04 (102.6)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflections are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Installation of spreader bars is required at hang points.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TCB-2020-S			TCD-2020-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TCB-2020-120S	130 (59.0)	10' - 20.5"x20.5"	TCD-2020-120S	130 (59.0)	
TCB-2020-096S	114 (51.7)	8' - 20.5"x20.5"	TCD-2020-096S	114 (51.7)	
TCB-2020-060S	75 (34.0)	5' - 20.5"x20.5"	TCD-2020-060S	75 (34.0)	
TCB-2020-048S	66 (29.9)	4' - 20.5"x20.5"	TCD-2020-048S	66 (29.9)	

- Other lengths and accessories are available if requested.



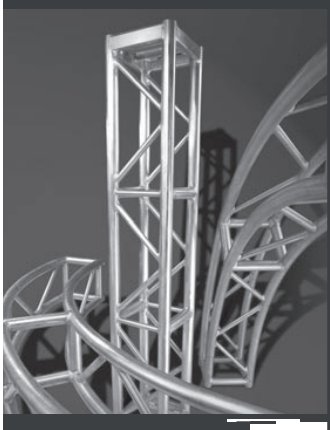
TRUSS • SUPPORT SYSTEMS • STAGING

Tripod Series

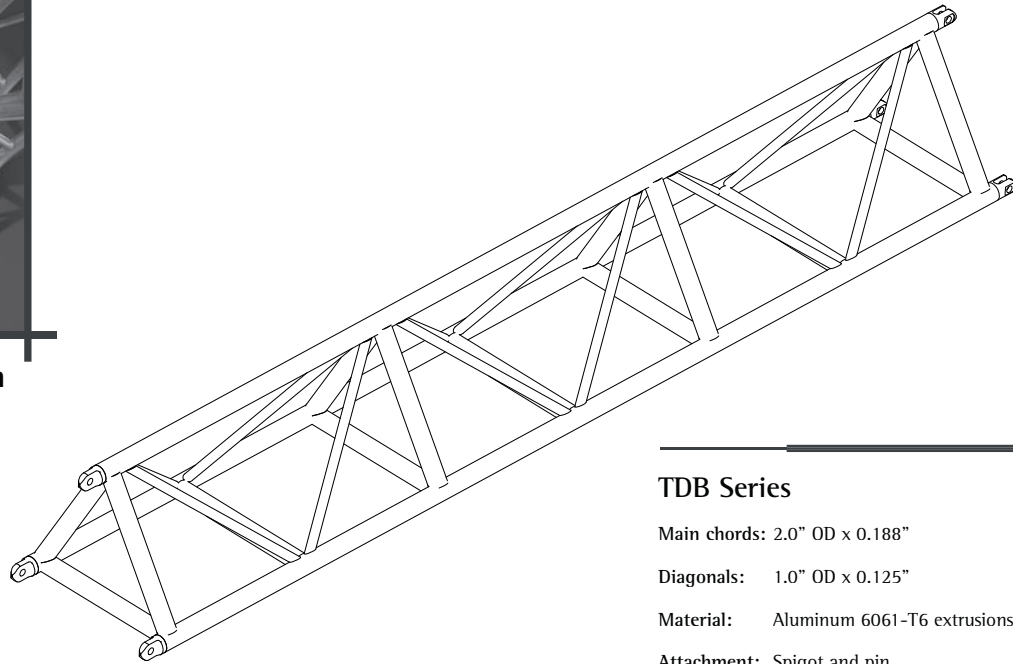
20 FIXED TRIANGLE MEDIUM DUTY TRUSS SPIGOTED

TDB-20FX-S

TDD-20FX-S



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TDB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TDD Series (option)

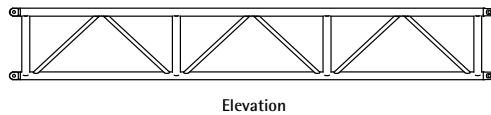
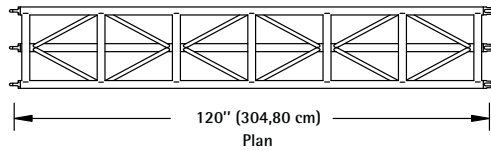
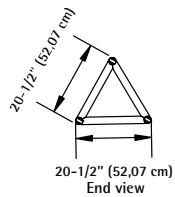
Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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Tripod Series

20 FIXED TRIANGLE MEDIUM DUTY TRUSS SPIGOTED

TDB-20FX-S

TDD-20FX-S

ALLOWABLE
LOAD DATA

Span	Uniformly distributed load			Concentrated load		
	lb/ft (kg/m)	lb (kg)	Deflexion in (mm)	lb (kg)	Deflexion in (mm)	
10 (3.05)	540.0 (803.3)	5400 (2449)	0.14 (3.6)	3900 (1769)	0.15 (3.8)	
20 (6.10)	220.0 (327.3)	4400 (1995)	0.50 (12.7)	2000 (907)	0.39 (9.9)	
30 (9.15)	92.3 (137.3)	2770 (1256)	1.02 (25.9)	1430 (649)	0.89 (22.6)	
40 (12.20)	50.0 (74.4)	2000 (907)	1.78 (45.2)	960 (435)	1.46 (37.1)	
50 (15.24)	29.0 (43.1)	1450 (658)	2.71 (68.8)	730 (331)	2.33 (59.2)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TDB-20FX-S			TDD-20FX-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TDB-20FX-120S	83 (37.6)	10' - 20.5"	TDD-20FX-120S	83 (37.6)	
TDB-20FX-096S	70 (31.8)	8' - 20.5"	TDD-20FX-096S	70 (31.8)	
TDB-20FX-060S	48 (21.8)	5' - 20.5"	TDD-20FX-060S	48 (21.8)	
TDB-20FX-048S	42 (19.1)	4' - 20.5"	TDD-20FX-048S	42 (19.1)	

- Other lengths and accessories are available if requested.



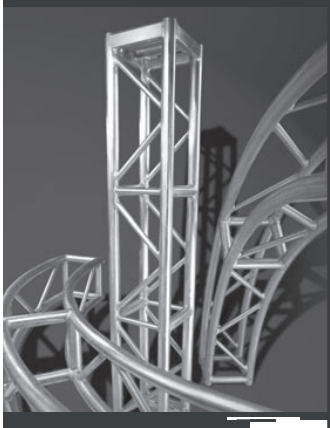
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series

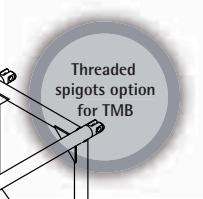
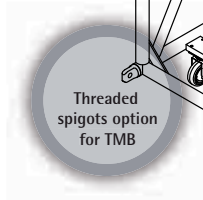
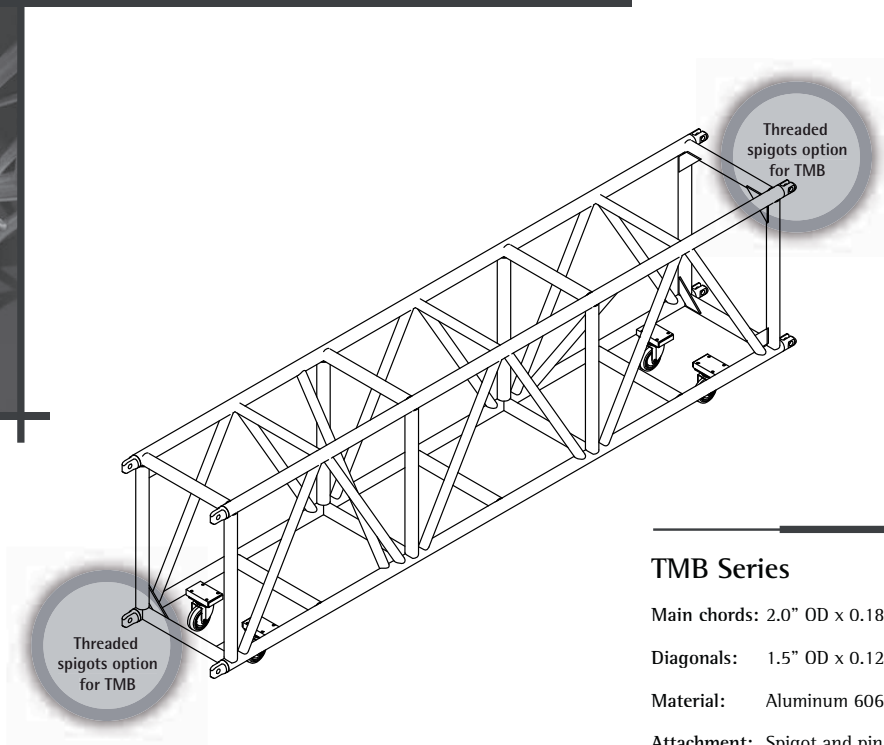
3020 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS

TMB-3020-SW

TMD-3020-SW



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TMB Series

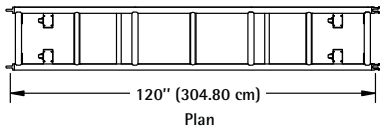
Main chords: 2.0" OD x 0.188"

Diagonals: 1.5" OD x 0.125"

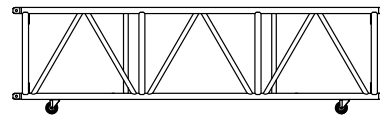
Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

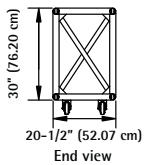
Fabrication: Fabricated by certified welders



Plan



Elevation



End view

TMD Series (option)

Main chords: 1.9" OD x 0.200"

Diagonals: 1.5" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

**Mother Grid Series
3020 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS**

**TMB-3020-SW
TMD-3020-SW**

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	in (mm)	lb (kg)	in (mm)	in (mm)	
10 (3.05)	1210 (1800)	12100 (5488)	0.10 (3)	0.10 (3)	10800 (4898)	0.14 (4)	0.14 (4)	
20 (6.10)	600 (893)	12000 (5442)	0.37 (9)	0.37 (9)	7400 (3356)	0.37 (9)	0.37 (9)	
30 (9.15)	300 (446)	9000 (4082)	0.80 (20)	0.80 (20)	4850 (2200)	0.71 (18)	0.71 (18)	
40 (12.20)	190 (283)	7600 (3447)	1.46 (37)	1.46 (37)	3800 (1723)	1.24 (31)	1.24 (31)	
50 (15.24)	120 (179)	6000 (2721)	2.27 (58)	2.27 (58)	3000 (1361)	1.90 (48)	1.90 (48)	
60 (18.29)	80 (119)	4800 (2177)	3.22 (82)	3.22 (82)	2400 (1088)	2.80 (71)	2.80 (71)	
70 (21.34)	56 (83)	3900 (1769)	4.55 (116)	4.55 (116)	1950 (884)	3.77 (96)	3.77 (96)	
80 (24.39)	40 (60)	3200 (1451)	6.00 (152)	6.00 (152)	1600 (726)	5.03 (128)	5.03 (128)	
90 (27.44)	29 (43)	2600 (1179)	7.50 (191)	7.50 (191)	1300 (590)	6.50 (165)	6.50 (165)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- For span exceeding 60' (18m), loads are for laterally supported truss.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TMB-3020-S			TMD-3020-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.5" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.5" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TMB-3020-120S	132 (59.9)	10' - 30"x20"	TMD-3020-120S	132 (59.9)	
TMB-3020-096S	118 (53.5)	8' - 30"x20"	TMD-3020-096S	118 (53.5)	
TMB-3020-072S	95 (43.1)	6' - 30"x20"	TMD-3020-072S	95 (43.1)	
TMB-3020-060S	89 (40.4)	5' - 30"x20"	TMD-3020-060S	89 (40.4)	
TMB-3020-048S	80 (36.3)	4' - 30"x20"	TMD-3020-048S	80 (36.3)	
TMB-3020-036S	64 (29.0)	3' - 30"x20"	TMD-3020-036S	64 (29.0)	

- Other lengths and accessories are available if requested.



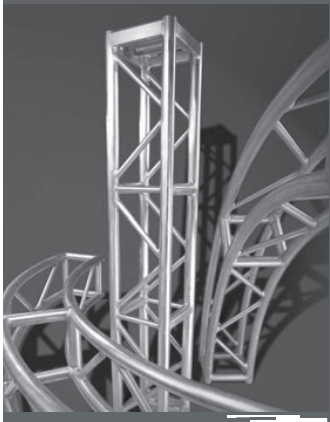
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series

3020 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS

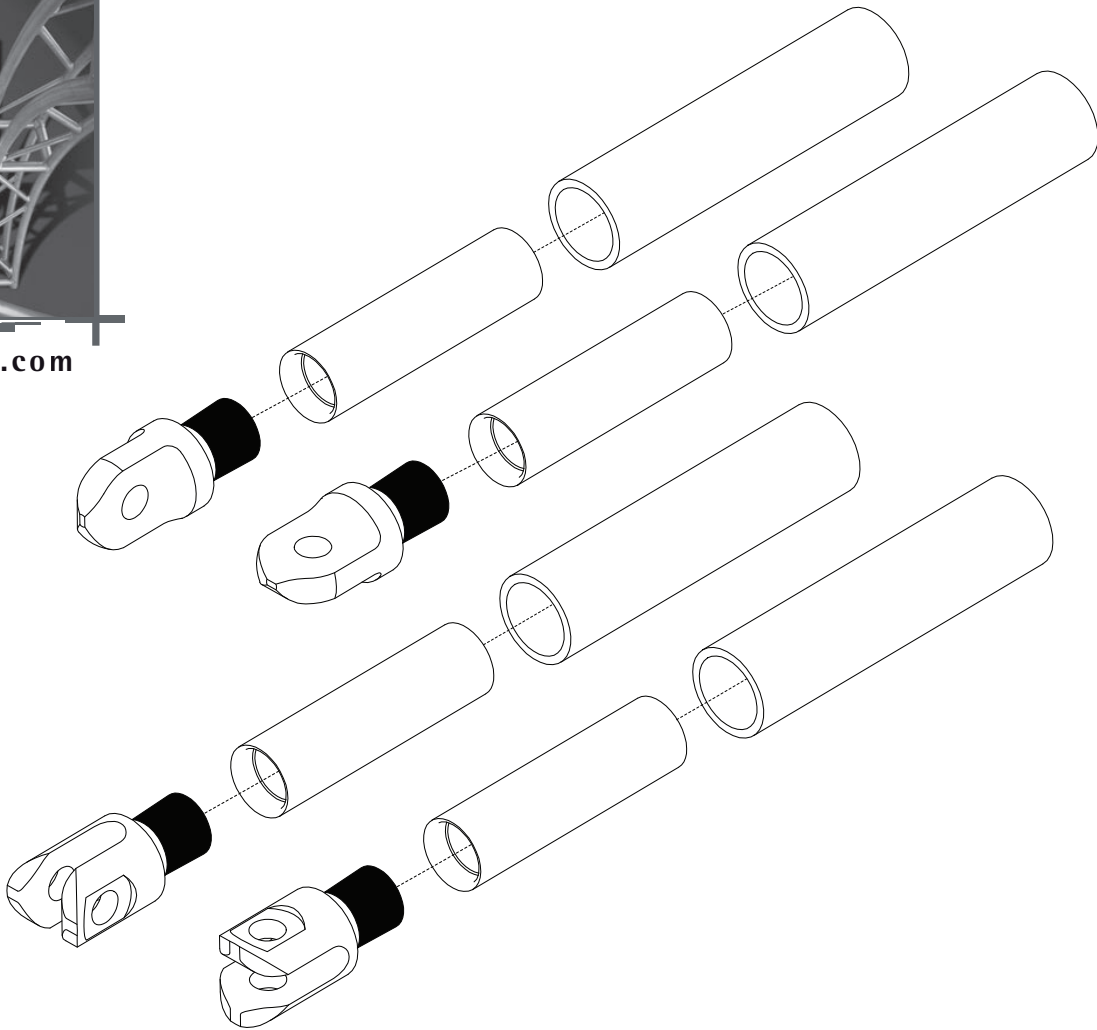
TMB-3020-SW

TMD-3020-SW



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THREADED SPIGOTS ARE OPTIONAL



- Only available for 2" main chords (TMB).
- Caution, the truss load data is different with this option.



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TRUSS • SUPPORT SYSTEMS • STAGING

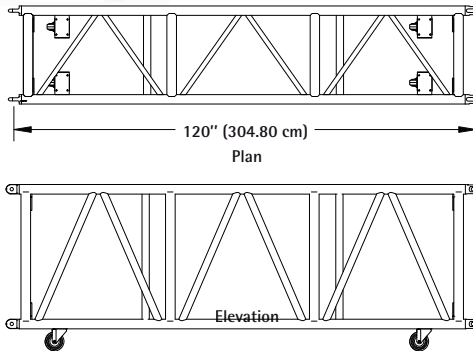
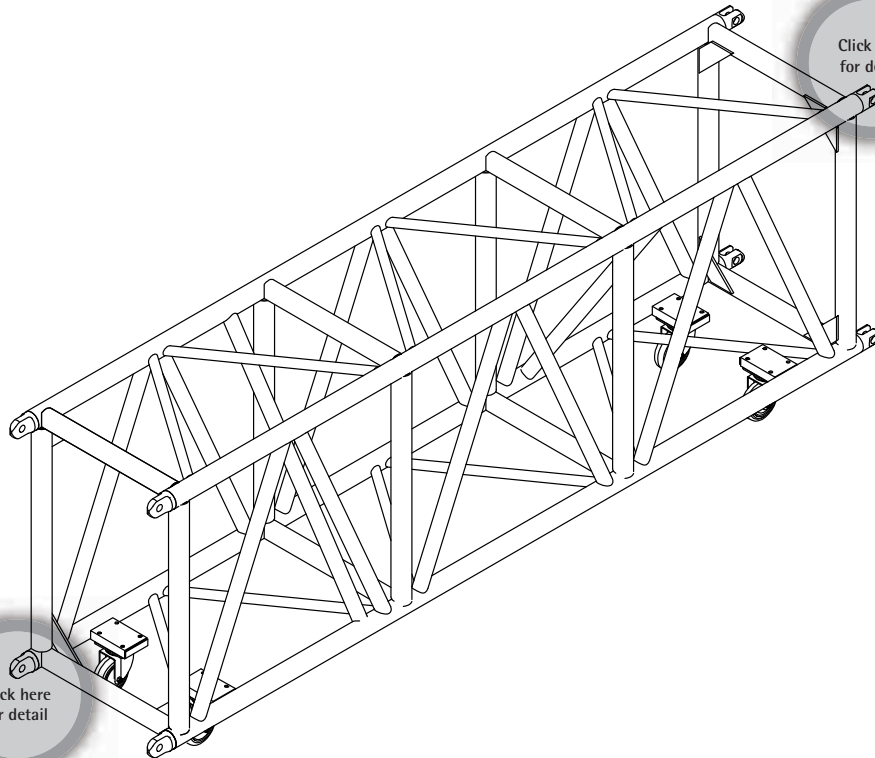
Mother Grid Seismic Series

3020 HEAVY DUTY TRUSS WITH THREADED SPIGOTS WITH WHEELS

TMB-3020-SSTW



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TMB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.5" OD x 0.125"
1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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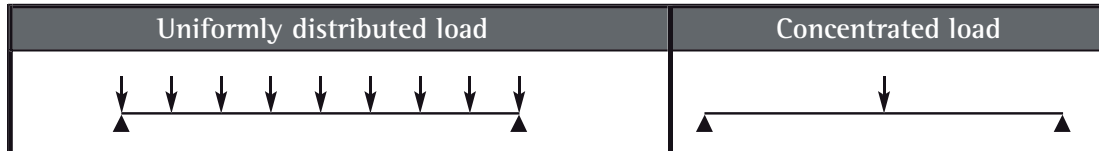
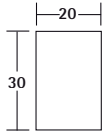
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Seismic Series

3020 HEAVY DUTY TRUSS WITH THREADED SPIGOTS WITH WHEELS

**TMB-3020-SSTW
STRONG WAY**

**ALLOWABLE
LOAD DATA**



Span	Uniformly distributed load			Concentrated load	
	Load		Deflexion	Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)
8 (2.44)	1250 (1859)	10000 (4535)	0.07 (2)	10000 (4535)	0.07 (2)
16 (4.88)	625 (930)	10000 (4535)	0.21 (5)	7000 (3175)	0.22 (6)
24 (7.32)	375 (558)	9000 (4082)	0.48 (12)	4500 (2041)	0.38 (10)
32 (9.76)	253 (377)	8100 (3673)	0.92 (23)	4000 (1814)	0.72 (18)
40 (12.20)	163 (242)	6500 (2948)	1.32 (34)	3100 (1406)	1.04 (26)
48 (14.63)	108 (161)	5200 (2358)	1.94 (49)	2500 (1134)	1.57 (40)
56 (17.07)	77 (114)	4300 (1950)	2.54 (65)	2100 (952)	2.12 (54)
64 (19.51)	55 (81)	3500 (1587)	3.25 (83)	1700 (771)	2.72 (69)
72 (21.95)	39 (58)	2800 (1270)	4.00 (102)	1400 (635)	3.50 (89)
80 (24.39)	29 (43)	2300 (1043)	5.00 (127)	1150 (522)	4.39 (112)

Notes

- The allowable load data is based on a safety factor of 1.5.
- The allowable load data is based on a truss depth of 30 inches.
- The allowable load data is based on a truss chord diameter of 2.0 inches.
- The allowable load data is based on a truss chord wall thickness of 0.188 inches.
- The allowable load data is based on a truss diagonal diameter of 1.5 inches.
- The allowable load data is based on a truss diagonal wall thickness of 0.125 inches.
- The allowable load data is based on a truss diagonal diameter of 1.0 inches.
- The allowable load data is based on a truss diagonal wall thickness of 0.125 inches.
- The allowable load data is based on a truss chord diameter of 2.0 inches.
- The allowable load data is based on a truss chord wall thickness of 0.188 inches.

TMB-3020-SST

Main chords : 2,0" OD x 0,188"
Diagonals : 1,5" OD x 0,125"
1,0" OD x 0,125"

Description	Item	Weight lb (kg)
8' - 30" x 20.5"	TMB-3020-096SST	133 (60.3)
4' - 30" x 20.5"	TMB-3020-048SST	88 (39.9)

• Other lengths and accessories are available if requested.

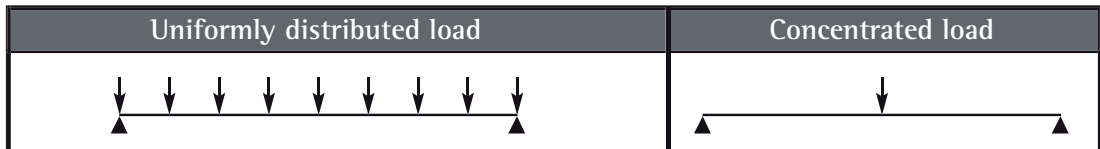
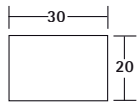


TRUSS • SUPPORT SYSTEMS • STAGING

**Mother Grid Seismic Series
3020 HEAVY DUTY WITH THREADED SPIGOTS WITH WHEELS**

**TMB-3020-SSTW
WEAK WAY**

**ALLOWABLE
LOAD DATA**



Span	Uniformly distributed load			Concentrated load	
	Load		Deflexion	Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)
8 (2.44)	863 (1283)	6900 (3129)	0.08 (2)	6900 (3129)	0.08 (2)
16 (4.88)	419 (623)	6700 (3039)	0.27 (7)	4700 (2132)	0.28 (7)
24 (7.32)	271 (403)	6500 (2948)	0.73 (19)	3250 (1474)	0.55 (14)
32 (9.76)	166 (246)	5300 (2404)	1.33 (34)	2600 (1179)	1.04 (26)
40 (12.20)	103 (152)	4100 (1859)	1.92 (49)	2050 (930)	1.58 (40)
48 (14.63)	69 (102)	3300 (1497)	2.80 (71)	1650 (748)	2.38 (60)
56 (17.07)	46 (69)	2600 (1179)	3.79 (96)	1300 (590)	3.26 (83)
64 (19.51)	31 (46)	2000 (907)	4.93 (125)	1000 (454)	4.31 (109)
72 (21.95)	21 (31)	1500 (680)	6.14 (156)	750 (340)	5.54 (141)
80 (24.39)	14 (20)	1100 (499)	7.47 (190)	550 (249)	6.78 (172)

Notes

- All dimensions are in inches unless otherwise specified.
- All weights are in pounds unless otherwise specified.
- All loads are in pounds per foot (kg/m) unless otherwise specified.
- All deflections are in inches (mm) unless otherwise specified.
- All dimensions are to the centerline of the member unless otherwise specified.
- All dimensions are to the centerline of the member unless otherwise specified.
- All dimensions are to the centerline of the member unless otherwise specified.
- All dimensions are to the centerline of the member unless otherwise specified.
- All dimensions are to the centerline of the member unless otherwise specified.
- All dimensions are to the centerline of the member unless otherwise specified.

TMB-3020-SST

Main chords : 2.0" OD x 0.188"
Diagonals : 1.5" OD x 0.125"
1.0" OD x 0.125"

Description	Item	Weight lb (kg)
8' - 30" x 20.5"	TMB-3020-096SST	133 (60.3)
4' - 30" x 20.5"	TMB-3020-048SST	88 (39.9)

• Other lengths and accessories are available if requested.

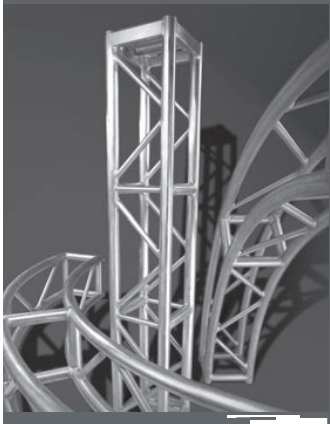


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Mother Grid Seismic Series

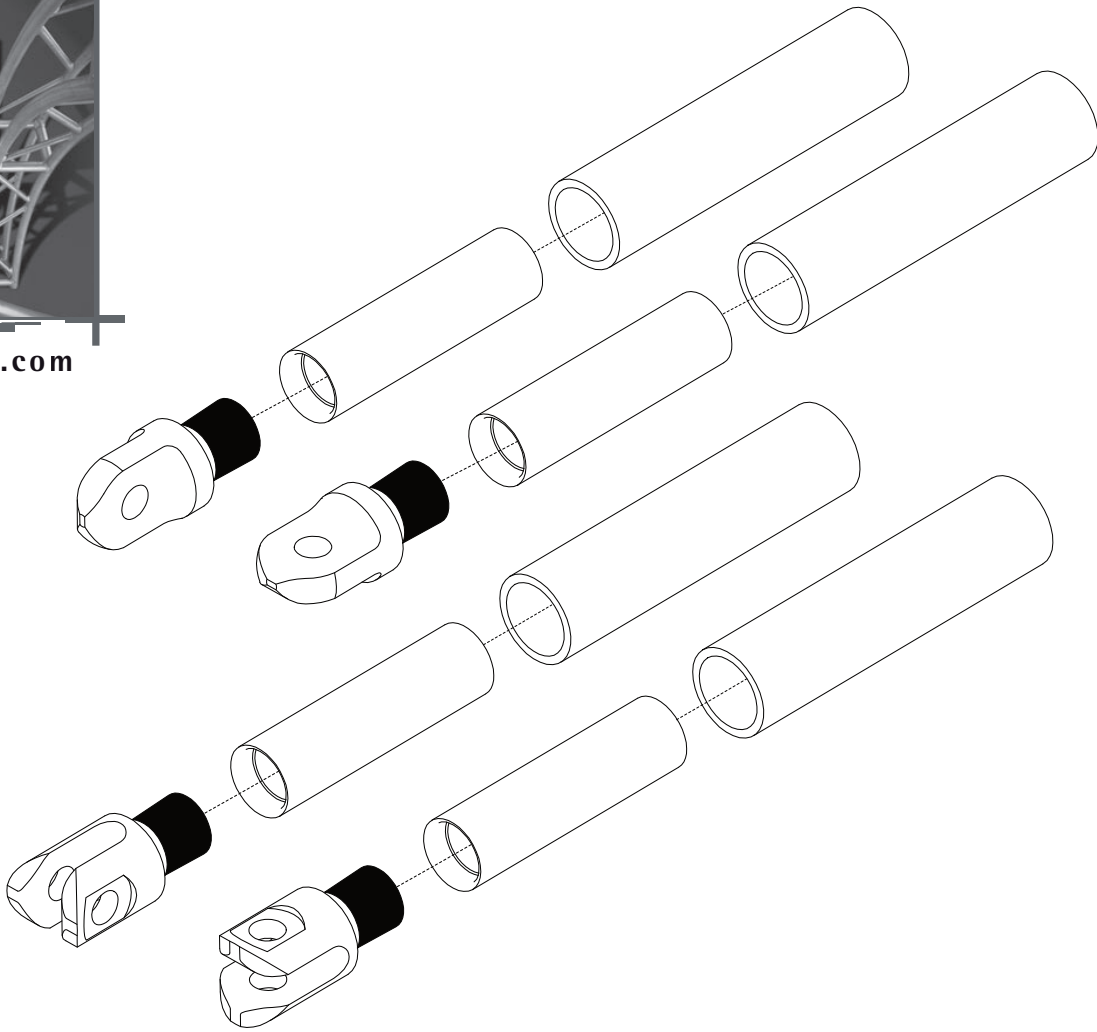
3020 HEAVY DUTY TRUSS THREADED SPIGOTS WITH WHEELS

TMB-3020-SSTW



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THREADED SPIGOTS ARE OPTIONAL



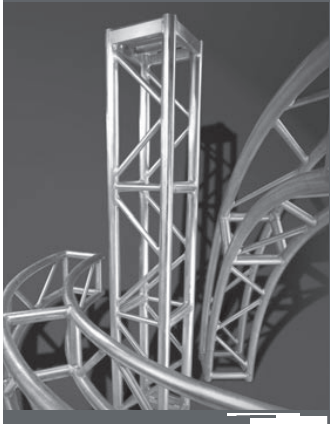
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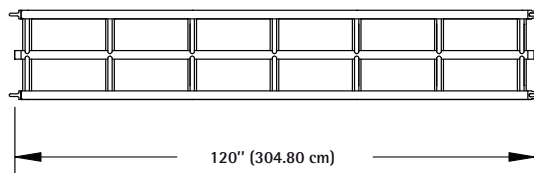
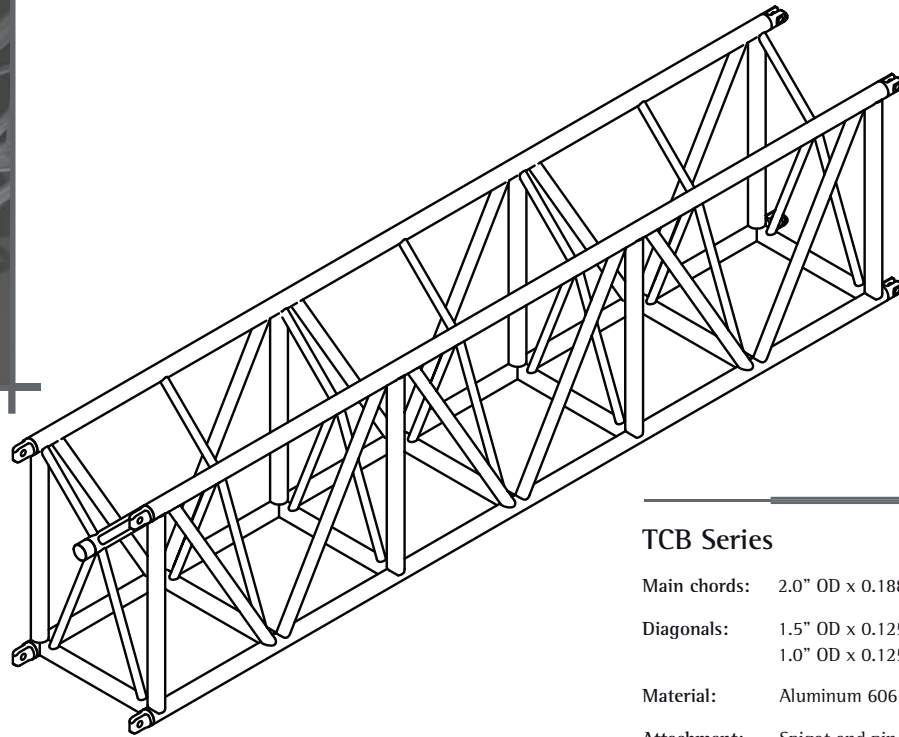
TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series 3020 HEAVY DUTY TRUSS SPIGOTED

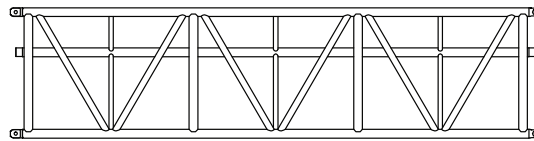
TCB-3020-S
TCD-3020-S



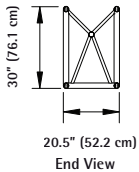
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120" (304.80 cm)
Plan



Elevation



30" (76.1 cm)
20.5" (52.2 cm)
End View

TCB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.5" OD x 0.125"
1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TCD Series (option)

Main chords: 1.9" OD x 0.200"

Diagonals: 1.5" OD x 0.125"
1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

For installation of "Channel" type truss please refer to page G4.



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TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series

3020 HEAVY DUTY TRUSS SPIGOTED

TCB-3020-S

TCD-3020-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load		
	Load		Deflexion	Load		Deflexion
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	1070,0 (1591.7)	10700 (4853)	0,10 (2.5)	10000 (4535)	0,14 (3.6)	
20 (6.10)	500,0 (743.8)	10000 (4535)	0,37 (9.4)	6600 (2993)	0,36 (9.1)	
30 (9.15)	296,7 (441.3)	8900 (4036)	0,88 (22.4)	4700 (2132)	1,73 (43.9)	
40 (12.20)	187,5 (278.9)	7500 (3401)	1,55 (39.4)	3700 (1678)	1,26 (32.0)	
50 (15.24)	116,0 (172.6)	5800 (2630)	2,40 (61.0)	2800 (1270)	1,90 (48.3)	
60 (18.29)	76,7 (114.0)	4600 (2086)	3,35 (85.1)	2200 (998)	2,80 (71.1)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TCB-3020-S			TCD-3020-S (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TCB-3020-120S	143 (64.9)	10' - 30" x 20.5"	TCD-3020-120S	143 (64.9)	
TCB-3020-096S	130 (59.0)	8' - 30" x 20.5"	TCD-3020-096S	130 (59.0)	
TCB-3020-060S	96 (43.5)	5' - 30" x 20.5"	TCD-3020-060S	96 (43.5)	
TCB-3020-048S	79 (35.8)	4' - 30" x 20.5"	TCD-3020-048S	79 (35.8)	

- Other lengths and accessories are available if requested.



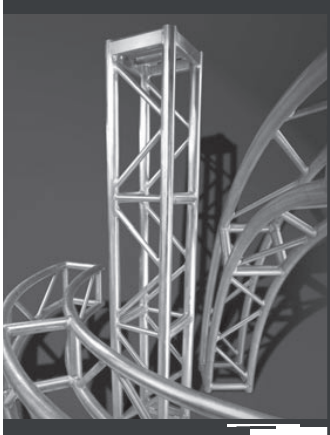
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series

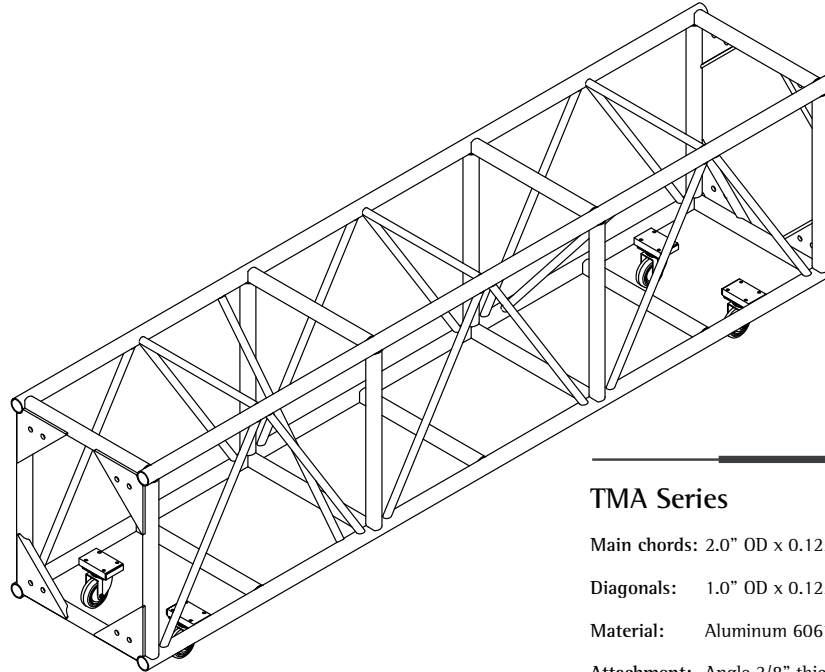
3024 HEAVY DUTY TRUSS PLATED WITH WHEELS

TMA-3024-BW

TMC-3024-BW



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TMA Series

Main chords: 2.0" OD x 0.125"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TMC Series (option)

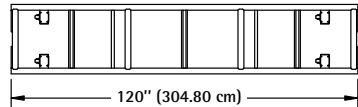
Main chords: 1.9" OD x 0.145"

Diagonals: 1.0" OD x 0.125"

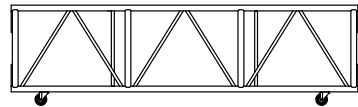
Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

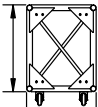


Plan



Elevation

30" (76.20 cm)



24" (60.96 cm)
End view



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TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series
3024 HEAVY DUTY TRUSS PLATED WITH WHEELS

TMA-3024-BW
TMC-3024-BW

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
ft (m)	lb/ft (kg/m)	lb (kg)	in (mm)	in (mm)	lb (kg)	in (mm)	in (mm)	
10 (3.05)	500 (744)	5000 (2268)	0.07 (1.8)		4500 (2041)	0.09 (2.3)		
20 (6.10)	245 (364)	4900 (2222)	0.25 (6.4)		4000 (1814)	0.31 (7.9)		
30 (9.15)	157 (233)	4700 (2132)	0.66 (16.8)		2850 (1293)	0.66 (16.8)		
40 (12.20)	100 (149)	4000 (1814)	1.22 (31.0)		2000 (907)	1.05 (26.7)		
50 (15.24)	62 (92)	3100 (1406)	1.81 (46.0)		1550 (703)	1.75 (44.5)		
60 (18.29)	40 (60)	2400 (1088)	2.38 (60.5)		1200 (544)	2.10 (53.3)		

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TMA-3024-B			TMC-3024-B (option)		
Main chords: 2.0" OD x 0.125" Diagonals: 1.0" OD x 0.125"			Main chords: 1.9" OD x 0.145" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	Description	Item	Weight lb (kg)	
TMA-3024-120B	100 (45.4)	10' - 30"x24"	TMC-3024-120B	105 (47.6)	
TMA-3024-096B	92 (41.7)	8' - 30"x24"	TMC-3024-096B	96 (43.5)	
TMA-3024-060B	72 (32.7)	5' - 30"x24"	TMC-3024-060B	75 (34.0)	
TMA-3024-048B	67 (30.4)	4' - 30"x24"	TMC-3024-048B	69 (31.3)	
CEA-3024-690B	71 (32.2)	6-WAY CORNER**	CEC-3024-690B	72 (32.7)	

- Other lengths and accessories are available if requested.

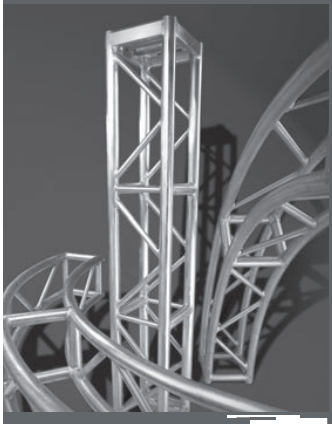
** When corners are loaded on two adjacent ways, reduce de capacity of the trusses to 50%



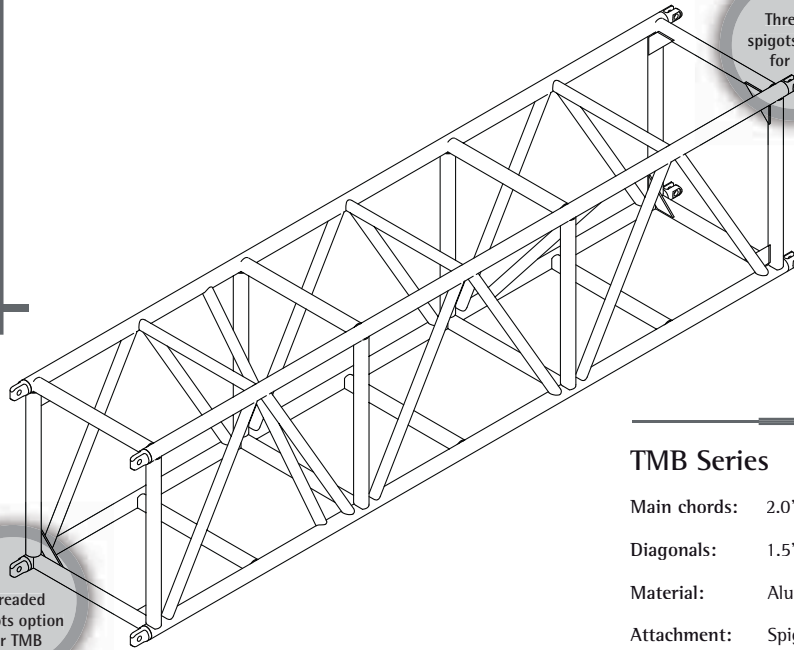
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series 3024 HEAVY DUTY TRUSS SPIGOTED

TMB-3024-S
TMD-3024-S



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Threaded spigots option for TMB

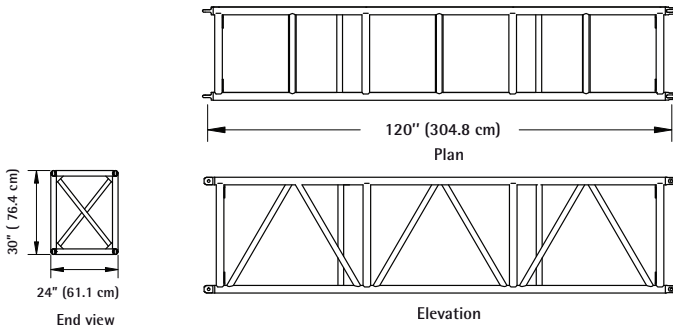
Threaded spigots option for TMB

TMB Series

- Main chords: 2.0" OD x 0.188"
- Diagonals: 1.5" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders

TMD Series (option)

- Main chords: 1.9" OD x 0.200"
- Diagonals: 1.5" OD x 0.125"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series
3024 HEAVY DUTY TRUSS SPIGOTED

TMB-3024-S
TMD-3024-S

**ALLOWABLE
LOAD DATA**

Span		Uniformly distributed load				Concentrated load					
		Load		Deflexion		Load		Deflexion			
pi	(m)	lb/pi	(kg/m)	lb	(kg)	po	(mm)	lb	(kg)	po	(mm)
10	(3.05)	1210	(1800)	12100	(5488)	0.10	(3)	10800	(4898)	0.14	(4)
20	(6.10)	600	(893)	12000	(5442)	0.37	(9)	7400	(3356)	0.37	(9)
30	(9.15)	300	(446)	9000	(4082)	0.80	(20)	4850	(2200)	0.71	(18)
40	(12.20)	190	(283)	7600	(3447)	1.46	(37)	3800	(1723)	1.24	(31)
50	(15.24)	120	(179)	6000	(2721)	2.27	(58)	3000	(1361)	1.90	(48)
60	(18.29)	80	(119)	4800	(2177)	3.22	(82)	2400	(1088)	2.80	(71)
70	(21.34)	56	(83)	3900	(1769)	4.55	(116)	1950	(884)	3.77	(96)
80	(24.39)	40	(60)	3200	(1451)	6.00	(152)	1600	(726)	5.03	(128)

Notes

- Data presented in this chart apply to trusses built after January 2002
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General)
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.
- For span exceeding 60' (18m) lateral support may be required

TMB-3024-S			TMD-3024-S (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.5" OD x 0.125" 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.5" OD x 0.125" 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TMB-3024-120S	135 (61.2)	10' - 30" x 24"	TMD-3024-120S	133 (60.3)	
TMB-3024-096S	124 (56.2)	8' - 30" x 24"	TMD-3024-096S	122 (55.3)	
TMB-3024-060S	93 (42.2)	5' - 30" x 24"	TMD-3024-060S	91 (41.3)	
TMB-3024-048S	78 (35.4)	4' - 30" x 24"	TMD-3024-048S	76 (34.5)	

- Other lengths and accessories are available if requested.



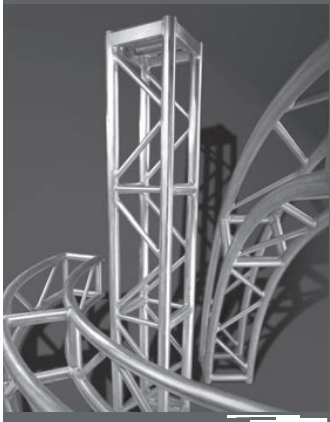
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series

3024 HEAVY DUTY TRUSS SPIGOTED

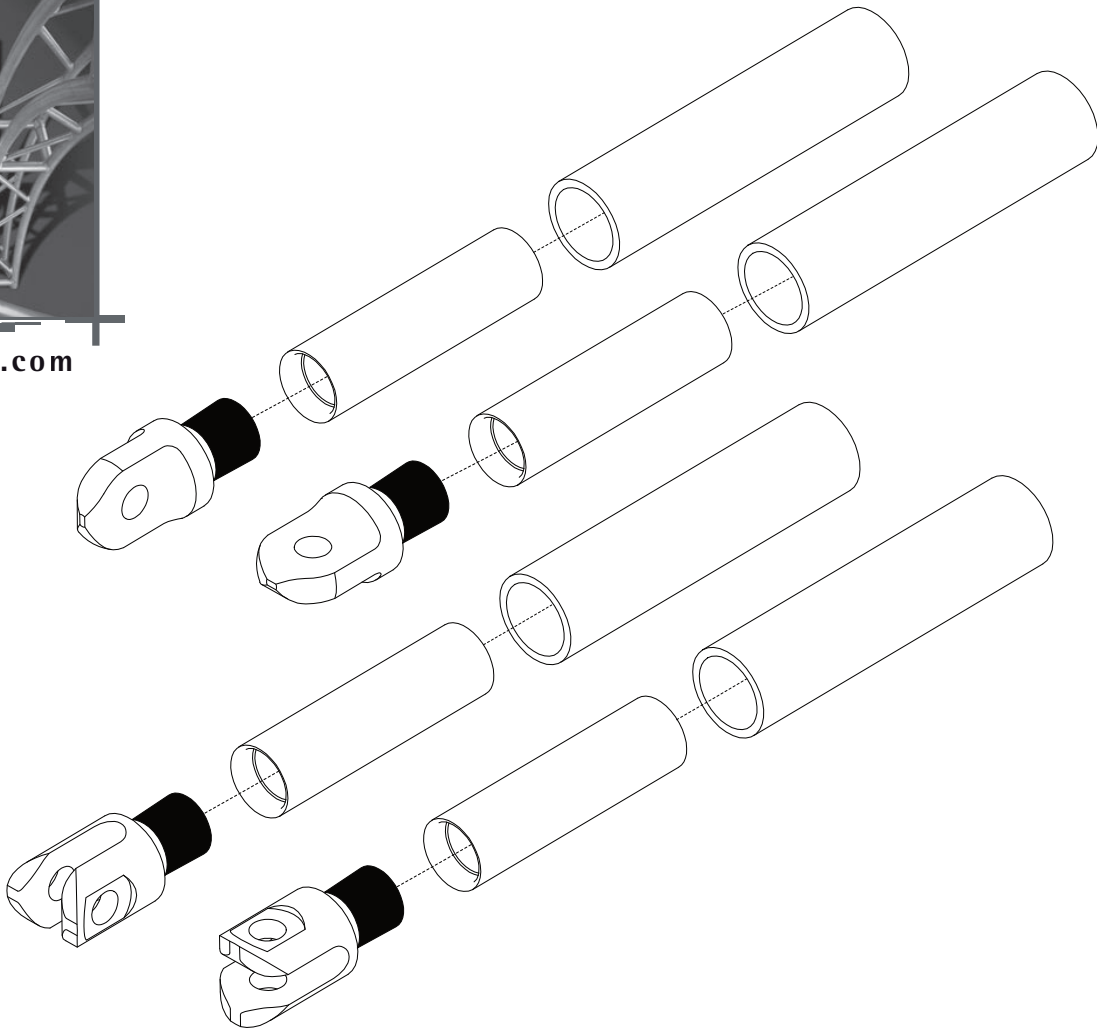
TMB-3024-S

TMD-3024-S



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THREADED SPIGOTS ARE OPTIONAL



- Only available for 2" main chords (TMB).
- Caution, the truss load data is different with this option.



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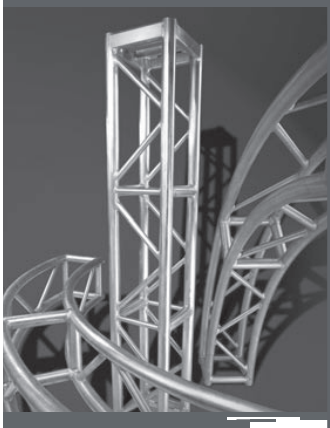


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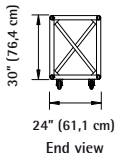
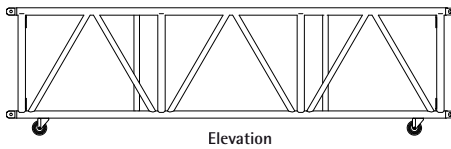
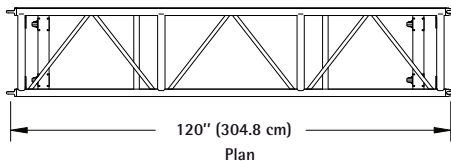
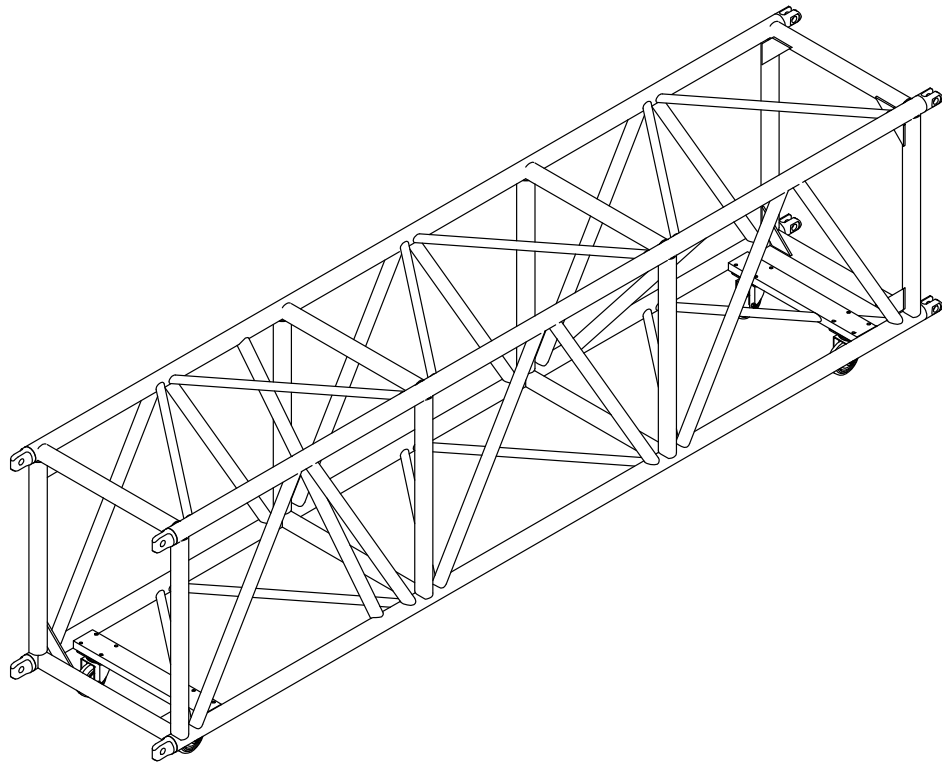
Mother Grid Seismic Series

3024 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS

TME-3024-SSW



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TME Series

Main chords: 2.0" OD x 0.250"

Diagonals: 1.5" OD x 0.125"
1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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Mother Grid Seismic Series
3024 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS

TME-3024-SSW

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load		
	Load		Deflexion	Load		Deflexion
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	1000 (1488)	10000 (4535)	0.09 (2)	9000 (4082)	0.12 (3)	
20 (6.10)	475 (707)	9500 (4308)	0.29 (7)	7600 (3447)	0.34 (9)	
30 (9.15)	297 (441)	8900 (4036)	0.71 (18)	5200 (2358)	0.65 (17)	
40 (12.20)	200 (298)	8000 (3628)	1.39 (35)	4000 (1814)	1.10 (28)	
50 (15.24)	126 (187)	6300 (2857)	2.05 (52)	3100 (1406)	1.67 (42)	
60 (18.29)	83 (124)	5000 (2268)	2.86 (73)	2500 (1134)	2.42 (61)	
70 (21.34)	57 (85)	4000 (1814)	3.88 (99)	2000 (907)	3.31 (84)	
80 (24,39)	40 (60)	3200 (1451)	5.04 (128)	1600 (726)	4.38 (111)	

Notes

- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end).
If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.
- For span exceeding 60' (18,3m) lateral support may be required.

TME-3024-SSW		
Main chords : 2,0" OD x 0,25"		
Diagonals : 1,5" OD x 0,125"		
1,0" OD x 0,125"		
Description	Item	Weight lb (kg)
10' - 30" x 24"	TME-3024-120SSW	162 (73.5)

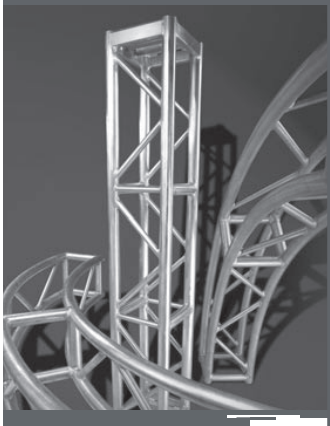
- Other lengths and accessories are available if requested.



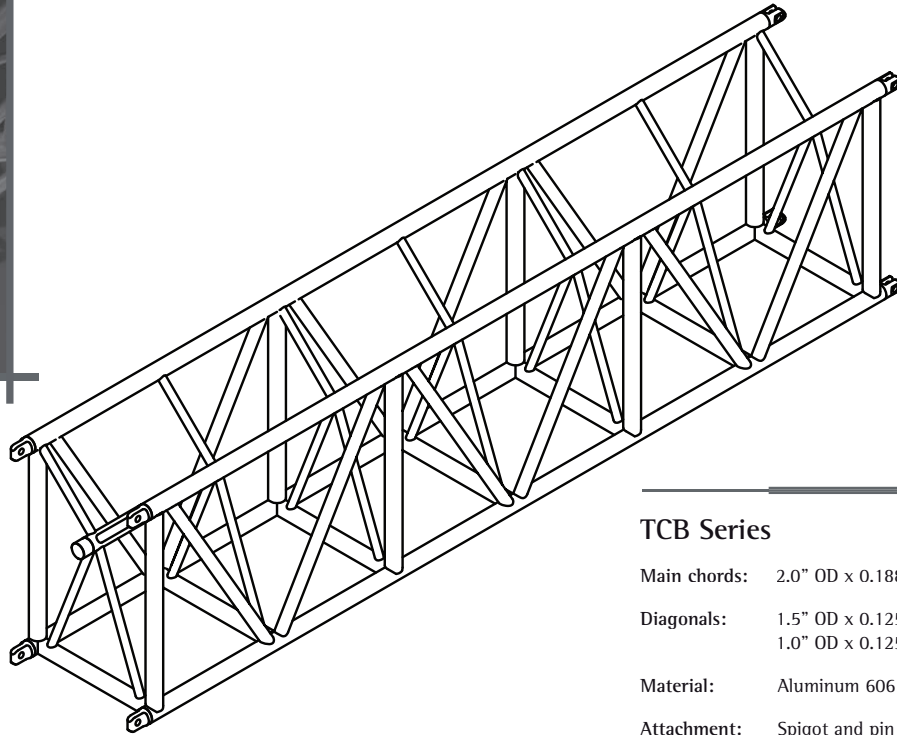
TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series 3024 HEAVY DUTY TRUSS SPIGOTED

TCB-3024-S
TCD-3024-S



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TCB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.5" OD x 0.125"
1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders

TCD Series (option)

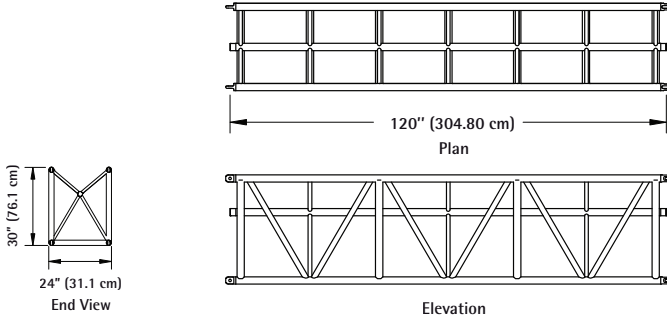
Main chords: 1.9" OD x 0.200"

Diagonals: 1.5" OD x 0.125"
1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



For installation of "Channel" type truss please refer to page G4.



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TRUSS • SUPPORT SYSTEMS • STAGING

Channel Series

3024 HEAVY DUTY TRUSS SPIGOTED

TCB-3024-S

TCD-3024-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load		
	Load	Deflexion	Load	Deflexion		
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	1070.0 (1591.7)	10700 (4853)	0.10 (2.5)	10000 (4535)	0.14 (3.6)	
20 (6.10)	500.0 (743.8)	10000 (4535)	0.37 (9.4)	6600 (2993)	0.36 (9.1)	
30 (9.15)	296.7 (441.3)	8900 (4036)	0.88 (22.4)	4700 (2132)	1.73 (43.9)	
40 (12.20)	187.5 (278.9)	7500 (3401)	1.55 (39.4)	3700 (1678)	1.26 (32.0)	
50 (15.24)	116.0 (172.6)	5800 (2630)	2.40 (61.0)	2800 (1270)	1.90 (48.3)	
60 (18.29)	76.7 (114.0)	4600 (2086)	3.35 (85.1)	2200 (998)	2.80 (71.1)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TCB-3024-S			TCD-3024-S (option)		
Main chords : 2.0" OD x 0.188" Diagonals : 1.0" OD x 0.125"			Main chords : 1.9" OD x 0.200" Diagonals : 1.0" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TCB-3024-120S	146 (66.2)	10' - 30" x 24"	TCD-3024-120S	146 (66.2)	
TCB-3024-096S	133 (60.3)	8' - 30" x 24"	TCD-3024-096S	133 (60.3)	
TCB-3024-060S	98 (44.5)	5' - 30" x 24"	TCD-3024-060S	98 (44.5)	
TCB-3024-048S	80 (36.3)	4' - 30" x 24"	TCD-3024-048S	80 (36.3)	

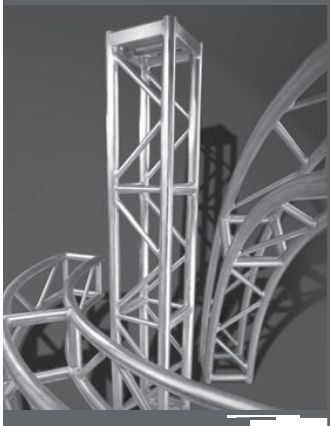
- Other lengths and accessories are available if requested.



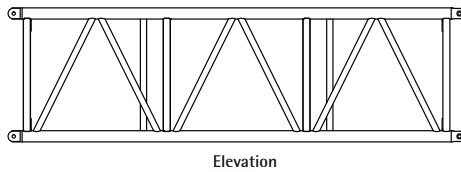
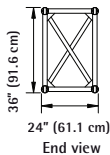
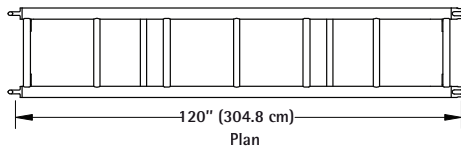
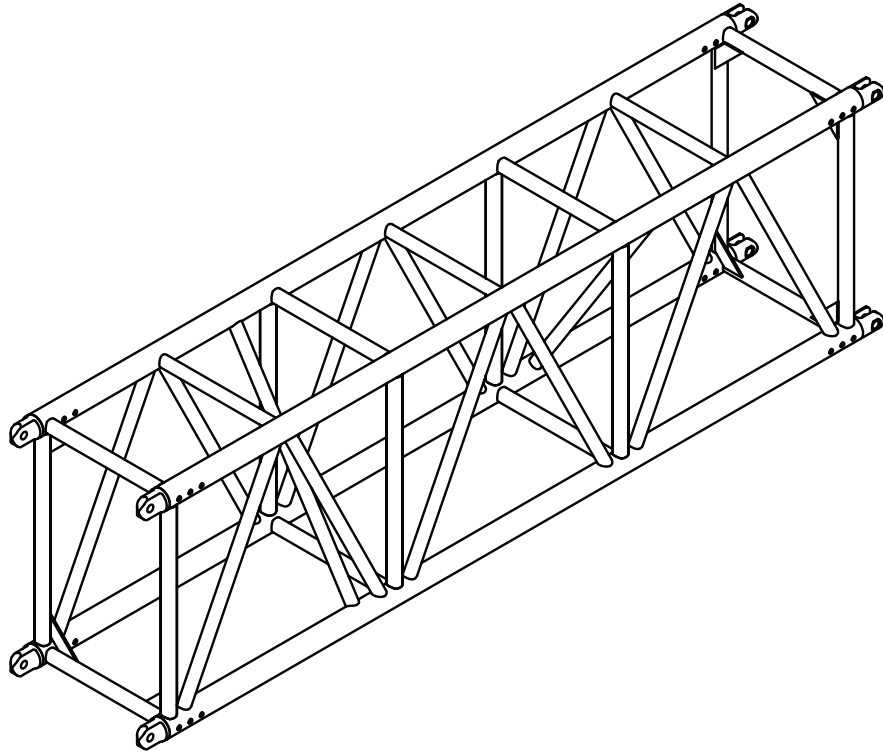
TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series 3624 HEAVY DUTY TRUSS SPIGOTED

TMF-3624-S



www.arcofab.com



TMF Series

- Main chords: 3.0" OD x 0.250"
- Diagonals: 1.66" OD x 0.140"
- Material: Aluminum 6061-T6 extrusions
- Attachment: Spigot and pin
- Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Mother Grid Series
3624 HEAVY DUTY TRUSS SPIGOTED

TMF-3624-S

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load				Concentrated load			
	Load		Deflexion		Load		Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)	lb (kg)	po (mm)	
10 (3.05)	1340 (1993)	13400 (6077)	0.10 (3)	13400 (6077)	0.20 (5)	13400 (6077)	0.20 (5)	
20 (6.10)	670 (997)	13400 (6077)	0.23 (6)	13400 (6077)	0.35 (9)	13400 (6077)	0.35 (9)	
30 (9.15)	447 (664)	13400 (6077)	0.54 (14)	10000 (4535)	0.64 (16)	10000 (4535)	0.64 (16)	
40 (12.20)	325 (483)	13000 (5896)	1.07 (27)	8700 (3946)	1.13 (29)	8700 (3946)	1.13 (29)	
50 (15.24)	256 (381)	12800 (5805)	1.94 (49)	6400 (2902)	1.55 (39)	6400 (2902)	1.55 (39)	
60 (18.29)	180 (268)	10800 (4898)	2.77 (70)	5400 (2449)	2.25 (57)	5400 (2449)	2.25 (57)	

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see section General).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TMF-3624-S

Main chords : 3.0" OD x 0.25"
 Diagonals : 1.66" OD x 0.140"

Description	Item	Weight lb (kg)
10' - 36" x 24"	TMF-3624-120S	250 (113.4)
8' - 36" x 24"	TMF-3624-096S	233 (105.7)
5' - 36" x 24"	TMF-3624-060S	164 (74.4)
4' - 36" x 24"	TMF-3624-048S	153 (69.4)

- Other lengths and accessories are available if requested.

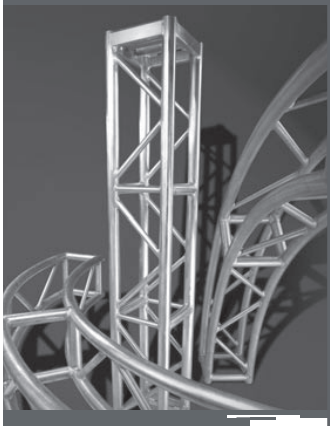


TRUSS • SUPPORT SYSTEMS • STAGING

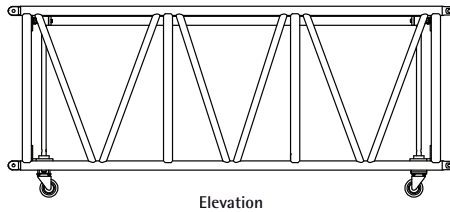
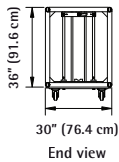
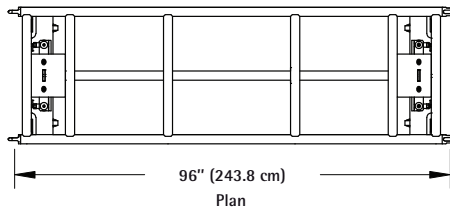
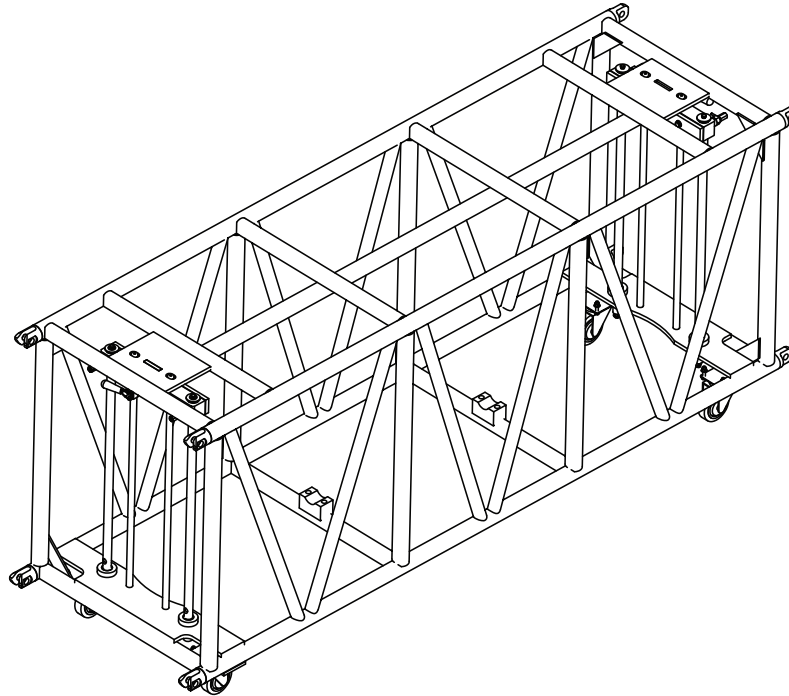
Pre-Rigged Series

3630 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS

TPB-3630-SW



www.arcofab.com



TPB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.5" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Spigot and pin

Fabrication: Fabricated by certified welders



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Pre-Rigged Series

3630 HEAVY DUTY TRUSS SPIGOTED WITH WHEELS

TPB-3630-SW

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load	
	Load		Deflexion	Deflexion	
pi (m)	lb/pi (kg/m)	lb (kg)	po (mm)	lb (kg)	po (mm)
8 (2.44)	1000 (1488)	8000 (3628)	0.08 (2.0)	7600 (3447)	0.11 (2.8)
16 (4.88)	500 (744)	8000 (3628)	0.18 (4.6)	6400 (2902)	0.22 (5.6)
24 (7.32)	317 (471)	7600 (3447)	0.39 (9.9)	4800 (2177)	0.39 (9.9)
32 (9.76)	225 (335)	7200 (3265)	0.66 (16.8)	3800 (1723)	0.57 (14.5)
40 (12.20)	155 (231)	6200 (2812)	1.05 (26.7)	3100 (1406)	0.92 (23.4)

Notes

- Data presented in the chart apply to trusses built after January 2002
- Trusses must be loaded symmetrically on each side
- All loads must be applied at, or as close as possible to, node points (see General Section)
Exception for the load on pre-rigged tube (see below)
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end).
If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TPB-3630-S		
Main chords : 2.0" OD x 0.188" Diagonals : 1.5" OD x 0.125"		
Description	Item	Weight lb (kg)
8' - 36" x 30"	TPB-3630-096S	250 (113.4)

- Other lengths and accessories are available if requested.
- Allowable load on the Pre-Rigged tube:
VDL : 3 points load of 100 lb (45kg) for a total of 300 lb (135 kg) per 8' section.



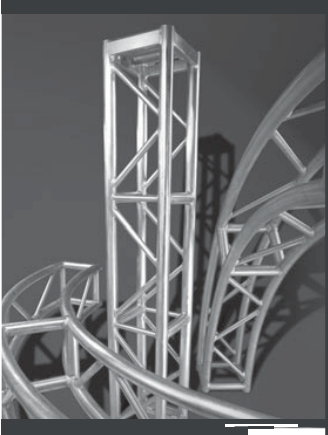
TRUSS • SUPPORT SYSTEMS • STAGING

Tripod Series

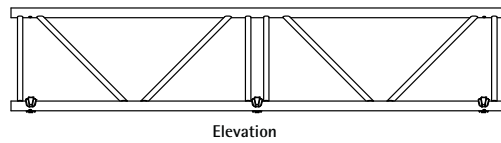
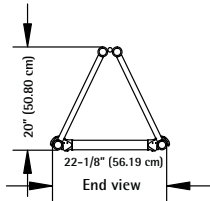
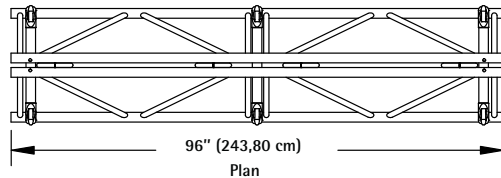
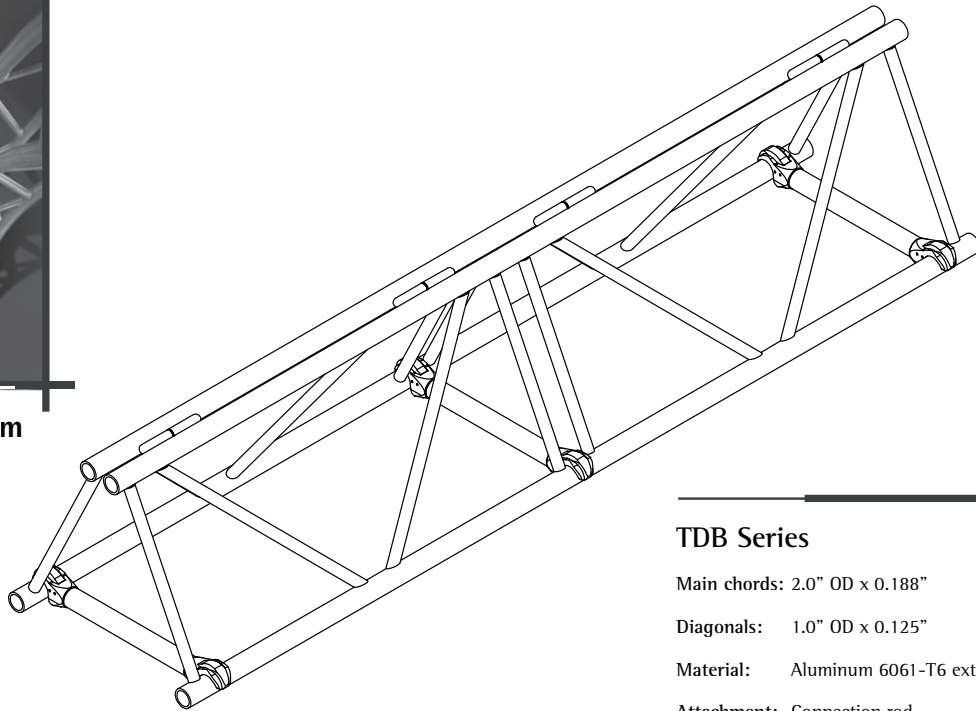
22 TRIANGULAR FOLDING TRUSS MEDIUM CAPACITY WITH CONNECTION ROD

TDB-22FH-R

TDD-22FH-R



www.arcofab.com



TDB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Connection rod
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TDD Series (option)

Main chords: 1.9" OD x 0.200"

Diagonals: 1.0" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Connection rod
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders



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TRUSS • SUPPORT SYSTEMS • STAGING

Tripod Series

22 TRIANGULAR FOLDING TRUSS MEDIUM CAPACITY WITH CONNECTION ROD

TDB-22FH-R

TDD-22FH-R

**ALLOWABLE
LOAD DATA**

Span	Uniformly distributed load			Concentrated load	
	lb/ft (kg/m)	lb (kg)	Deflexion in (mm)	lb (kg)	Deflexion in (mm)
8 (2.44)	675.0 (1004.1)	5400 (2449)	0.08 (2.0)	2700 (1224)	0.07 (1.8)
16 (4.88)	275.0 (409.1)	4400 (1995)	0.25 (6.4)	2200 (998)	0.22 (5.6)
24 (7.32)	141.7 (210.7)	3400 (1542)	0.50 (12.7)	1700 (771)	0.43 (10.9)
32 (9.76)	93.8 (139.5)	3000 (1361)	0.93 (23.6)	1500 (680)	0.77 (19.6)
40 (12.20)	70.0 (104.1)	2800 (1270)	1.65 (41.9)	1400 (635)	1.35 (34.3)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

TDB-22FH-R		TDD-22FH-R (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.0" OD x 0.125"		Main chords: 1.9" OD x 0.200" Diagonals: 1.0" OD x 0.125"		
Item	Weight lb (kg)	Description	Item	Weight lb (kg)
TDB-22FH-096R	66 (29.9)	8' - 22"	TDD-22FH-096R	66 (29.9)
TDB-22FH-048R	36 (16.3)	4' - 22"	TDD-22FH-048R	36 (16.3)

- Other lengths and accessories are available if requested.



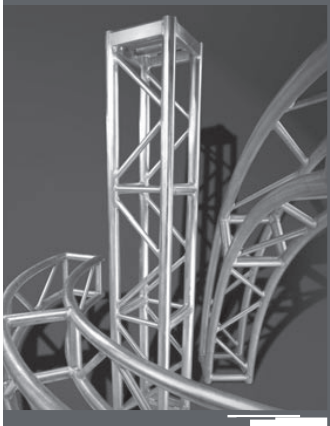
TRUSS • SUPPORT SYSTEMS • STAGING

Trussformer Series

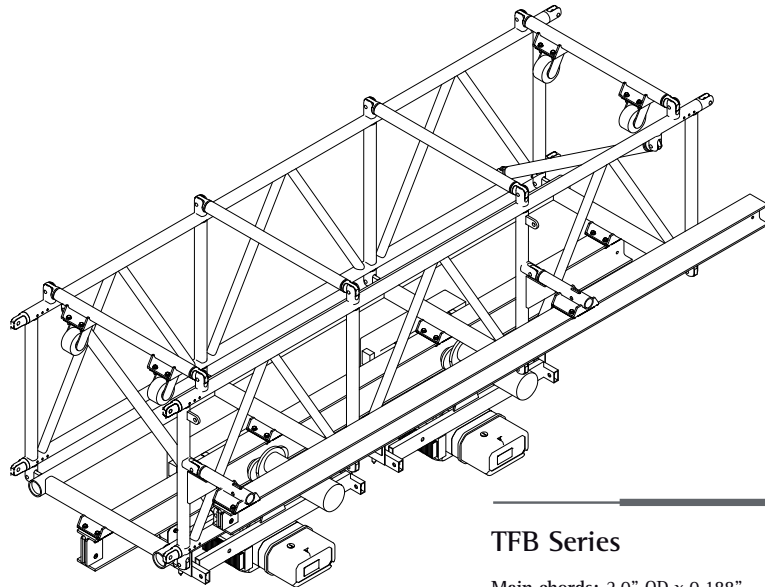
3036 TRANSFORMER TRUSS SPIGOTED

TFB-3036-S

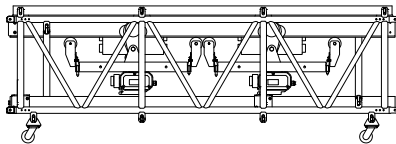
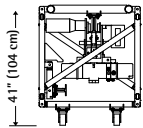
TFD-3036-S



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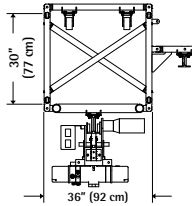


TRANSPORT MODE

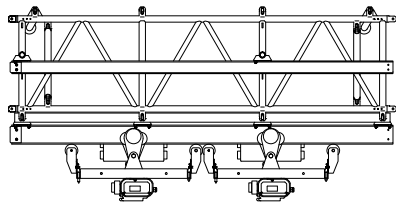


Plan

RIGGED MODE



End view



Elevation

TFB Series

Main chords: 2.0" OD x 0.188"

Diagonals: 1.5" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders

TFD Series (option)

Main chords: 1.9" OD x 0.200"

Diagonals: 1.5" OD x 0.125"

Material: Aluminum 6061-T6 extrusions

Attachment: Angle 3/8" thick
Bolts Ø5/8" Grade 8

Fabrication: Fabricated by certified welders



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Trussformer Series
3036 TRANSFORMER TRUSS SPIGOTED

TFB-3036-S
TFD-3036-S

**ALLOWABLE
LOAD DATA**

Uniformly distributed load							
Span		Load			Deflexion		
ft	(m)	lb/ft	(kg/m)	lb	(kg)	in	(mm)
10	(3.05)	1190	(1770)	11900	(5397)	0.10	(2.5)
20	(6.10)	590	(878)	11800	(5351)	0.29	(7.4)
30	(9.15)	240	(357)	7200	(3265)	0.54	(13.7)
40	(12.20)	128	(190)	5100	(2313)	0.95	(24.1)
50	(15.24)	70	(104)	3500	(1587)	1.38	(35.1)
60	(18.29)	40	(60)	2400	(1088)	2.00	(50.8)

Notes

- Data presented in this chart apply to trusses built after January 2002.
- Trusses must be loaded symmetrically on each side.
- All loads must be applied at, or as close as possible to, node points (see General Section).
- Deflexions are based on the rigidity of the trusses and do not include possible movement between trusses due to attachment tolerance.
- Data are valid for inside use only.
- Data are only valid for static loads and spans with two supporting points (span must be supported at each end). If dynamic loads or more supporting points are applied, contact a professional engineer or Arcofab.

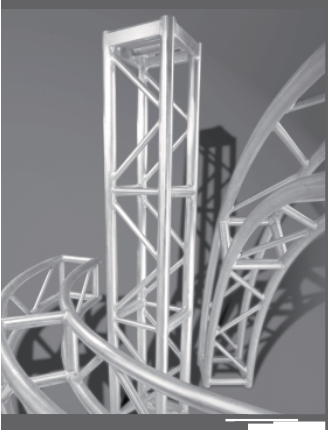
TFB-3036-S			TFD-3036-S (option)		
Main chords: 2.0" OD x 0.188" Diagonals: 1.5" OD x 0.125"			Main chords: 1.9" OD x 0.200" Diagonals: 1.5" OD x 0.125"		
Item	Weight lb (kg)	◀ Description ▶	Item	Weight lb (kg)	
TFB-3036-120S	330 (150)	10' (3.05) - 30"x36" (0.762 x 0.914)	TFD-3036-120S	330 (150)	

- Allowable load on "I" beams:
 Central beam: Maximum 1000 lb (450 kg) concentrated load,
 minimum 36" (0.914 m) center to center.
 Overhanging beam: Maximum 200 lb (91 kg) concentrated load,
 minimum 36" (0.914 m) center to center.
 Notice that the resulting load on the truss shall be such that the truss remains laterally levelled.

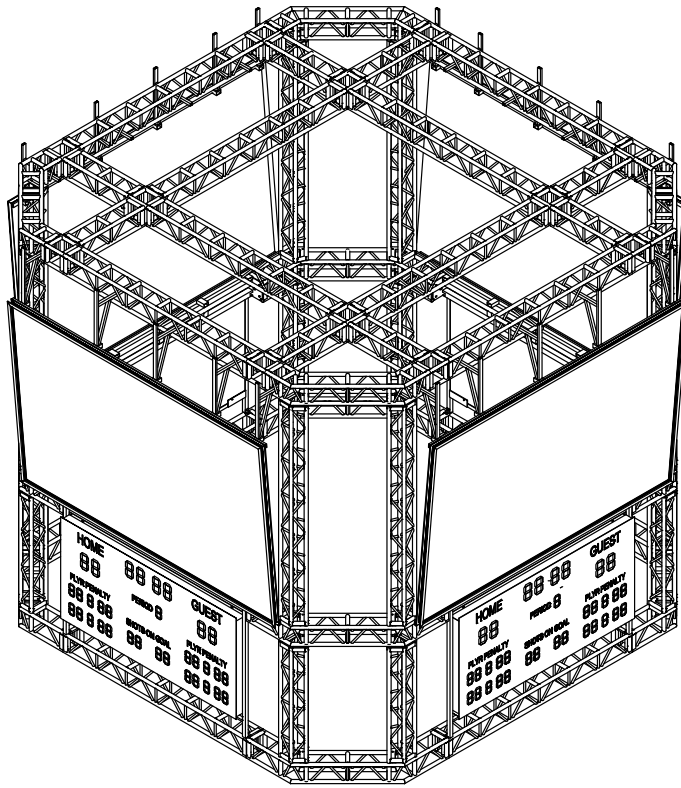


TRUSS • SUPPORT SYSTEMS • STAGING

Custom SCOREBOARD



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Each of the scoreboards manufactured by ARCOFAB has its own technical characteristics. Do not hesitate to contact us for specific information on any of these products or for help in the design and manufacturing of any custom-made product that you might require.

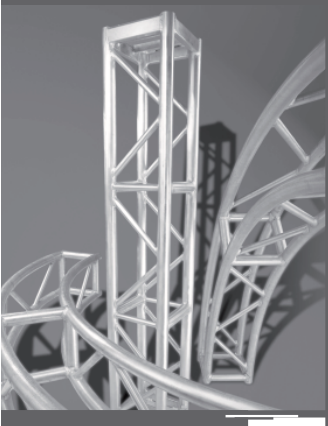


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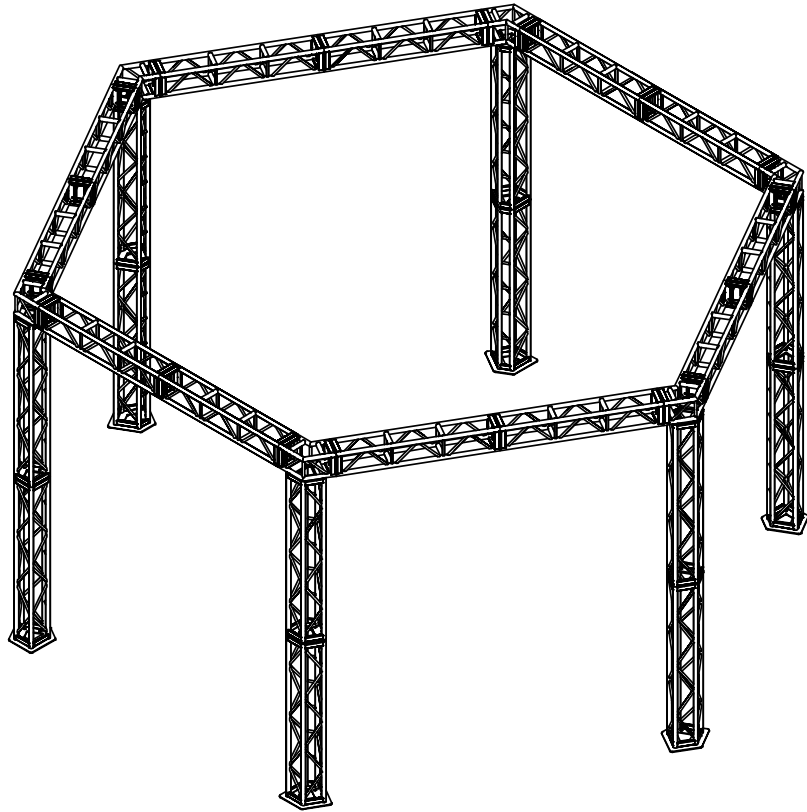


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Custom SPECIAL WIDE-RANGE BOOTH



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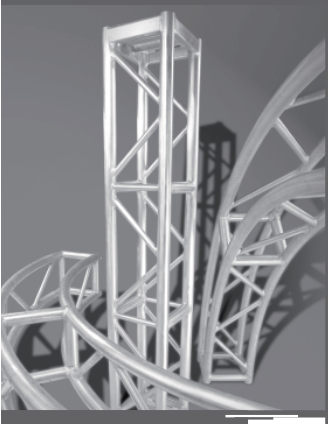


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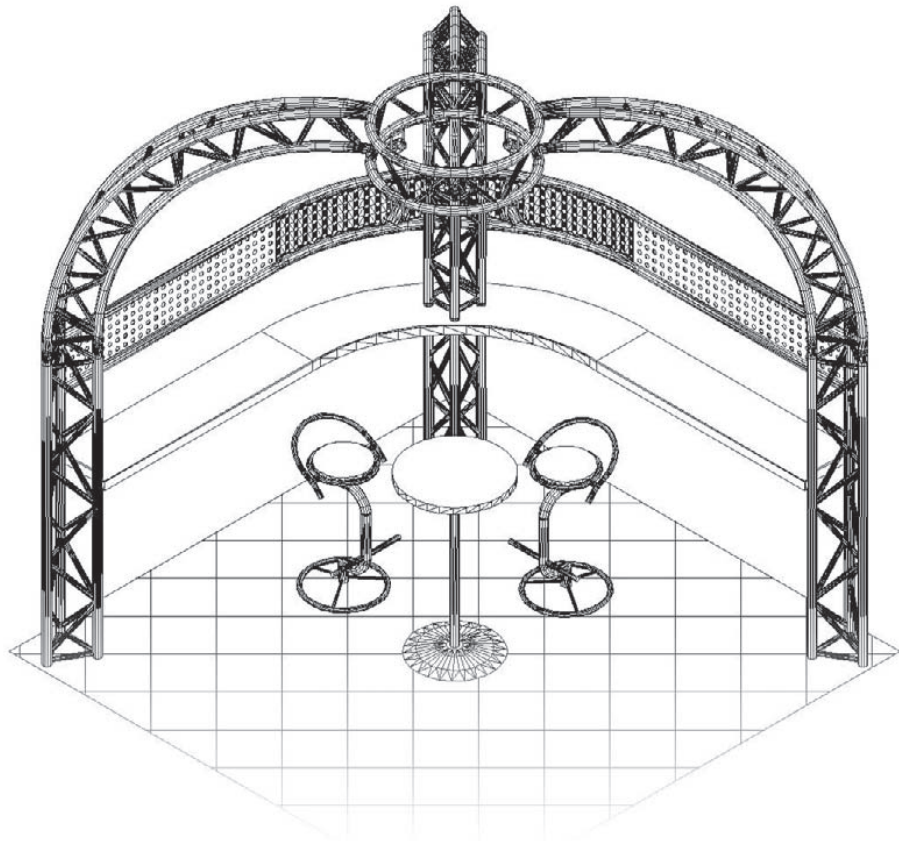


TRUSS • SUPPORT SYSTEMS • STAGING

Custom BOOTH



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Commercial show booths made to your most precise specifications are an example of the custom-made products designed and manufactured by ARCOFAB.

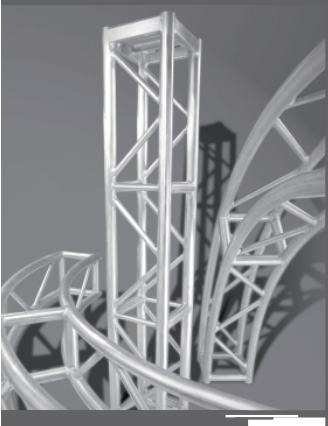


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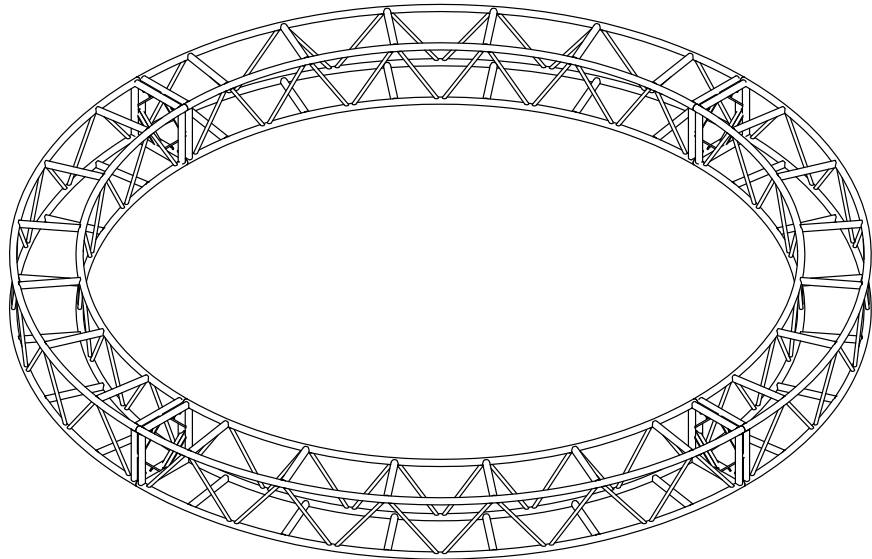


TRUSS • SUPPORT SYSTEMS • STAGING

Custom CIRCULAR TRUSS



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Each of the circular trusses manufactured by ARCOFAB has its own technical characteristics. Do not hesitate to contact us for specific information on any of these products or for help in the design and manufacturing of any custom-made product that you might require.

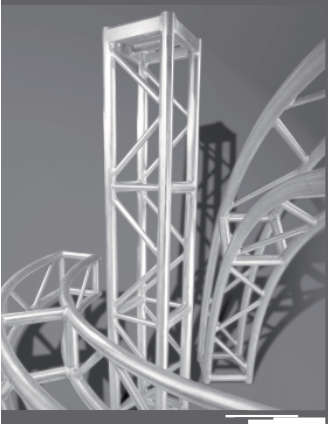


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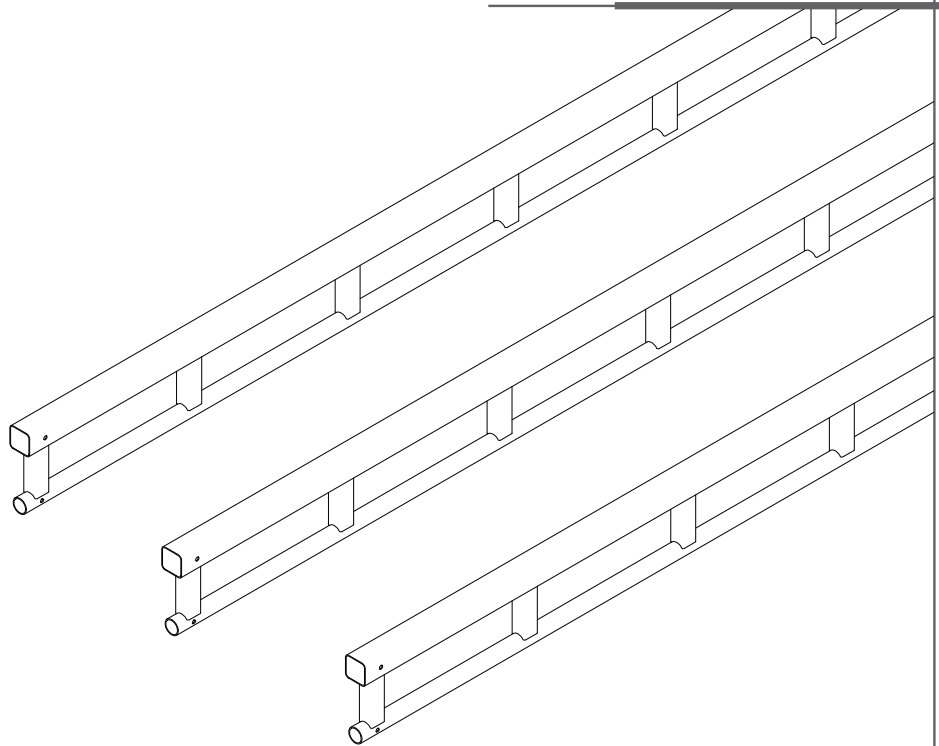


TRUSS • SUPPORT SYSTEMS • STAGING

Custom BATTENS



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Each of the battens manufactured by ARCOFAB has its own technical characteristics. Do not hesitate to contact us for specific information on any of these products or for help in the design and manufacturing of any custom-made product that you might require.

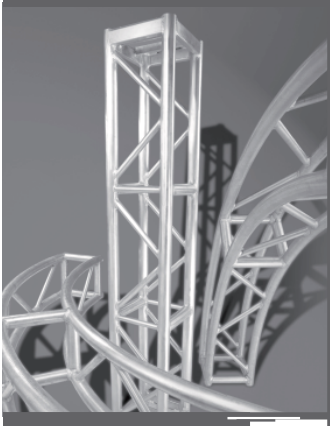


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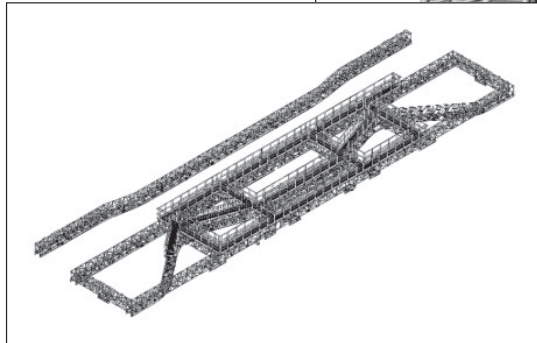
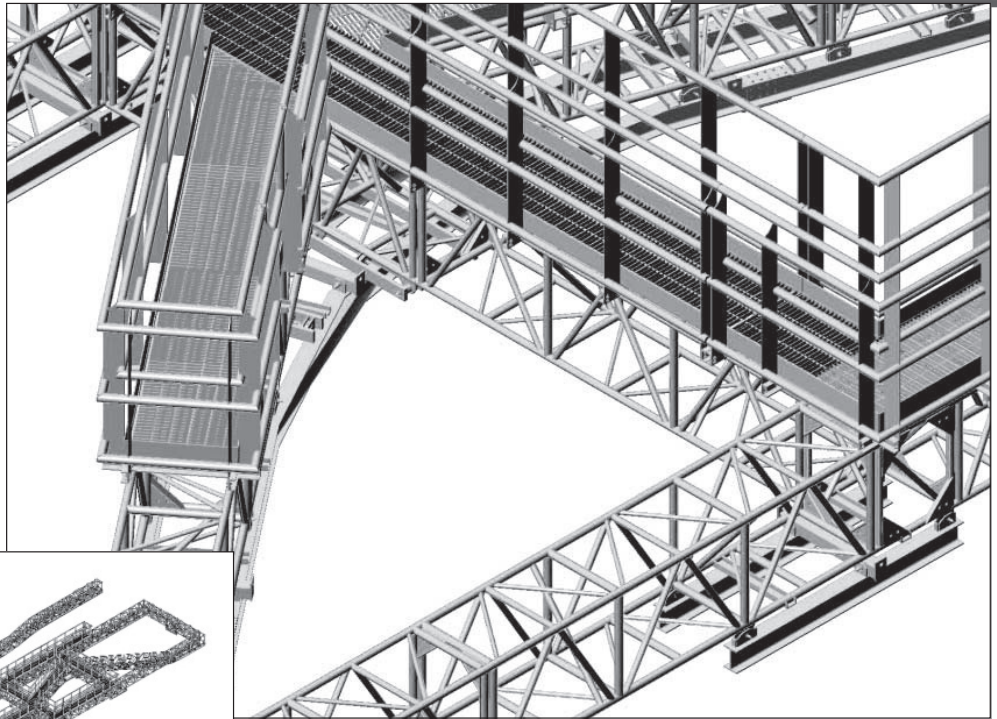


TRUSS • SUPPORT SYSTEMS • STAGING

Custom GRID MGM LAS VEGAS



www.arcofab.com



“Cirque du Soleil”
MGM Las Vegas

Each grid manufactured by ARCOFAB has its own technical characteristics.
Do not hesitate to contact us for specific information on any of these products
or for help in the design and manufacturing of any custom-made product that you might require.

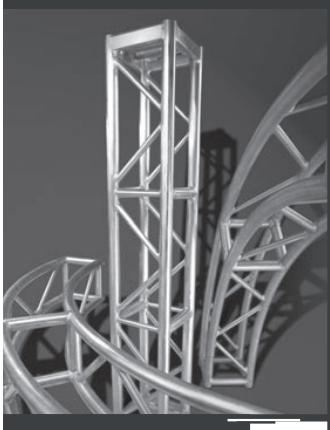


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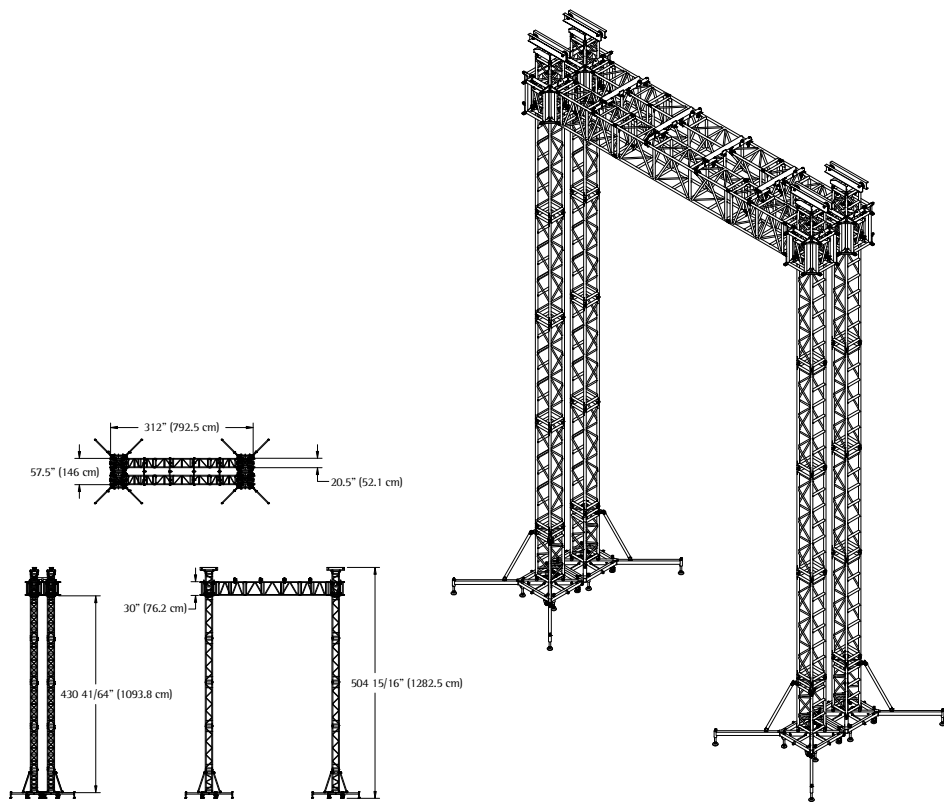


TRUSS • SUPPORT SYSTEMS • STAGING

Custom SUPPORT SYSTEM FOR LED



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Each of the support system for LED manufactured by ARCOFAB has its own technical characteristics. Do not hesitate to contact us for specific information on any of these products or for help in the design and manufacturing of any custom-made product that you might require.

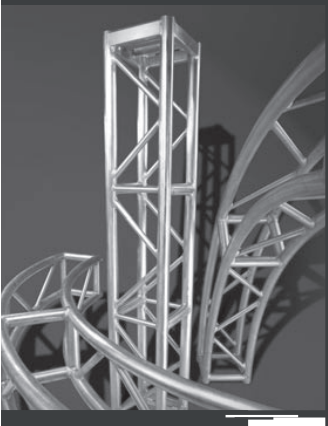


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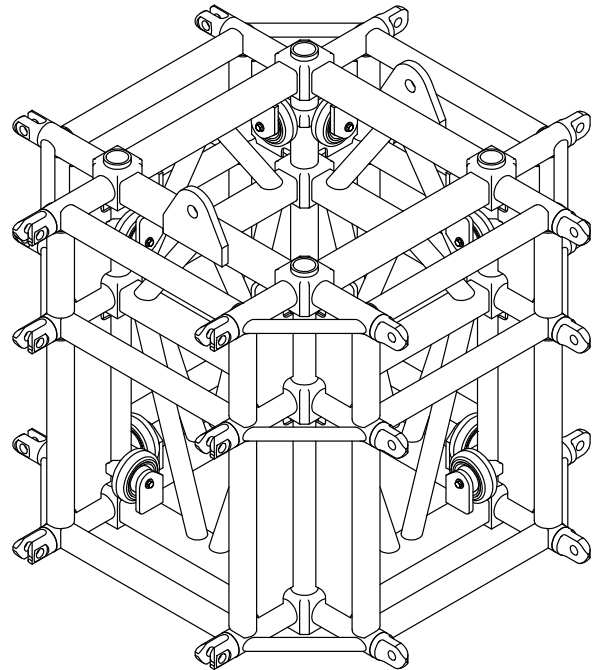
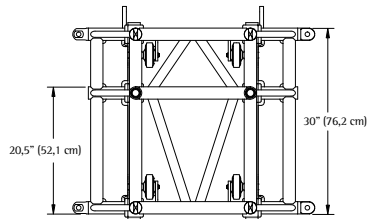
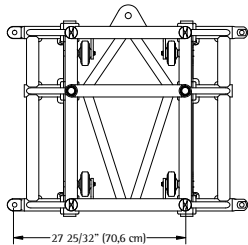
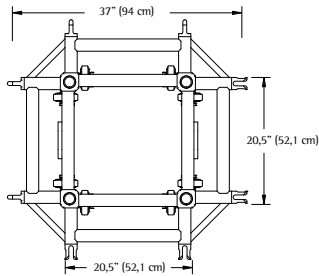


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Custom ROLLER BLOCK FOR 3020 AND 2020 CONNECTIONS



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Each of the roller block manufactured by ARCOFAB has its own technical characteristics. Do not hesitate to contact us for specific information on any of these products or for help in the design and manufacturing of any custom-made product that you might require.

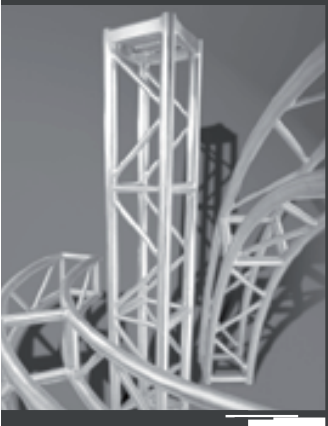


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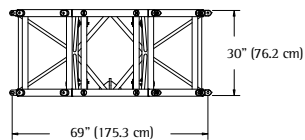
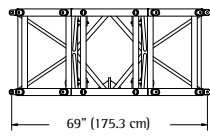
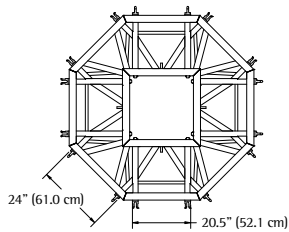
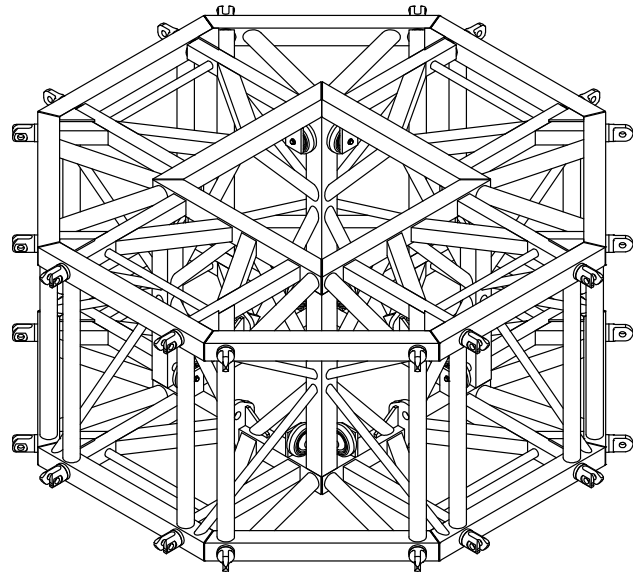


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Custom OCTOCUBE



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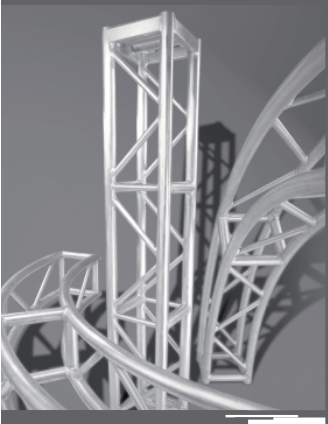


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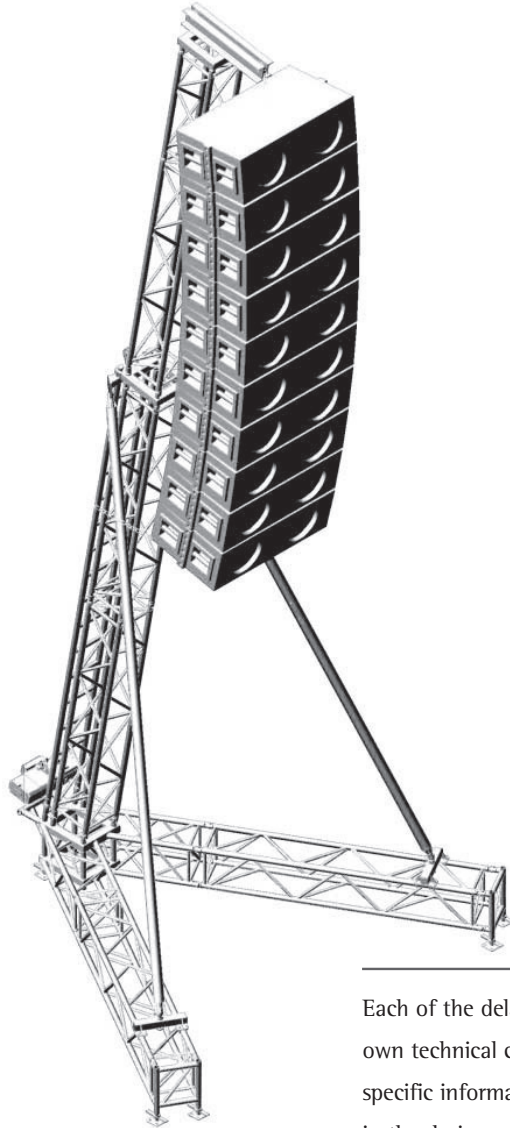


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Support system DELAY TOWER



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HEIGHT AVAILABLE
25 to 50' / 7.6 à 15.2 m
LOAD AVAILABLE
1 000 to 5 000 lb / 450 to 2 300 kg

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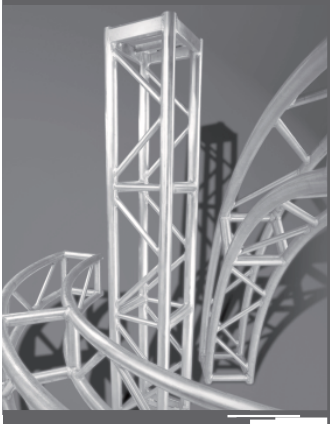


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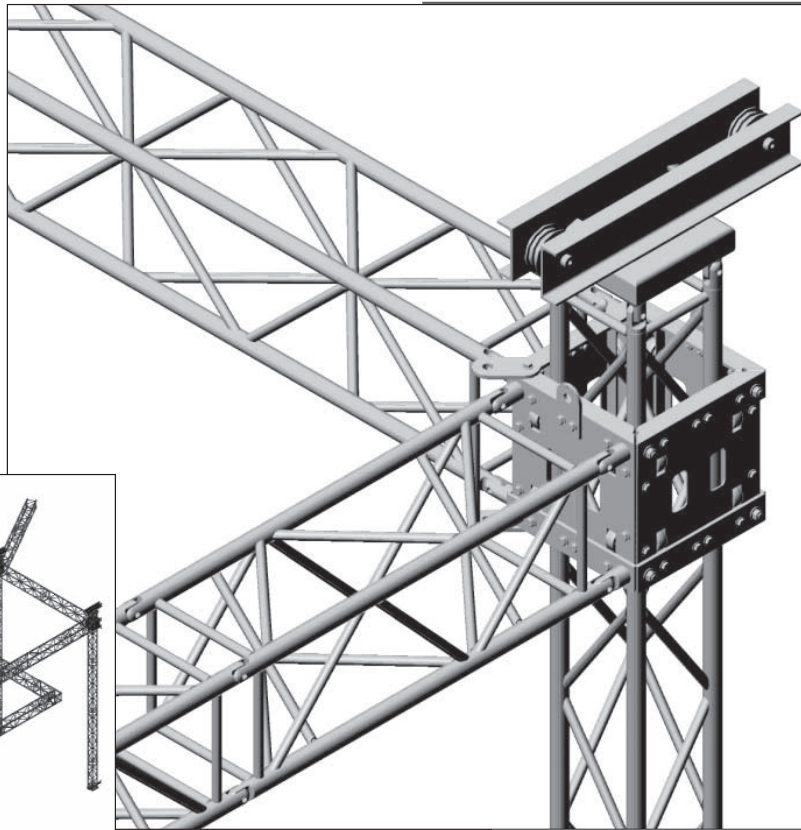


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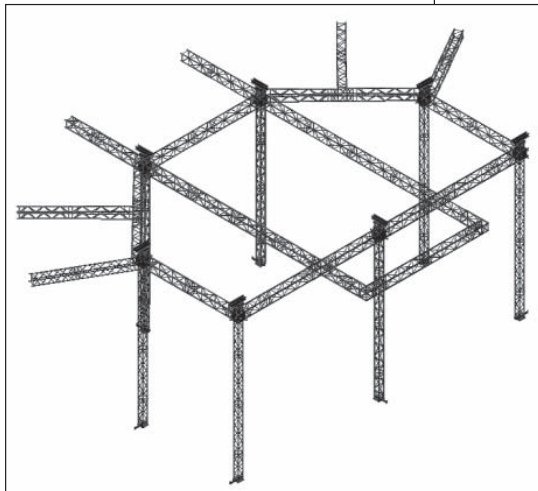
SUPPORT SYSTEM ROOF SYSTEM



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2005 World Exposition
Aichi, Japan



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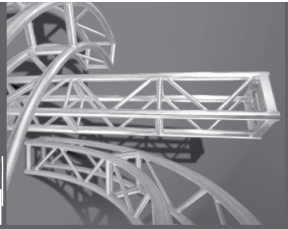


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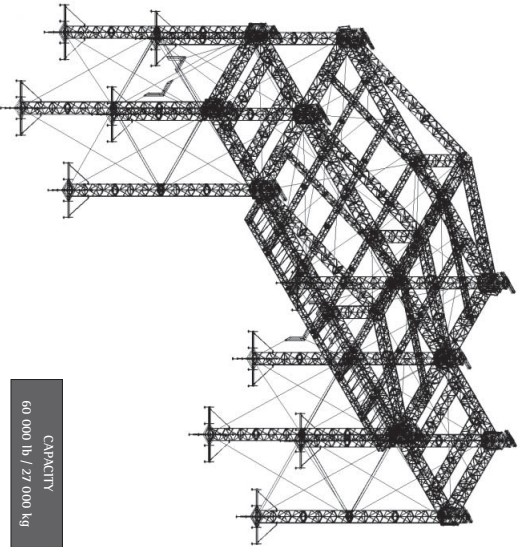


TRUSS • SUPPORT SYSTEMS • STAGING

Support System ROOF SYSTEM RS105 x 40 / 30T



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CAPACITY
60 000 lb / 27 000 Kg



See picture inside

Each of the roof systems manufactured by ARCOFAB has its own technical characteristics. Do not hesitate to contact us for specific information on any of these products or for help in the design and manufacturing of any custom-made product that you might require.



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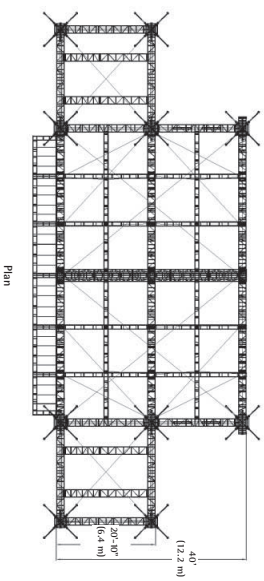
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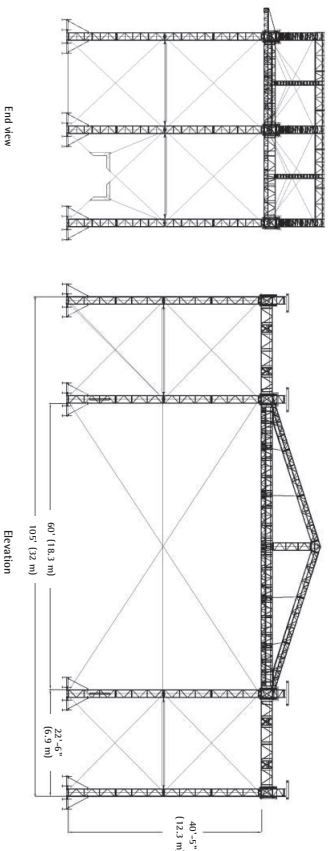


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Support System ROOF SYSTEM RS105 x 40 / 30T



Plan



Elevation

End view

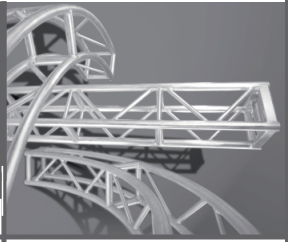


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Support System
ROOF SYSTEM RS105 x 40 / 30T



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CAPACITY

60 000 lb / 27 000 kg

